



PORTWEST®

PEAK PROTECTION

**HIGH
VISIBILITY**



PORTWEST[®]

PEAK PROTECTION

On celebrating 120 years of peak protection we've possessed an unrelenting ambition to produce the world's most trusted and requested protective wear. Through the decades, we have continuously proven our dedication to quality, producing world-beating safety garments, foot protection, hand protection and PPE, while pushing the boundaries in protection technologies. Technologies that make the workplace a safer place.

120 YEARS

EXPERIENCE IN INNOVATION,
CUSTOMER FOCUS, SERVICE AND
VALUE.

12

GLOBAL WAREHOUSES IN UK,
IRELAND, ITALY, POLAND, SPAIN,
TURKEY, UAE, CHINA, USA, CANADA,
AUSTRALIA AND NEW ZEALAND.

6

FULLY OWNED FACTORIES IN BANGLADESH,
MYANMAR, ITALY, ALBANIA, MEXICO AND
TANZANIA.

22,000+

INDIVIDUAL PRODUCT SKUS.

5,300

STAFF GLOBALLY.

1904-2024

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INDUSTRY INSPIRED DESIGN

Before we move forward, we take inspiration from and learn from the past. For 120 years our product designers have developed a deep understanding of the safety needs of workers across many industries.

This understanding helps us to develop industry focused safety wear solutions to the specific risks faced by professionals across a multitude of industries. Enabling workers to perform to the height of their ability.

Building and construction

Chemical and hazardous materials

Craft and light industry

Electronics and telecommunications

Food production, hospitality and catering

Marine and aviation

Medical, pharmaceutical and hygiene

Oil, gas, energy, mining, welding and heavy industry

Farming and agriculture

Wind energy and renewables

Transport, logistics and warehousing





WE'VE GOT YOU COVERED FROM TOP TO TOE



**HIGH
VISIBILITY
270
STYLES**



**FLAME
RESISTANT
151
STYLES**

WORKWEAR

434

STYLES

ALL WEATHER PROTECTION
HEALTH AND HYGIENE
WORKWEAR



FOOT
PROTECTION

151

STYLES



PPE

207

STYLES



Discover a one stop shop for safety:
**HEIGHT SAFETY - FIRST AID - SPILL
CONTROL - KNIVES - LIGHTS**



SCAN TO VIEW OUR EQUIPMENT RANGES. ONLY ON
www.portwest.com

TESTING

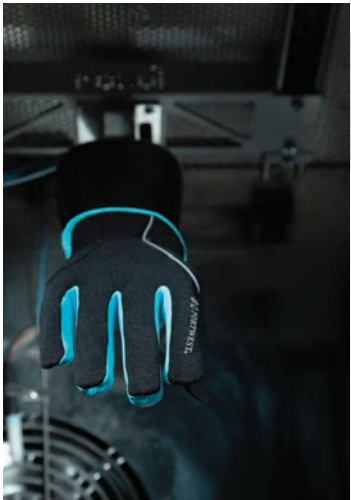
GLOBAL CERTIFICATION

As a global manufacturer of protective wear, Portwest products are rigorously and independently tested to international standards and certified by accredited test houses and notified bodies across the world.

Internationally recognised, the CE Marking on a product indicates compliance with the essential requirements for health and safety as outlined in the PPE Regulation (EU)2016/425. Portwest products carry this marking where applicable. End users of proactive products should refer to PPE Regulation (EU) 2016/425 for the assessment of health and safety at work.

The UKCA (UK Conformity Assessed) marking is the UK product marking that is used for goods being placed on the market in Great Britain.

Portwest products are also tested to ISO, ANSI, NFPA and ASTM in the United States, AS/NZS in Australia and New Zealand, and other region specific compliance standards.





MARKINGS

TESTING GLOBAL CERTIFICATION

The manufacturer of CE-marked goods verifies that the product complies with all applicable EU requirements, such as safety, health and environmental protection, and if stipulated in any EU product legislation, has had them examined by a Notified Body or produced according to a certified production quality system.

1151
CE STYLES



270
HIGH VISIBILITY



61
ALL WEATHER



151
FLAME RESISTANT



205
HAND PROTECTION



130
FOOT PROTECTION



207
PPE



86
WORKWEAR



41
ACCESSORIES



DESIGNERS AT WORK

INNOVATIVE DESIGN,
MAXIMUM FUNCTIONALITY

Our development process starts by taking the time to understand the evolving needs of professionals working across multiple industries. Our designers are focused on creating innovative solutions that will offer maximum functionality in the workplace. We consider each material used one element at a time. Always working with the very latest of fabrics and component technologies we piece together styles that balance comfort, durability with the highest level of protection achievable. Because we own and manage our own factories, we have full control over the manufacturing process which gives us complete confidence that our products are manufactured to the highest quality, guaranteeing exceptional products that perform to the highest standards.

We call this Peak Protection

A listing of our registered community designs can be found at: www.portwest.com/registereddesigns.



red**dot** award 2022
winner

AWARD WINNING DESIGNS

Innovation is in our DNA and in 2022 our passion for designing ground breaking products was awarded the International Red Dot Award for design and innovation. This prestigious award is an exciting development for Portwest and represents international recognition of our talented design team and the ground-breaking products they develop.



The BX321 Modular 3 in 1 Trousers is a thoughtfully designed trouser solution for tradespeople who require adaptive functionality for different tasks and changing work environments.

The 3-in-1 design converts from a work trouser to a work short or a EN20471 Class 1 work trouser.

Scan QR code to view BX321 online.

BX321

ADAPTIVE STYLE



FIT FOR PURPOSE



SIZES THAT FIT EVERY BODY

Long legs, short legs? Male, female? Big, small?

The struggle to find the perfect workwear that fits every body ends here. A relentless determination to produce well fitting, comfortable workwear has seen us produce world beating safety products that meet the everyday needs of every wearer.



STRETCH YOUR EXPECTATIONS

Move freely, stretch your limits with our flexible stretch fabrics.



EXTENSIVE SIZES, ADJUSTABLE FITS

Unleashing the most comprehensive size range in our industry: XXS-8XL. The addition of adjustable leg lengths on many styles ensures every body is covered.



MADE FOR WOMEN

Empowering working women with comfortable, durable womenswear built for industry demands. Specifically designed by women for women.

FIT FOR THE ELEMENTS



COMFORT IN EXTREME CONDITIONS

As humans, we need protection from the dangers of natural forces that workers face in their daily working life.

Portwest develop and manufacture protective products that provide strength and resilience against all the elements.

100+



WINTER
STYLES

220+



RAIN
STYLES

120+



SUN AND
HEAT
STYLES



CUSTOM

DESIGNED / SAMPLED / CERTIFIED
PRODUCED AND DELIVERED



YOUR DESIGN, OUR EXPERTISE

There are times when your requirements are so unique that only design professionals with 120 year's worth of design and manufacturing experience can help.

Portwest Custom is an end-to-end design service for bespoke safety products. Working hand in hand with customers we design, sample, certify, manufacture and deliver thousands of custom products for a variety of industries throughout the world.

Over a century's worth of design experience

Most bespoke orders are repeat business each year

Market leading sampling and production capacity

Stock holding in global warehouses

Flexible payment terms with low deposit



**SCAN QR CODE
TO VIEW CUSTOM
ONLINE.**

RESPONSIBLE MANUFACTURING AND SUPPLY

Portwest operate and manage five fully owned manufacturing facilities giving us full control of product production and supply chain management.

Sedex²



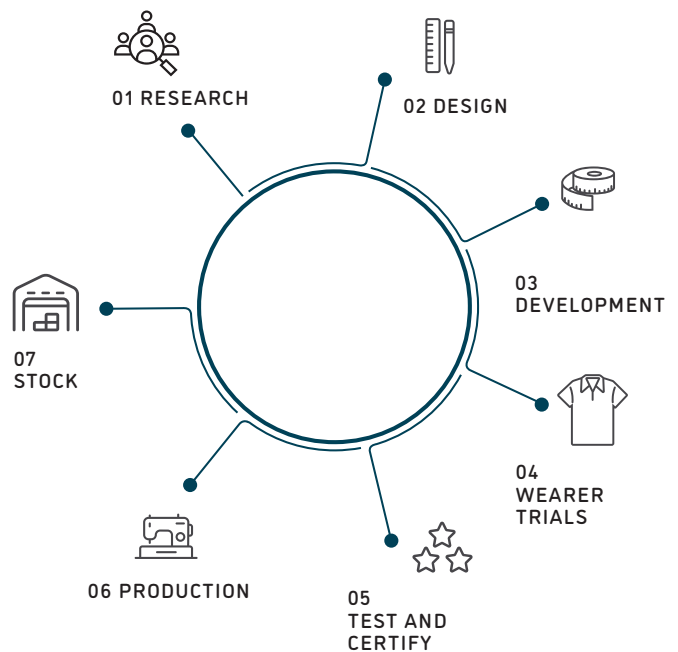
5

FULLY OWNED MANUFACTURING FACILITIES

QUALITY MANUFACTURING

Working in state of the art conditions and using high-technology production systems enables us to guarantee consistent quality and market leading lead times. Fabrics are exclusively developed and all components are carefully selected and rigorously tested guaranteeing outstanding quality.

PORTWEST DESIGN, MAKE, STORE AND SHIP





WE KNOW LOGISTICS

Over our 120 years in business we have built up our knowledge, processes and global logistics networking enabling us to become true experts when it comes to getting our products where they need to be, on time.

11 WAREHOUSES

UK | IRELAND | ITALY | POLAND | SPAIN | UAE | US
| CANADA | CHINA | AUSTRALIA | NEW ZEALAND

GLOBAL REACH

Our warehousing facilities are located in strategic global locations and operated to the highest standards ensuring that all of our products are well taken care of and destined to reach our customers in excellent condition.

KEY FACTS

3,500 Full containers shipped from Portwest factories every year

3,600 Full time employees working in Portwest factories

35,000 Garments are produced in Portwest factories each day

21,600,000 Metres of fabric used in Portwest factories each year





PROTECTING OUR FUTURE

PORTWEST PLANET IS OUR SUSTAINABILITY STRATEGY AND DEFINES OUR COMMITMENT TO REDUCING OUR ENVIRONMENTAL IMPACT AND PROMOTING A SAFE AND EQUITABLE WORKPLACE.

Our sustainability strategy is defined by 5 Strategic pillars

OUR PEOPLE

Our workforce is integral to achieving our business goals and we are fully committed to ensuring that our workers safety, human rights and wellbeing are respected.

OUR PLANET

Our main aim is to minimise the impact our operations have on the environment and the natural resources we consume.

OUR PRODUCTS

We have developed a Portwest Planet benchmarking system ensuring continuous product improvement and expansion. Our products focus on lasting quality, more sustainable materials, and ethical supplier practices, while we also manage a robust supplier management onboarding and audit process to increase supply chain transparency.

OUR PLACE

We are proud to be part of and positively contribute to the communities which we live and operate through charity sponsorship, health programmes, and sports and arts partnerships.

OUR PRINCIPLES

Portwest is committed to doing business in a fair, transparent and ethical manner. We are constantly improving to continuously meet the needs of our customers, employees, suppliers and all other stakeholders.



SCAN THIS QR CODE

to access our **Portwest Planet** booklet and read more about our sustainability actions and results.

ANNUAL REPORTING



Ecovadis is a third party certified sustainability audit which examines policies, procedures and actions taken across our pillars.

WE SUPPORT



Portwest participates in activities that support the seven UN Sustainable Development goals:



5 FULLY OWNED FACTORIES

Giving us full control over production and ensuring a healthy, respectful and safe workplaces for our **+4,500** production colleagues.



Members of responsible business platform Sedex ensure increased visibility and efficient management of our global supply chain. Annual social and ethical audits ensuring the highest standards of working condition in our factories.



Achieved level 3 certification, affirm environmentally conscious production and responsible working conditions.



Gold accreditation verify our safe, lawful and ethical manufacturing practices.

PLATINUM LEED CERTIFIED MANUFACTURING FACILITY

Highest rating awarded for the environmental performance of our largest production facility.



ECO CONSCIOUS PRODUCTS



50,000 metres of GRS polyester used annually .



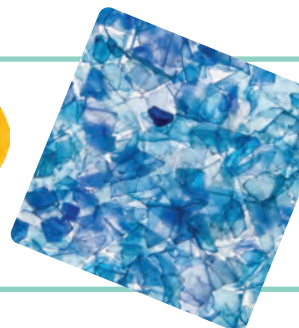
As partners of Cotton made in Africa, we commit to purchasing sufficient mass balance fabric for producing the equivalent of 1 million garments.



85% of garments meet Oeko Tex Standard 100.

PACKAGING GOALS

Committed to eliminating single use plastic, 98% of polybags are recycled and recyclable and 74% of all packaging is recyclable.



BEST PRACTICE OPERATIONS

ISO 9001 ✓ ISO 14001 ✓ ISO 45001 ✓



EC60

HIGH VISIBILITY



ALL WEATHER PROTECTION



WORKWEAR



HAND PROTECTION



FOOT PROTECTION



SCAN QR
CODE TO
VIEW ALL
PLANET
PRODUCTS
ONLINE.



MADE FOR WOMEN

FIT FOR PURPOSE

When creating protective wear for women, our designers are focused on reducing risk and increasing comfort, allowing workers to do their job unhindered.

Garments are designed in line with average women's measurements such as height and arm length, thus reducing the risk of tripping or snagging. Additional tailoring around the waist and hips ensures maximum comfort over long periods of time.

DESIGNED BY
WOMEN FOR
WOMEN

HIGH VISIBILITY



PW382 99



PW389 104



PW386 118



PW381 129



PW385 153



LW74 103



LW70 107



LW71 163



LW72 181

FLAME RESISTANT



FR715 223



FR51



FR409 223

SCAN QR CODE TO VIEW
THE FULL WOMEN'S
COLLECTION ONLINE



ALL WEATHER PROTECTION



S574



PW278



TK42



TK41



TK21



S545



F282



B126



B125



DX452



KX380



PW380



CD887



S233



S235



S234



S687



CO99



AS12



LW97



S797



C184

WORKWEAR

WORKWEAR LEISUREWEAR



B330



PW219



B209



B192

FOOT PROTECTION



FT42

CHEFSWEAR



C837



CO71



2205



FW39



FW41

HEALTH AND HYGIENE WORKWEAR



LW21



LW22



LW17



LW19



LW18



LW20



LW12



LW13



LW15



LW63

MEET THE COLLECTIONS



VERSATILE
WORKWEAR



ESSENTIAL
STRETCH
WORKWEAR



PERFORMANCE
WORKWEAR



ACTIVE STREET
WORKWEAR

DURABLE



DURABLE TECHNICAL
WORKWEAR

DYNAMIC



DYNAMIC 4X
STRETCH

ENDURANCE



ELEVATED
ENDURANCE
WORKWEAR







DX4™



DX4™
4X
STRETCH

STRETCH YOUR LIMITS AND YOUR COMFORT ZONE

What defines this collection is its cutting-edge, slim fit design. High performance stretch fabrics and clever innovations ensure the wearer achieves maximum function, comfort and style.

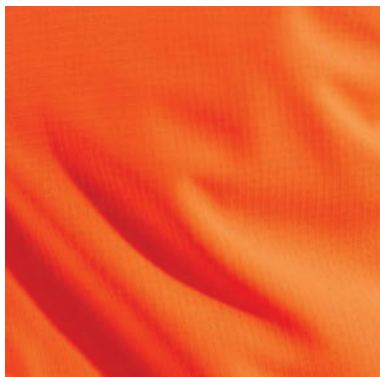
Experience workwear that feels like it was made just for you.





SOFT STRETCH FABRICS FOR COMPLETE FREEDOM OF MOVEMENT

DX4™ products use high performance stretch panels with robust oxford weave panels to provide exceptional ease of movement while ensuring longevity and durability.



TITANMILL™ PRO

STRETCH



Titanmill™ Pro Stretch is our premium fabric formulated with the best combination of flexible elastane and hardwearing polyester yarns in a technical weave to create extended freedom of movement while achieving high abrasion resistance and long lasting durability.

TITANMILL™ PLUS

RIPTOP
STRETCH



Constructed with our technical tear resistant weave pattern using the optimal blend of hardwearing polyester yarns, flexible elastane and our softest cotton to date.

COREPRO™ INDESTRUCTIBLE

Stay protected with CorePro™ stretch panels that are precision engineered in high wear areas to provide the highest levels of abrasion resistance and durability. Tested to 100,000 rubs, this hardwearing fabric ensures maximum longevity in the toughest environments.

PORTWEST EXTREME™

WATERPROOF & BREATHABLE

Portwest Extreme™ Waterproof and Breathable is our premium high performance rainwear fabric that offers superior comfort, function, and endurance in all weather conditions. Waterproof to over 15,000mm and breathable and windproof to the highest standards.

DX4™, TITANMILL™, COREPRO™ AND PORTWEST EXTREME™ ARE TRADEMARKS OF PORTWEST®.

DX4™

LIMITLESS
POSSIBILITIES

45+ STYLES

6 COLOURWAYS

MEN'S AND WOMEN'S
OPTIONS



HIGH
PERFORMING
TECHNICAL
FABRICS THAT
WICK, MOVE AND
BREATHE



FEEL THE POWER OF
FULL STRETCH, MINIMISE
RESTRICTIONS AND MAXIMISE
COMFORT



STRETCH
YOUR LIMITS



DYNAMIC 4X STRETCH

HIGH VISIBILITY - ALL WEATHER PROTECTION



DX466 90,
DX4 HI-VIS 4-IN-1
JACKET



DX461 96,
DX4 HI-VIS WINTER
JACKET



DX430 95,
DX4 HI-VIS CLASS 2
WINTER JACKET



DX462 78,
DX4 HI-VIS RAIN JACKET



DX475 128,
DX4 HI-VIS SOFTSHELL
(3L)



DX479 132,
DX4 HI-VIS HYBRID
BAFFLE BODYWARMER



DX473 132,
DX4 HI-VIS HYBRID
BAFFLE JACKET



DX481 172,
DX4 HI-VIS LIGHTWEIGHT
MID LAYER



DX482 173,
DX4 HI-VIS 1/4 ZIP
HOODIE



DX483 173,
DX483 HI-VIS OVERHEAD
HOODIE

LEISUREWEAR



DX484 173,
DX4 HI-VIS HOODIE



DX477 173,
DX4 HI-VIS FUNNEL
NECK SWEATSHIRT



DX416 177,
DX4 HI-VIS T-SHIRT L/S



DX412 181,
DX4 HI-VIS ZIP POLO
SHIRT S/S



DX413 183,
DX4 HI-VIS T-SHIRT S/S

WORKWEAR



DX442 148,
DX4 HI-VIS DETACHABLE
HOLSTER POCKET
TROUSERS



DX445 149,
DX4 HI-VIS
DETACHABLE
HOLSTER
POCKET CLASS 1
TROUSERS



DX446 149,
DX4 HI-VIS HOLSTER
POCKET SHORTS



DX453 151,
DX4 HI-VIS SERVICE
TROUSERS



DX454 150,
DX4 HI-VIS CRAFT
TROUSERS



DX457 151,
DX4 HI-VIS CLASS 1
CRAFT TROUSER

For more information on our workwear styles see

WWW.PORTWEST.COM

ALL WEATHER PROTECTION



LEISUREWEAR



WORKWEAR



HAND PROTECTION

HIGH PERFORMANCE

PW▶3™

PERFORMANCE WORKWEAR

ALL CONDITIONS



HIGH
PERFORMANCE
WORKWEAR
DESIGNED TO
WORK HARD
IN DEMANDING
ENVIRONMENTS.

Blending sports and lifestyle trends the PW3™ collection is designed to deliver maximum performance. Now the largest workwear collection on the market, PW3 has an offer to keep wearers protected, dry and comfortable whatever their working environment.

**55 + HIGH VISIBILITY
STYLES, WITH AN OPTION
FOR ANY CLIMATIC
CONDITION**

**NEW MULTI- NORM FLAME
RESISTANT PROTECTION**

**ROBUST AND STRONG
WORKWEAR**

**CO-ORDINATED WOMEN'S
AND MEN'S STYLES**

**COMPLEMENTARY
HAND PROTECTION AND
ACCESSORIES**



85 +
PREMIUM SAFETY
WORKWEAR STYLES
**IDEAL FOR INDUSTRY
OR MERCHANDISING
IN-STORE**



EXTREMELY WATERPROOF
AND BREATHABLE FABRIC,
ULTIMATE WET WEATHER
PROTECTION

PORTWEST
EXTREME
WATERPROOF & BREATHABLE

HiVisTex™ PRO

Design led high-visibility tapes not only look great but offers unrestricted movement and outstanding reflective protection in a wide range of work environments.



Cotton Comfort™ is our softest cotton rich knit fabric to date, constructed by our mills with absolute comfort in mind. Technically knitted, the cotton is next to the skin for comfort and breathability with robust polyester yarns on the outer side for durability. Our Cotton Comfort knit blend creates unparalleled performance for our leisurewear garments.

Texpel™ Splash Eco is our extremely water resistant fabric finish which ensures water beads up and rolls off the fabric surface. This premium eco-conscious fabric finish also repels dirt and helps prevent stains to keep your garment looking cleaner for longer.



COMING SOON



HIGH VISIBILITY - ALL WEATHER PROTECTION



PW367 87
PW3 HI-VIS BREATHABLE
5-IN-1 JACKET



PW365 92
PW3 HI-VIS 3-IN-1 JACKET



PW369 97
PW3 HI-VIS WINTER PARKA
JACKET



T400 98
PW3 HI-VIS WINTER
JACKET



PW382 99
PW3 HI-VIS WOMEN'S
WINTER JACKET



PW351 114
PW3 HI-VIS WINTER
TROUSERS



PW352 114
PW3 HI-VIS WINTER
COVERALL



PW360 79
PW3 HI-VIS EXTREME RAIN
JACKET



PW389 104
PW3 HI-VIS WOMEN'S RAIN
JACKET



PW342 118
PW3 HI-VIS EXTREME RAIN
TROUSERS



PW356 116
PW3 HI-VIS RAIN
TROUSERS



PW386 118
PW3 HI-VIS WOMEN'S RAIN
TROUSERS



PW355 116
PW3 HI-VIS RAIN
COVERALL



T402 129
PW3 HI-VIS SOFTSHELL
(3L)



PW381 129
PW3 HI-VIS WOMEN'S
SOFTSHELL (3L)

85 +

**PREMIUM SAFETY
WORKWEAR STYLES
IDEAL FOR INDUSTRY
OR MERCHANDISING
IN-STORE**



PW325 133
HI-VIS SOFTSHELL GILET (3L)



PW371 133
PW3 HI-VIS BAFFLE JACKET



HIGH VISIBILITY - WORKWEAR



T500 156
PW3 HI-VIS WORK JACKET



PW374 133
PW3 HI-VIS REVERSIBLE
BODYWARMER



PW335 136
HI-VIS TECHNICAL FLEECE



PW302 135
PW3 HI-VIS 3-IN-1 PILOT
JACKET



PW327 174
PW3 HI-VIS ZIP HOODIE



PW370 175
PW3 HI-VIS ZIP
SWEATSHIRT



PW326 175
PW3 HI-VIS 1/4 ZIP
SWEATSHIRT



PW378 175
PW3 HI-VIS SWEATSHIRT



T184 178
PW3 HI-VIS COTTON
COMFORT POLO SHIRT L/S



T180 181
PW3 HI-VIS COTTON
COMFORT POLO SHIRT S/S



T185 178
PW3 HI-VIS COTTON
COMFORT T-SHIRT L/S



T181 183
PW3 HI-VIS COTTON
COMFORT T-SHIRT S/S



PW310 183
PW3 HI-VIS V-NECK MESH
INSERT T-SHIRT S/S

HIGH VISIBILITY - WORKWEAR



PW309 187,-
PW3 HI-VIS EXECUTIVE VEST



PW306 153,-
PW3 HI-VIS STRETCH HOLSTER POCKET TROUSERS



PW385 153,-
PW3 HI-VIS WOMEN'S STRETCH WORK TROUSERS



T501 154,-
PW3 HI-VIS HOLSTER POCKET WORK TROUSERS



PW303 153,-
PW3 HI-VIS LIGHTWEIGHT STRETCH WORK TROUSERS



PW340 154,-
PW3 HI-VIS WORK TROUSERS



PW343 156,-
PW3 HI-VIS HOLSTER POCKET SHORTS



PW348 156,-
PW3 HI-VIS SHORTS



KX346 152,-
PW3 HI-VIS FLEXI JOGGER



PW344 155,-
PW3 HI-VIS BIB AND BRACE

CLASS 1



PW375 129,-
PW3 HI-VIS CLASS 1 SOFTSHELL (3L)



PW377 174,-
PW3 ZIPPED CLASS 1 WINTER HOODIE



PW376 175,-
PW3 HI-VIS CLASS 1 SWEATSHIRT



PW308 186,-
PW3 HI-VIS CLASS 1 TOOL VEST



PW312 178,-
PW3 HI-VIS COTTON COMFORT CLASS 1 T-SHIRT L/S



PW311 183,-
PW3 HI-VIS COTTON COMFORT CLASS 1 T-SHIRT S/S



PW307 155,-
PW3 HI-VIS CLASS 1 HOLSTER POCKET TROUSERS



KX341 152,-
PW3 HI-VIS FLEXI CLASS 1 JOGGER

FLAME RESISTANT



FR714 222, **NEW**
PW3 FR HI-VIS WORK JACKET



FR406 222, **NEW**
PW3 FR HI-VIS WORK TROUSERS



FR407 224, **NEW**
PW3 FR HI-VIS HOLSTER TROUSERS



FR507 226, **NEW**
PW3 FR HI-VIS COVERALL



FR715 223, **NEW**
PW3 FR HI-VIS WOMEN'S WORK JACKET



FR409 223, **NEW**
PW3 FR HI-VIS WOMEN'S WORK TROUSERS



FR416 225, **NEW**
PW3 FR HI VIS CLASS 1 HOLSTER TROUSERS



FR722 221, **NEW**
PW3 FR HVO WORK JACKET



FR414 221, **NEW**
PW3 FR HVO WORK TROUSERS



FR415 227, **NEW**
PW3 FR HVO HOLSTER TROUSERS



FR509 227, **NEW**
PW3 FR HVO COVERALL



FR716 232, **NEW**
PW3 FLAME RESISTANT CLASS 1 SWEATSHIRT



FR702 234, **NEW**
PW3 FLAME RESISTANT HI-VIS POLO SHIRT



FR701 236, **NEW**
PW3 FLAME RESISTANT HI-VIS T-SHIRT



ALL WEATHER PROTECTION



PW362

PW3 WINTER JACKET



PW357

PW3 LINED WINTER
HOLSTER TROUSER

✓ NEW



PW358

PW3 LINED WINTER WORK
TROUSER

✓ NEW



PW353

PW3 WINTER COVERALL

✓ NEW

10,000 MM

15,000 MM
-18°C / 8 hr
-36°C / 1 hr



PW330

PW3 OVERHEAD RAIN
JACKET

✓ NEW



T604

PW3 WATERPROOF
TROUSERS



PW378

PW3 SOFTSHELL JACKET
(3L)

✓ NEW



PW329

PW3 SQUARE BAFFLE
JACKET

✓ NEW

10,000 MM
4,000 MVP

10,000 MM
10,000 MVP

HAND PROTECTION



A770

PW3 GENERAL UTILITY
GLOVE



A771

PW3 TRADESMAN GLOVE



A776

PW3 WINTER GLOVE



WORKWEAR



T603
PW3 WORK JACKET



PW337
PW3 PULLOVER HOODIE



PW305
PW3 STRETCH HOLSTER
WORK TROUSERS



PW304
PW3 LIGHTWEIGHT
STRETCH TROUSERS



PW380
PW3 WOMEN'S STRETCH
WORK TROUSERS



T602
PW3 HOLSTER WORK
TROUSERS



PW345
PW3 HOLSTER WORK
SHORTS



T601
PW3 WORK TROUSERS



PW347
PW3 COTTON WORK
HOLSTER TROUSERS



PW322
PW3 HARNESS TROUSERS



PW399
PW3 WORK JOGGER



PW346
PW3 WORK
BIB & BRACE

LUGGAGE



B951
PW3 100L WATER-RESISTANT
DUFFLE TROLLEY BAG

100
LITRES



B950
PW3 70L WATER-RESISTANT DUFFLE
BAG

70
LITRES



B955
PW3 HI-VIS RUCKSACK



ESSENTIAL STRETCH WORKWEAR



WX2™ IS A NEW ECO-CONSCIOUS WORKWEAR COLLECTION.

WX2™ is an eco-conscious collection using GRS certified recycled fabrics and trims. The collection is manufactured with minimal impact on the environment and all products are constructed using a streamlined design to minimise waste during production which has the added benefit of delivering exceptional value.

WX2 has been developed to meet the specific needs of craftsmen and other industrial workers. Distinctive multi-functional pockets and chunky and robust zips, complement a slim and low-profile design.

**COMPLEMENTARY HIGH
VISIBILITY AND WORKWEAR
STYLES**

**8 CORE INDUSTRIAL
COLOURS** FOR CORPORATE
CONSISTENCY

**INNER AND OUTER
LAYERING** OPTIONS FOR A
MULTI SEASON VERSATILITY

**WOMEN'S AND MEN'S
STYLES**





FULL RANGE OF
COLOURWAYS
SUITABLE FOR
ALL WORK
ENVIRONMENTS



STRETCH FABRICS FOR UNRESTRICTED MOVEMENT

4 way stretch panels and fabrics allow for maximum flexibility and range of motion, whilst clever construction techniques ensure exceptional value.



Kingsmill™ Polyester Stretch Eco is our responsibly sourced stretch fabric constructed using recycled polyester. Designed to withstand the test of time, this fabric offers is durable and comfortable.



ALL WEATHER PROTECTION



AN IDEAL
SOLUTION FOR
WORKERS WHO
APPRECIATE
GOOD DESIGN AND
EXCEPTIONAL
VALUE

WORKWEAR



HIGH VISIBILITY





PW 2TM

VERSATILE WORKWEAR

CUSTOMISABLE PANEL MADE FOR OVER BRANDING

PW2™ garments are designed with distinctive large panels, ideal for corporate over branding.



BUILD A TEAM LOOK WITH VERSATILE WORKWEAR DESIGNED FOR OVERBRANDING

We believe that workwear should be both functional and fashionable. Our PW2 collection offers slim fitting versatile workwear that fits perfectly, performs well and helps workers feel part of the team.

Striking two tone designs in high visibility and key corporate colours can be mixed and matched to create a dynamic head to toe uniform.



COTTONTM
COMFORT



Moisture-wicking properties draw sweat away from the body, allowing for better ventilation and temperature regulation.



METAL DETECTOR FRIENDLY

All components are nickel and ferrous metal free.



KINGSMILLTM
POLYCOTTON



KingsmillTM Polycotton is 65% Polyester 35% Cotton. This fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric.

METAL AND SCRATCH FREE

All products have been produced using ferrous metal-free plastic trims that are concealed to ensure garments are anti-scratch and comfortable to wear.



PW2TM

ALL WEATHER PROTECTION



PW260
PW2 WINTER JACKET



PW271
PW2 SOFTSHELL (2L)



PW278
PW2 WOMEN'S
SOFTSHELL (2L)

WORKWEAR



PW270
PW2 FLEECE



PW273
PW2 SWEATSHIRT



TX61
PW2 WORK
TROUSERS

LEISUREWEAR



PW210
PW2 COTTON COMFORT
POLO SHIRT S/S



PW219
PW2 COTTON COMFORT
WOMEN'S POLO SHIRT S/S



PW211
PW2 COTTON COMFORT
T-SHIRT S/S



PW240
PW2 SERVICE
TROUSERS



TX36
PW2 HEAVY WEIGHT
SERVICE TROUSERS



PW243
PW2 BIB AND
BRACE

HIGH VISIBILITY



PW261 100
PW2 HI-VIS WINTER
JACKET



PW265 105
PW2 HI-VIS SHELL
JACKET



PW275 131
PW2 HI-VIS SOFTSHELL
(2L)



PW231 137
PW2 HI-VIS FLEECE
BODYWARMER



PW274 137
PW2 HI-VIS FLEECE



PW277 175
PW2 HI-VIS SWEATSHIRT



PW220 179
PW2 HI-VIS POLO
SHIRT L/S



PW221 179
PW2 HI-VIS T-SHIRT
L/S



PW212 181
PW2 HI-VIS COTTON
COMFORT POLO
SHIRT S/S



PW213 183
PW2 HI-VIS COTTON
COMFORT T-SHIRT
S/S



PW242 160
PW2 HI-VIS HOLSTER
POCKET TROUSERS



PW241 160
PW2 HI-VIS SERVICE
TROUSERS



PW244 160
PW2 HI-VIS BIB AND
BRACE



DX461

DX442

OUTSTANDING RANGE OF HIGH PERFORMING HIGH VISIBILITY PRODUCTS

WHEN WORKING IN LOW LIGHT OR HIGH-RISK WORK ENVIRONMENTS HIGH VISIBILITY WORKWEAR IS VITAL IN KEEPING WORKERS SEEN AND SAFE.

We are proud to have one of the most comprehensive ranges of high visibility products in the market, constructed using a variety of robust, high-performance fabrics. Our products meet or exceed the stringent test requirements of international high visibility standards EN ISO 20471, ANSI/ISEA 107 and AS/NZS 4602.1.

OUTERWEAR

79

WORKWEAR

144

LEISUREWEAR

169

VESTS

186



CLASSIC FABRICS

HIGH VISIBILITY - ALL WEATHER PROTECTION



Portwest Extreme™ Waterproof and Breathable is our premium high performance rainwear fabric that offers superior comfort, function, and endurance in all weather conditions. Waterproof to over 15,000mm and breathable and windproof to the highest standards.



Portwest Extreme™ Waterproof is a premium high performance rainwear fabric that offers superior comfort, function, and endurance. Waterproof to over 15,000mm for maximum wet weather protection.



RipShell™ is our technical 3-layer ripstop softshell fabric, designed to provide tough, warm, breathable protection against wind and rain. The Ripstop face fabric keeps wind and rain out and is durable enough to endure the most rigorous movement. A soft inner fleece lining is warm and comfortable, while the addition of a breathable membrane enhances dryness especially during active tasks.



Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 190g fabric has superb abrasion and tear resistance. The double coating of polyurethane (PU) on the inside makes the fabric durable and waterproof. And the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) double polyurethane coating.



Made using 300 denier 100% GRS certified recycled polyester yarn, this is an eco-conscious and tough fabric. Double PU coating on the inside makes the fabric durable and waterproof.



Made with 100% polyester 190T yarn, this plain weave fabric is durable and hard wearing for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. It has a PVC coating inside which makes the fabric waterproof and has a water repellent coating on the outside which helps keep the garment clean.



Made with 150 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 150D fabric has superb abrasion and tear resistance. The PVC coating on the inside makes the fabric durable and waterproof and the outer has a water repellent coating which helps keep the garment clean.



Sealtex™ Ultra is a highly breathable, high technology PU coated fabric, on a flexible 100% polyester tricot knit, 185g. Sealtex Ultra meets high visibility standard EN ISO 20471.

HIGH VISIBILITY - WORKWEAR



Titanmill™ Ultra is our hardworking fabric that provides unparalleled performance and outstanding abrasion resistance. Woven with high performing and durable nylon fibres. Titanmill Ultra is the best choice for withstanding the harshest environments while providing outstanding comfort to the wearer.



Titanmill™ Ultra Stretch is our hardworking yet flexible fabric. Technically woven 4-way stretch fabric with high performing and durable nylon fibres. Enriched with highly flexible elastane optimising comfort and freedom of movement for the wearer.



Titanmill™ Ultra Ripstop Stretch strikes the ultimate balance between performance, durability and flexibility. Using our technical weave, pattern durable nylon fibres and flexible elastane, these garments provide incomparable tear and abrasion resistance and freedom of movement.



Titanmill™ Pro is our premium fabric formulated with hardwearing polyester yarns in a technical weave to create high abrasion resistance and long lasting durability.



Titanmill™ Pro Stretch is our premium fabric formulated with the best combination of flexible elastane and hardwearing polyester yarns. Technically woven to create extended freedom of movement while achieving high abrasion resistance and long lasting durability.



Titanmill™ Plus is constructed with the optimal blend of hardwearing polyester yarns and our softest cotton to date. Our own formulated fabric balances exceptional abrasion resistance, breathability and superior comfort.



Formulated for exceptional freedom of movement, exceptional abrasion resistance, breathability and superior comfort.



Constructed with our technical tear resistant weave pattern using the optimal blend of hardwearing polyester yarns, flexible elastane and our softest cotton to date.



The optimal blend of hardwearing polyester yarns and our softest cotton to date, made even softer with our peach finish.



Engineered using GRS-certified, recycled polyester yarns and our softest cotton to date for exceptional abrasion resistance, breathability and superior comfort.



Kingsmill™ Polycotton is polyester and cotton woven fabric. This fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric.

HIGH VISIBILITY - LEISUREWEAR



Cotton Comfort™ is our softest cotton rich knit fabric to date, constructed by our mills with absolute comfort in mind. Technically knitted, the cotton is next to the skin for comfort and breathability with robust polyester yarns on the outer side for durability. Our Cotton Comfort knit blend creates unparalleled performance for our leisurewear garments.



EzeeCool™ is our technical, moisture-wicking fabric, engineered to keep our wearers dry and cool when hard at work. Constructed to ensure that perspiration and excess moisture evaporate quickly for the best comfort in warm conditions.



The Portwest high visibility **MeshAir™** fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN ISO 20471.

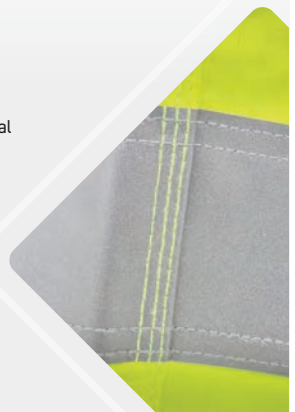
TECHNOLOGIES

HiVisTex™ PRO

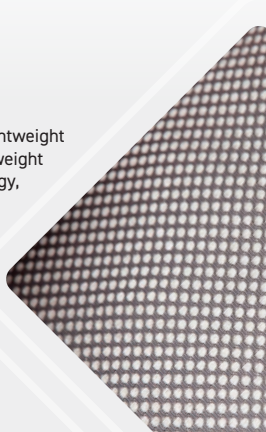
HiVisTex™ Pro retroreflective tape offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per centimetre squared which work like thousands of tiny mirrors reflecting light back towards its source.



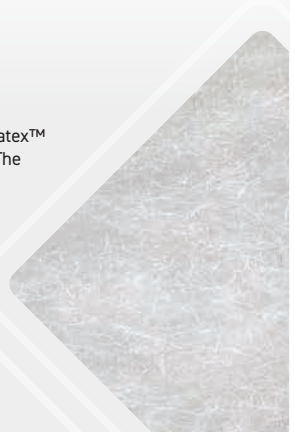
HiVisTex™ is an innovative reflective tape material constructed from thousands of premium, wide angle, glass beads, placed per centimetre squared. These beads work like thousands of tiny mirrors, reflecting light back towards its source as a brilliant white glow. Perfect for use in the protective clothing industries HiVisTex™ tape ensures the wearer ultimate visibility in low light conditions.



Insulatex™ Pro is our most advanced lightweight thermal lining with supreme warmth-to-weight ratio. Constructed using hollow fibre technology, this soft insulating fabric has millions of air pockets that trap air and body heat offering maximum protection in extreme cold and wet conditions. Providing superior lightweight comfort to the wearer without adding bulk.



Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



CorePro™ Armour is a 4-way stretch fabric made with ultra strong nylon fibre for excellent tear and abrasion resistance. The 3-dimensional fabric surface make it the perfect material for heavy duty reinforcement on high wear areas such as knees and elbows. Reaches greater than 100,000 rubs when tested to ISO 12947-2 Martindale abrasion resistance test.



Stay protected with CorePro™ stretch panels that are precision engineered in high wear areas to provide the highest levels of abrasion resistance and durability. Tested to 100,000 rubs, this hardwearing fabric ensures maximum longevity in the toughest environments.



FlexiHem™ is an innovative hem adjuster designed for and tested by workers who climb. This neat adjuster secures the trouser at the ankle, holding it firmly in place to reduce entrapment and give clearer sight of ladder rungs.





WHAT MAKES TEXPEL SPLASH ECO?

Texpel™ Splash Eco was developed to offer an eco-conscious waterproof finish, completely free of PFAS (per- and poly-fluoroalkylated substance). PFAS coatings have historically been used in waterproof garments for their long-lasting water and dirt repellent qualities but are known to be harmful as they persist in the environment. Texpel Eco was developed to remove these environmentally harmful PFAS, but not compromise product performance or longevity.

After extensive wear trials, our team have developed Texpel Eco splash, which offers the same exceptional water and dirt repellence as traditional water resistant treatments, keeping wearers dry and comfortable whilst being kinder to the environment.



PREMIUM STAIN RESISTANT FINISH REPELS OIL, WATER AND GRIME

Texpel™ SOS is our premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. This fabric finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



TEXPEL WICK DRYING EFFECT

Texpel™ Wicking is our premium fabric finish which wicks moisture away from the skin to keep you fresh and comfortable. Offering powerful protection from stains, the fabric blocks bad odours and provides enhanced breathability.

MADE TO ENDURE

RIGOROUS WASH TESTING

The effectiveness of high visibility garments diminishes when they become dirty or faded. It is essential for workers to conduct regular checks on their garments to ensure they are clean and vibrant. The reflective tape strips should be in good condition, without signs of wear, tearing, or peeling. Therefore, it is important to invest in garments that have undergone thorough testing to ensure their durability.

At Portwest, we conduct rigorous wash testing on our high visibility garments, subjecting them to up to 50 home washes. This surpasses the industry standard of only 5 washes as required by EN ISO 20471.

Following 50 home washes, our garments at Portwest demonstrate exceptional durability and performance.

- Garments maintain their shape, ensuring a comfortable and safe fit for the wearer.
- The fabric retains its colour fastness, preserving the vibrant visibility of the garment.
- Our retroreflective HIVISTEX™ tape and HIVISTEX™ Pro segmented tape continue to uphold their reflective properties, enhancing visibility even in low-light conditions.
- Furthermore, essential components like buttons, studs, and fasteners exhibit reliable functionality, ensuring the overall quality and longevity of our high visibility garments.



**EXCEPTIONAL
DURABILITY AND
PERFORMANCE
AFTER WEAR
AND WASHING.**

TRUSTED TESTING

EXCEEDING STRINGENT QUALITY STANDARDS.

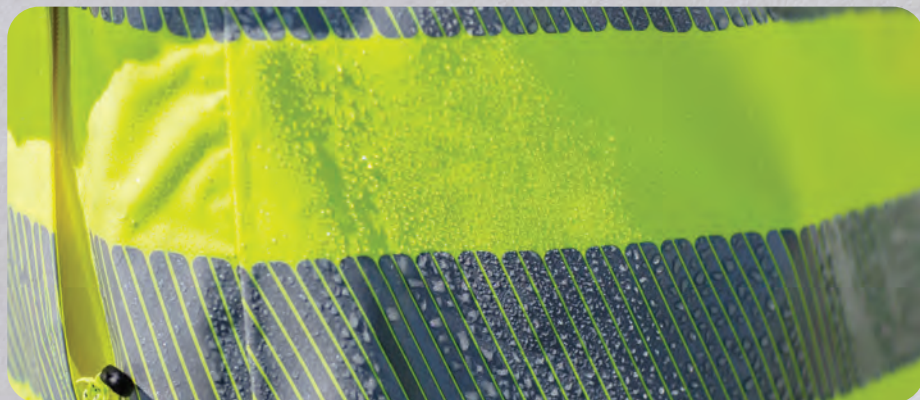
Maintaining exceptional quality is paramount to our success. While a certificate from a test house confirms that a garment or fabric meets the EN ISO 20471 standard, it doesn't guarantee that the entire bulk production adheres to the same standard. That's why we go the extra mile at our manufacturing facilities.

EVERY ROLL OF HIGH VISIBILITY FABRIC AND RETROREFLECTIVE TAPE IS RIGOROUSLY TESTED

At Portwest, we subject every roll of high visibility fabric and retroreflective tape to rigorous testing using highly specialized equipment. This meticulous process ensures that all our garments not only meet but surpass the EN ISO 20471 standard.

While EN ISO 20471 specifies a minimum reading of 330 (cd/lx.m²), we hold ourselves to an even higher benchmark. We insist on a minimum reading of 400 (cd/lx.m²) plus, further enhancing the visibility and safety of our products.

By meticulously testing each component of our garments, we guarantee that every aspect, from the fabric to the retroreflective tape, meets and exceeds the EN ISO 20471 standard, providing our customers with the utmost quality and peace of mind.





HIGH VISIBILITY

Portwest's high visibility clothing is designed and manufactured to comply with EN ISO 20471 (EU and internationally recognised), ANSI/ISEA 107 (US) and AS/NZS 4602.1 (Australia and New Zealand).



WHAT'S THE RISK?

Working in low light conditions in proximity to moving vehicles or machinery is one of the most common causes of workplace accidents.

WHO IS AT RISK?

Incidents involving vehicles and machinery and low light conditions occur across a wide range of industries including agriculture, transportation, construction and vehicle repair.

INJURIES

Injuries suffered include amputations, dislocations, complex fractures and worse. The consequences are catastrophic for individuals affected.



EN ISO 20471



HIGH-VISIBILITY CLOTHING

ISO 20471:2013 specifies requirements for high visibility clothing which is capable of visually signalling the user's presence. The high visibility clothing is intended to provide conspicuity of the wearer in any light condition when viewed by operators of vehicles or other mechanised equipment during daylight conditions and under illumination of headlights in the dark.

Performance requirements are included for colour and retroreflection as well as for the minimum areas and for the placement of the materials in protective clothing.

ANSI/ISEA 107



ANSI/ISEA 107 is the American National Standard for High Visibility Safety Apparel and Headwear. The industry standard developed by the American National Standards Institute provides a uniform, authoritative guide for the design, performance specifications and use of high visibility and reflective apparel including vests, jackets, bib/jumpsuit coveralls, pants and harnesses. Garments that meet this standard can be worn 24 hours a day to provide users with a high level of conspicuity through the use of combined fluorescent and retro-reflective materials.

ANSI/ISEA 107 has 3 garment types indicated below:

- ANSI/ISEA 107 TYPE O CLASS 1 for Off-Road Use
- ANSI/ISEA 107 TYPE R CLASS 2 for Roadway Use
- ANSI/ISEA 107 TYPE R CLASS 3 for Roadway Use
- ANSI/ISEA 107 TYPE P CLASS 2 for Public Safety
- ANSI/ISEA 107 TYPE P CLASS 3 for Public Safety

AS/NZS 4602.1



The **AS/NZS 4602.1** Standard specifies the visual requirements for high visibility safety garments for occupational wear by people who may be exposed to the hazard of moving traffic, moving plant or equipment in high risk situations. The standard covers garments suitable for daytime wear, night-time wear where they will be seen by retroreflected light or for wear under both conditions but excludes garments for use by fire services.



Class D
A garment designed for daytime use.



Class N
A garment designed for night use using retro reflected light.



Class D/N
A garment designed for day and night use.

AS/NZS 1906.4



This Standard specifies the requirements for high visibility materials and reflective tape to be used on industrial safety garments for outdoor daytime use and for use at night or in other dark conditions where the wearer needs to be highly visible.



EN ISO 20471

HIGH-VISIBILITY CLOTHING

EN ISO 20471 has three classes which provide different conspicuity in daylight and in night-time. The testing assesses the design. The class is determined by the amount of fluorescent material and reflective tape used on the garment.



CLASS 1



Minimum level of protection required for any persons working on a private road or to be used in conjunction with a higher classed garment. Must incorporate a minimum of 0.14m² of background material and 0.10m² of retro-reflective material. (2 metres of 5cm wide reflective tape)



CLASS 2



Intermediate level of protection - Required for any persons working on or near A and B class roads, also for delivery drivers. Must incorporate a minimum of 0.50m² of background material and 0.13m² of retro-reflective material. (2.60 metres of 5cm wide reflective tape)



CLASS 3



Highest level of protection - required for any persons working on or near motorways or dual-carriage ways or airports. Must incorporate a minimum of 0.80m² of background material and 0.20m² of retro-reflective materials. (4 metres of 5cm wide reflective tape)

ISO 13688 - PROTECTIVE CLOTHING - GENERAL REQUIREMENTS

This international standard specifies general requirements and recommendations for ergonomics, ageing, sizing and marking of protective clothing, and for information supplied by the manufacturer. Every certified garment in this brochure is also certified to ISO 13688. This standard replaces the old EN340 standard.



EN ISO 20471 CLASS 3 ENSEMBLES

There are two ways to attain EN ISO 20471 Class 3 at Portwest. Either choose an EN ISO 20471 product that is rated Class 3 on its own or choose two products that together are Class 3 certified.



Class 1



Class 2

= Class 3

Ensemble



PW379 PW3 HI-VIS SWEATSHIRT



T501 PW3 HI-VIS HOLSTER POCKET WORK TROUSERS



PW340 PW3 HI-VIS WORK TROUSERS



PW371 PW3 HI-VIS BAFFLE JACKET



T501 PW3 HI-VIS HOLSTER POCKET WORK TROUSERS



PW340 PW3 HI-VIS WORK TROUSERS



T180 PW3 HI-VIS COTTON COMFORT POLO SHIRT S/S



T181 PW3 HI-VIS COTTON COMFORT T-SHIRT S/S



T501 PW3 HI-VIS HOLSTER POCKET WORK TROUSERS



PW382 PW3 HI-VIS WOMEN'S WINTER JACKET



PW384 PW3 HI-VIS WOMEN'S RAIN TROUSERS



PW385 PW3 HI-VIS WOMEN'S STRETCH WORK TROUSERS



PW381 PW3 HI-VIS WOMEN'S SOFTSHELL



PW385 PW3 HI-VIS WOMEN'S STRETCH WORK TROUSERS



LW72 HI-VIS WOMEN'S COTTON COMFORT PRO POLO SHIRT S/S



PW385 PW3 HI-VIS WOMEN'S STRETCH WORK TROUSERS



EN ISO 20471 CLASS 3 ENSEMBLES

Examples of Portwest Class 3 Certified Ensembles are detailed below and on the previous page.

PW2



PW277 PW2 HI-VIS SWEATSHIRT



PW241 PW2 HI-VIS SERVICE TROUSERS

or



PW242 PW2 HI-VIS HOLSTER POCKET TROUSERS



PW213 PW2 HI-VIS COTTON COMFORT T-SHIRT S/S



PW241 PW2 HI-VIS SERVICE TROUSERS

or



PW242 PW2 HI-VIS HOLSTER POCKET TROUSERS



PW212 PW2 HI-VIS COTTON COMFORT POLO SHIRT S/S



PW241 PW2 HI-VIS SERVICE TROUSERS

or



PW242 PW2 HI-VIS HOLSTER POCKET TROUSERS

HIGH VISIBILITY



TX70 MADRID HI-VIS CONTRAST BOMBER JACKET



TX72 GIRONA HI-VIS CONTRAST WORK BIB AND BRACE



S478 HI-VIS T-SHIRT S/S



TX71 SEVILLE HI-VIS CONTRAST WORK TROUSERS



EN 342

WORKING IN EXTREME COLD

EN 342 STANDARD AND THERMAL MANIKIN TESTING



EN342 protection against cold is the most comprehensive standard test method for clothing designed to protect you in cold conditions.

The principle test uses a heated manikin, a thermal insulation value is determined from the power required to maintain the manikin at a constant temperature.

This value is used to classify the performance of the garment.

This insulation value of the clothing, the activity level of the wearer and the temperature of the environment can be used to estimate the maximum duration of wear.

Clothing that meets the requirement of EN342 will have the pictogram below on the label.



0.356 I_{cler} (m².K/W)
2
X

EN 342: 2017

PW369

PW351

EN342 COLD TEMPERATURE RANGE

This chart shows the clothing is tested for wear at medium activity levels, at the temperature and the time indicated.

This example shows that a worker can wear the garment specified for a medium level activity for 8 hours at -22°C or for 1 hour at -41°C.



-22°C / 8 hr
-41°C / 1 hr

EN 14058 PROTECTIVE CLOTHING - GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS

This standard specifies requirements and test methods for the performance of single garments for protection against cooling of the body in cool environments. Cool environments are as a result of a combination of humidity and wind at temperatures of -5°C and above. At moderate low

temperatures garments against local body cooling are not only used for outdoor activities but can be used for indoor activities. In these cases garments often do not need to be made of watertight or air impermeable materials. Therefore, these requirements are optional for this standard.



EN-342

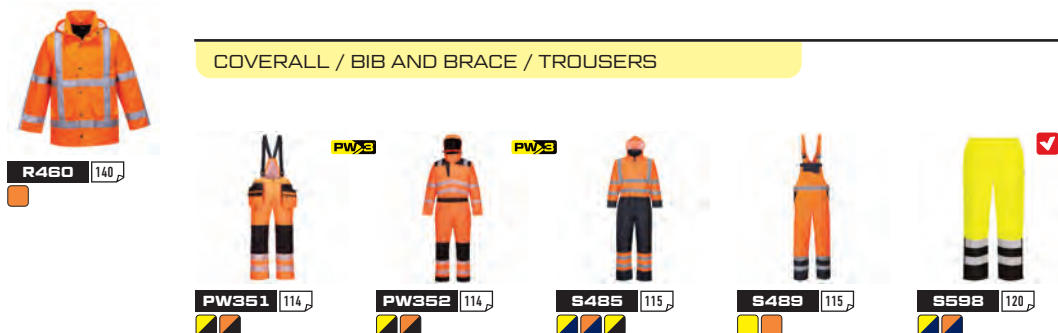
MULTI-WAY BOMBER JACKETS



TRAFFIC JACKETS



COVERALL / BIB AND BRACE / TROUSERS



MULTI-WAY BOMBER JACKETS



BOMBER JACKETS



DX461

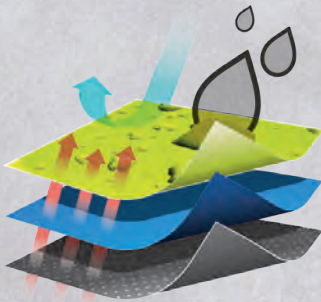


MAKING OUR GARMENTS WATERPROOF

Waterproofing our fabric

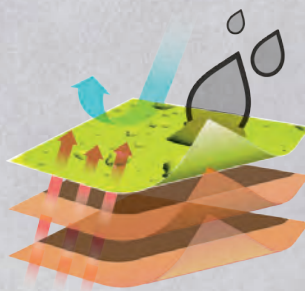
STEP 1

Preventing water penetration by one of two methods; applying a durable water repellent membrane or a double coating of polyurethane (PU). Both methods ensure the garment is waterproof and breathable.



WATERPROOF MEMBRANE

Portwest Extreme™ uses a waterproof and breathable membrane, a durable water repellent (DWR) finish on face fabric and a breathable backing fabric. These combined technologies allow moisture to escape, while preventing water penetration.



DOUBLE PU COATING

Our 300D fabrics use a double coating of polyurethane (PU) for guaranteed waterproofness. Our application process creates microscopic holes which let perspiration out but doesn't allow water droplets in.



WATER REPELLENT FINISH

Texpel™ premium water repellent fabric finishes offer exceptional protection against liquid and stains. Texpel™ SOS, Splash, Oil and Stain repels oil and liquids, causing them to bead up and roll off the fabric surface. Texpel™ Splash Eco is an extremely water resistant fabric finish that ensures water beads up and rolls off the fabric surface and protects against dirt and stains.



WATERPROOF COATINGS EXPLAINED

Thermoplastic polyurethane (TPU) is a very elastic and flexible material. It is smooth to the touch and is extremely durable and strong. TPU is bonded using heat rather than chemicals. It is the toxin free choice. It has breathable options and can be used as a laminate or as a coating.

Polyurethane (PU) is waterproof, strong, durable and flexible, with breathable options. It can be used as a laminate or as a coating.

Polyvinyl Chloride (PVC) is waterproof, strong and durable and is generally only used as a coating.

Adding comfort and performance

STEP 3

Taping or welding the seams is required to create a fully waterproof garment.



TAPED OR WELDED SEAMS

Taped Seams:

A seal is heat applied to a seam on the inside, to stop water entering through the stitching.

Welded Seams:

A stitched seam is welded using heat and pressure, to make it watertight.

STEP 4

Our designers add feature enhancements to the garments for maximum comfort and functional performance.



ENHANCED FEATURES

- Specially engineered watertight pockets.
- Durable waterproof zippers
- Adjustable openings to facilitate ventilation.
- Double stormflap for protection against driving wind and rain.
- Engineered hood, hems and sleeve cuffs to ensure precise fit and keep the water out.





EN343

RAIN PROTECTION

WATER RESISTANCE AND BREATHABILITY TESTING

We cannot control the weather, and when it rains you need clothing that protects you as you work.

EN343 protection against rain sets out the requirements for clothing, materials and seams to protect against rain, and also snowflakes, fog and ground humidity.

The standard uses 2 performance parameters: water resistance and breathability. There is an optional rain tower test (EN 14360) where clothing is exposed to the impact of high energy droplets (450litres/m²/hr).

The performance is shown as e.g., **EN343 Class 4:3:X**, where **4** is the water resistance, **3** the breathability and **X** indicates the optional rain tower test was not undertaken.

EN343 CLASS

4 : 3 : X

WATER RESISTANCE LEVEL	BREATHABILITY LEVEL	RAIN TOWER TEST (EN14360)
1. Entry	1. Not Breathable	Indicated by the letter R or X when not undertaken
2. Intermediate	2. Intermediate	
3. High	3. High	
4. Highest	4. Highest	



WATERPROOF AND BREATHABILITY NUMBERS WHAT DO THEY REALLY MEAN FOR WORKERS?

MM WATERPROOF



The minimum rating for a garment to be called waterproof, suitable for working in light to moderate rain.



Will withstand moderate to heavy rain but may soak through if subjected to pressure such as kneeling in very wet conditions.



Suitable for those working outdoors in extreme weather conditions, wind and heavy rain.

Waterproof ratings are measured in millimetres (mm), ranging from 800mm to 20,000mm. For example 10,000mm indicates that a fabric can withstand the pressure of a 10 metre tall column of water pushing on it before it starts to let any water through.

Waterproof Level

MVP BREATHABILITY



Suitable for light physical activity which causes minimal perspiration.



Suitable for heavy physical activity which results in significant perspiration, will require rainwear this breathable.



Suitable for heavy physical activity which results in significant perspiration.

MVP is Moisture Vapour Permeability expressed as g/m²/24 hours, it is the number of grams (g) of water vapour that can pass through a square metre (m²) of fabric from the inside to the outside in 24 hours. The larger the number, the more breathable the fabric.

Breathability Level

EN-343

MULTI-WAY RAIN JACKETS - CLASS 4:3



RAIN JACKETS - CLASS 4:3



BOMBER JACKETS - CLASS 4:3



RAIN JACKETS - CLASS 3:2



WINTER JACKETS - CLASS 3:2



MULTI-WAY WINTER JACKETS - CLASS 3:1



RAIN JACKETS - CLASS 3:1



WINTER JACKETS - CLASS 4:1



RAIN TROUSERS / COVERALLS / BIB AND BRACE - CLASS 3:2



EN-343

WINTER JACKETS - CLASS 3:1



MULTI-WAY BOMBER JACKETS - CLASS 3:1



BOMBER JACKETS - CLASS 3:1



RAIN TROUSERS / COVERALLS / BIB AND BRACE - CLASS 4:3



RAIN TROUSERS / COVERALLS / BIB AND BRACE - CLASS 3:1





RIS-3279-TOM

Meeting the stringent requirements in both design and construction, these styles comply with the latest RIS 3279-TOM standard. Additional contrast panel styles that also meet RIS-3279-TOM can be found throughout this high visibility section.

OVER 200 STYLES COMPLYING WITH THE RAIL INDUSTRY STANDARD



MULTI-WAY JACKETS



SHELL RAIN JACKET



MULTI-WAY BOMBER JACKETS



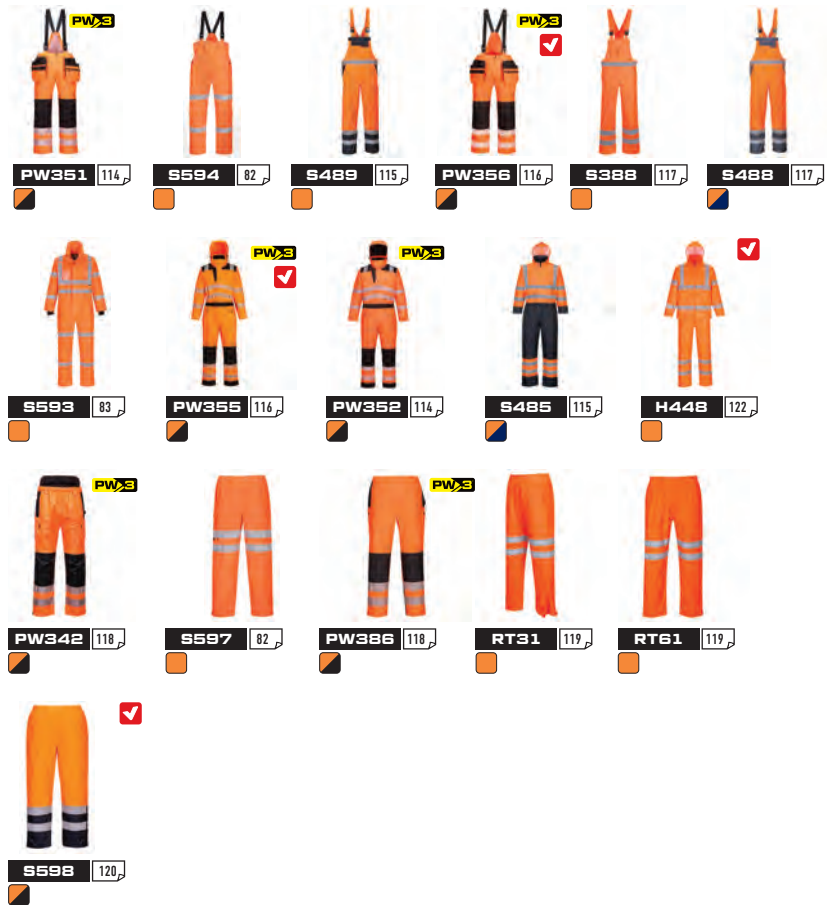
BOMBER JACKETS



WINTER JACKETS



COVERALL / BIB AND BRACE / TROUSERS (EN343)



SOFTSHELL JACKETS



BAFFLE JACKETS



WORKWEAR / FLEECE JACKETS



RIS MATRIX

WORKWEAR



HOODIES / SWEATSHIRTS



RIS MATRIX

POLO SHIRTS / T-SHIRTS



VESTS



ENHANCED VISIBILITY



EN 17353



EN 17353 - ENHANCED VISIBILITY EQUIPMENT FOR MEDIUM RISK SITUATIONS

The **EN 17353** standard is applicable to clothing and devices worn in medium risk situations such as working with slow-moving vehicles and in areas of work where high risk (EN ISO 20471) high visibility clothing is not required. Garments and devices are permitted for use in daylight (day) conditions only, dark (night) conditions only, or for both daylight and dark conditions.



TYPE A: EQUIPMENT FOR DAYLIGHT

Equipment is worn by users where the risk of not being seen exists only in daylight conditions. This equipment uses only the fluorescent material as an enhanced visibility component.



TYPE B: EQUIPMENT FOR DARK CONDITIONS

Equipment worn by users where risk of not being seen exists only in dark conditions. This equipment uses only the retroreflective material as an enhanced visibility component.



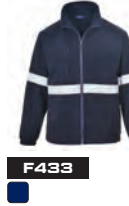
TYPE AB: EQUIPMENT FOR DAYLIGHT, TWILIGHT AND DARK CONDITIONS

Equipment is worn by users where the risk of not being seen exists only in daylight conditions. This equipment uses only the fluorescent material as an enhanced visibility component.

HIGH VISIBILITY VESTS



ALL WEATHER PROTECTION



WORKWEAR



UV RAYS AND HEAT STRESS PROTECTION



Indicates 40+ UPF rated fabric to block 98% of UV rays

Workers can be regularly exposed to high levels of UV rays, which can result in skin and eye damage over time and can cause a range of health problems.

Our design team have developed clothing that offers UPF 40+ rating and are designed to block harmful UV rays. UPF40+ rated clothing is an effective form of protection against sun damage and skin cancer. UPF clothing also keeps workers safe, cool and comfortable.



LIGHTWEIGHT

Indicates lighter weight clothing suitable for use in hot working conditions and warm climates

Extreme heat conditions can have detrimental effects on the wellbeing of workers. Extreme temperatures indoors and outdoors can lead to heat stress, fatigue, memory impairment and reduced concentration.

Heat load is often further increased from the use of protective clothing. At Portwest we have developed lighter weight clothing suitable for use in hot environments and warm climates.

SCAN QR CODE
TO VIEW OUR
LIGHTWEIGHT
STYLES ONLINE



PB55

PW369

PW356

STAY WARM AND
PROTECTED IN
HARSH WEATHER
ENVIRONMENTS
WITH OUR
EXTENSIVE RANGE
OF HIGH-VISIBILITY
OUTERWEAR
PRODUCTS



S491

S493








PORTWEST
EXTREME
WATERPROOF & BREATHABLE

DX462 DX4 HI-VIS RAIN JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 20,000MM, MVP 10,000G/
M2/24HRS

 Portwest Extreme Waterproof &
Breathable: 100% Polyester, Stretch, 75D,
TPU Membrane bonded to 100% Polyester
30D Tricot, 160g
 100% Polyester Mesh, 60g
 Orange S-4XL, Yellow S-4XL

 **NEW**

- Premium waterproof and breathable fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Internal pockets for safe storage
- No shoulder seams for maximum waterproof protection
- Chin guard with internal storm flap provides extra comfort
- Articulated darts for additional shaping



GET THE COLLECTION

SCAN QR CODE TO
VIEW THE FULL DX4
COLLECTION ONLINE



ORANGE/BLACK



BACK



4x
Stretch





EXTREME RAIN JACKET

LINED

PW360 PW3 HI-VIS EXTREME RAIN JACKET

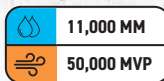
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, stain resistant finish, PU Membrane, 200g
 100% Polyester Mesh, 60g
 Orange/Black S-3XL, Yellow/Black S-4XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Quick dry knitted cuff for a snug and comfortable fit
- Underarm pit zips for enhanced breathability
- Waterproof zips to prevent water penetration



*BACK



GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



PW342 136 P



Portwest Extreme™ is a premium high performance breathable rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions.



FEATURES

EXTREME RAIN JACKET

LINED



- This fabric has been engineered to provide a technical barrier against the elements providing the maximum waterproof, breathable and windproof protection which far exceeds the current highest Class 4:4 requirements for EN 343.
- The microporous fabric delivers exceptional stretch characteristics ensuring outstanding flexibility for the wearer.
- The exterior fabric surface is treated with a Texpel finish to protect against water and oil stains.





S590 HI-VIS EXTREME RAIN JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 11,000MM MVP 50,000G/M²/24HRS

 **Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g**
 **100% Polyester Mesh, 60g**
 **Sleeve: 100% Polyester Taffeta 190T, 50gm**
 **Orange S-3XL, Yellow S-3XL**

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Hook and loop cuffs for a secure fit
- Dual ID holder allows use of both portrait and landscape ID card display
- Double storm flap to protect against the elements





CAN BE WORN WITH INTERACTIVE FLEECE F300 (SOLD SEPARATELY)



EXTREME RAIN BOMBER AND HOOD

S591 HI-VIS EXTREME RAIN BOMBER JACKET




EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

 Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
 100% Polyester Mesh, 60g
 Sleeve: 100% Polyester Taffeta 190T, 50gm
 Orange S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Internal pockets for safe storage
- Hook and loop cuffs for a secure fit
- Elasticated hem for a secure and comfortable fit
- Double storm flap to protect against the elements



S592 HI-VIS EXTREME HOOD

 Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
 190T: 100% Polyester Taffeta, 50g
 Orange, Yellow One Size

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Ergonomically shaped hood for a perfect fit
- Lined for added warmth and comfort
- Vertical and horizontal hood adjustment
- Durable, breathable, windproof and water resistant fabric



EXTREME RAIN TROUSERS AND BIB AND BRACE

LINED



S597 HI-VIS EXTREME RAIN TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
Orange S-3XL, Yellow S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Drawcord adjustable waist for a comfortable fit
- Easy access cargo pockets

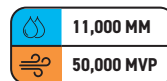


S594 HI-VIS EXTREME RAIN BIB AND BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
Orange S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- Quick and easy side access
- Double rule pocket







LINED

PORTWEST
EXTREMETM
WATERPROOF & BREATHABLE



S593 HI-VIS EXTREME RAIN COVERALL

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 11,000MM MVP 50,000G/M²/24HRS

 Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Membrane, 200g
 100% Polyester Mesh, 60g
 Sleeve: 100% Polyester Taffeta 190T 50g
 Orange S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- 10 pockets for ample storage
- Quick and easy side access

PORTWEST
EXTREMETM
WATERPROOF & BREATHABLE

TEXPELTM
SPLASH OIL-STAIN

RIS

 11,000 MM
 50,000 MVP

CE UK CA

40
UPF



FEATURES



PS55

S593



7-IN-1 BREATHABLE JACKET

7x1



EN 342

INSULATED



RT27 HI-VIS BREATHABLE 7-IN-1 TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

EN 342 0.355 (M².K/W), 3, X

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g

Outer Jacket: 100% Polyester Mesh, 60g

Inner Jacket: 65% Polyester, 35% Cotton, 70g

Inner Jacket: 100% Polyester, 160g

Orange XS-5XL

- EN342 Protection against cold certified up to -40°C
- Hook and loop cuffs for a secure fit

S426 HI-VIS BREATHABLE 7-IN-1 CONTRAST TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

EN 342 0.343 (M².K/W), 3, X

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g

Outer Jacket: 100% Polyester Mesh, 60g

Inner Jacket: 65% Polyester, 35% Cotton, 70g

Inner Jacket: 100% Polyester, 160g

Orange/Navy S-4XL, Yellow/Navy XS-4XL

- EN342 Protection against cold certified up to -40°C
- ID card holder for ID card display



	10,000 MM
	10,000 MVP
	-18°C / 8 hr -36°C / 1 hr



	10,000 MM
	10,000 MVP
	-18°C / 8 hr -36°C / 1 hr



SHARED FEATURES

PW367

B955



1 OUTER JACKET WITH
INNER JACKET



1 OUTER JACKET WITH INNER
JACKET



2 OUTER JACKET



3 OUTER JACKET WITH
SLEEVELESS INNER JACKET



4 INNER JACKET WITH
SLEEVES



5 BODYWARMER



5-IN-1 BREATHABLE JACKET



PW367 PW3 HI-VIS BREATHABLE 5-IN-1 JACKET

EN ISO 20471 CLASS 3


RIS 3279 TOM ISSUE 2 (ORANGE ONLY)


EN 343 CLASS 4:3 X

WP 10,000MM, MVP 10,000 G/M²/24HRS


ANSI/ISEA 107 TYPE R CLASS 3


ANSI/ISEA 107 TYPE P CLASS 3

 **300D Breathable:** 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g

 **Outer Jacket:** 100% Polyester Mesh, 60g

Inner Jacket: 100% Polyester Fleece, 400g

 **Inner Jacket Sleeve:** 100% Polyester, 100g

 **Orange/Black S-4XL, Yellow/Black S-5XL**

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 10 pockets for ample storage
- Detachable ID pocket
- Hook and loop cuffs for a secure fit
- Two-way zip for quick and easy access



ORANGE/BLACK



BACK



GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



PW389 122



PW356 134



PW355 134



FEATURES

5-IN-1 EXECUTIVE JACKET

S768 HI-VIS 5-IN-1 CONTRAST EXECUTIVE JACKET

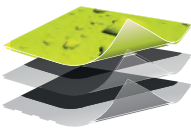
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.352 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- Outer Jacket: 100% Polyester Mesh, 60g
- Inner Jacket: 100% Polyester Fleece, 280g
- Orange/Navy XS-5XL, Yellow/Black S-4XL, Yellow/Grey S-3XL, Yellow/Navy XS-5XL
- Red/Navy XS-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Jacket can be worn five ways for multi use
- Hook and loop cuffs for a secure fit
- Contrast panels for protection against dirt



Double PU coating for guaranteed waterproofness



OUTER FABRIC
PU COATING 1
PU COATING 2



5x1

EN 342

LINED



BACK

REG
XS-5XL
S-4XL
S-3XL
XS-5XL
XS-3XL



300D OXFORD WEAVE

TEXPEL SPLASH ECO

RIS

15,000 MM
-18°C / 8 hr -36°C / 1 hr



1 OUTER JACKET



2 OUTER JACKET WITH INNER JACKET



3 OUTER JACKET WITH SLEEVELESS INNER JACKET



4 INNER JACKET WITH SLEEVES



5 BODYWARMER

5-IN-1 ESSENTIAL JACKET



S765 HI-VIS 5-IN-1 ESSENTIAL JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.352 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
Outer Jacket: 100% Polyester Mesh, 60g
Inner Jacket: 100% Polyester Polar Fleece, 280g
Orange S-3XL, Yellow S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 7 pockets for ample storage
- Dual ID holder allows use of both portrait and landscape ID card display
- Stud adjustable cuffs for a secure fit
- Detachable inner jacket for added versatility in all weather conditions

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
SPLASH
ECO

RIS

15,000 MM
-18°C / 8 hr
-36°C / 1 hr



5x1

EN 342

LINED



S766 HI-VIS 5-IN-1 CONTRAST ESSENTIAL JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.352 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
Outer Jacket: 100% Polyester Mesh, 60g
Inner Jacket: 100% Polyester Polar Fleece, 280g
Orange/Navy XS-5XL, Yellow/Black S-4XL, Yellow/Navy XS-5XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- 7 pockets for ample storage
- Stud adjustable cuffs for a secure fit
- Contrast panels for protection against dirt

XS **5XL**

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
SPLASH
ECO

RIS

15,000 MM
-18°C / 8 hr
-36°C / 1 hr





4-IN-1 WATERPROOF JACKET

4x1

LINED

DX466 DX4 HI-VIS 4-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 20,000MM, MVP 10,000G/M2/24HRS

Outer Jacket: Portwest Extreme 100% Polyester Stretch 2 Layer, 150D PU Transfer Membrane, 160g

Inner Jacket: 100% Polyester Ripstop Pongee, 90g

Outer Jacket: 100% Polyester Mesh, 60g

Inner Jacket: 100% Polyester Ripstop Pongee, 90g

100% Polyester, 220g

Orange/Black S-4XL, Yellow/Black S-4XL

NEW

- Premium waterproof and breathable fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Jacket can be worn four ways for multi use
- Detachable inner reversible jacket for added versatility
- Internal pockets for safe storage
- No shoulder seams for maximum waterproof protection



GET THE COLLECTION



DX416 177



DX458

SCAN QR CODE TO VIEW THE FULL DX4 COLLECTION ONLINE



1 OUTER JACKET



2 OUTER JACKET WITH INNER JACKET



3 INNER JACKET



4 INNER JACKET REVERSED



PORTWEST
EXTREME
WATERPROOF & BREATHABLE

TEXPEL
SPLASH ECO

RIS

20,000 MM
10,000 MVP

4-IN-1 JACKET



S468 HI-VIS 4-IN-1 TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM

- 300D Industry:** 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- Outer Garment:** 100% Polyester 60g
- Inner Bodywarmer:** 65% Polyester, 35% Cotton 190g
- Orange XS-5XL, Yellow XS-5XL**

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 8 pockets for ample storage
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Jacket can be worn four ways for multi use



S471 HI-VIS 4-IN-1 CONTRAST TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM

- 300D Industry:** 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- Outer Jacket:** 100% Polyester, 60g
- Inner Bodywarmer:** 65% Polyester, 35% Cotton, 190g
- Orange/Navy S-3XL, Yellow/Navy S-3XL**

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Internal chest pocket
- Silver reflective hood provides enhanced visibility
- Inner ribbed cuffs for warmth and comfort
- Contrast panels for protection against dirt



SHARED FEATURES



3-IN-1 WATERPROOF JACKET

3x1

LINED

PW365 PW3 HI-VIS 3-IN-1 JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- Inner Garment: 100% Polyester, knitted with brushed back, 300g
- Orange/Black S-4XL, Yellow/Black S-5XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Hook and loop cuffs for a secure fit
- Curved back hem for added protection
- Contrast fleece collar for protection against dirt
- Drawcord adjustable hem



YELLOW/BLACK



1 OUTER JACKET WITH INNER JACKET



GET THE COLLECTION



PW342 118



PW355 116

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



ORANGE/BLACK BACK



2 OUTER JACKET



3 INNER JACKET



3-IN-1 JACKET



C469 HI-VIS 3-IN-1 CONTRAST WINTER PRO JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.344 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester Fur Lining, 400g
 Sleeve: 100% Polyester Filling, 120g
 Orange/Black S-3XL, Yellow/Black S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer
- External tablet pocket for safe storage
- Inner knitted cuff

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
ECO

RIS

15,000 MM
 -18°C / 8 hr
-36°C / 1 hr



3x1



EN 342

INSULATED



S162 HI-VIS 3-IN-1 CONTRAST LITE JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM

100% Polyester, 150D Oxford Weave, PVC Coated, 200g
 100% Polyester Mesh, 60g
 100% Polyester, Anti-Pill finish Fleece, 280g
 Orange/Navy S-3XL, Yellow/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Detachable inner jacket for added versatility in all weather conditions
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit
- Contrast panels for protection against dirt

150D
OXFORD
WEAVE

TEXPEL
ECO

RIS

5,000 MM



SHARED FEATURES



DYNAMIC 4X STRETCH

GET THE COLLECTION

SCAN QR CODE TO VIEW THE
FULL DX4 COLLECTION ONLINE



DX475 128



DX479 132



DX473 132



DX481 172



DX482 173



DX412 181



DX442 148



DX445 149



DX446 149



DX461

PS45

DX445

FT15



EN 342

INSULATED



Insulutex™Pro is our most advanced lightweight thermal lining with supreme warmth-to-weight ratio. Constructed using hollow fibre technology, this soft insulating fabric has millions of air pockets that trap air and body heat offering maximum protection in extreme cold and wet conditions. Providing superior lightweight comfort to the wearer without adding bulk.

✓ NEW

4x Stretch

DX430 DX4 HI-VIS CLASS 2 WINTER JACKET

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:1 X

WP 20,000MM, MVP 10,000G/M²/24HRSEN 342 0.334 (M².K/W), 3, X

- Portwest Extreme Waterproof: 100% Polyester Stretch, 150D, PU Membrane, 160g
- 100% Polyester Stretch 75D Pongee, 80g
- InsulutexPro: 100% Polyester, 160g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Premium waterproof and breathable fabric with mechanical stretch properties
- Waterproof and breathable with taped seams to prevent water penetration
- InsulutexPro lining offers superior warmth without adding unnecessary weight
- No shoulder seams for maximum waterproof protection
- Chin guard with internal storm flap provides extra comfort
- Articulated darts for additional shaping



ORANGE/BLACK



BACK



	20,000 MM
	10,000 MVP
	-21°C / 8 hr -40°C / 1 hr





WATERPROOF WINTER JACKET



INSULATED



Insulutex™Pro is our most advanced lightweight thermal lining with supreme warmth-to-weight ratio. Constructed using hollow fibre technology, this soft insulating fabric has millions of air pockets that trap air and body heat offering maximum protection in extreme cold and wet conditions. Providing superior lightweight comfort to the wearer without adding bulk.



DX461 DX4 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:1 X

WP 20,000MM, MVP 10,000G/M²/24HRS

EN 342 0.334 (M².K/W), 3, X

- Portwest Extreme Waterproof: 100% Polyester Stretch, 150D, PU Membrane, 160g
- 100% Polyester Stretch 75D Pongee, 80g
- InsulutexPro: 100% Polyester, 160g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Premium waterproof and breathable fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- InsulutexPro lining offers superior warmth without adding unnecessary weight
- Internal pockets for safe storage
- No shoulder seams for maximum waterproof protection
- Chin guard with internal storm flap provides extra comfort



YELLOW/BLACK



BACK



	20,000 MM
	10,000 MVP
	-21°C / 8 hr
	-40°C / 1 hr

ORANGE/
BLACK





WINTER PARKA JACKET

3x1



EN 342

INSULATED



INSULATEX™

Insulutex heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort

PW369 PW3 HI-VIS WINTER PARKA JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.356 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 200g
- X Orange/Black S-4XL, Yellow/Black S-5XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Internal zipped pocket provides safe and secure storage
- Detachable quilt lined hood with optional faux fur trim to suit all weather conditions
- Quick dry knitted cuff for a snug and comfortable fit
- Underarm pit zips for enhanced breathability



YELLOW/BLACK

GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



	15,000 MM
	-22°C / 8 hr
	-41°C / 1 hr



ORANGE/BLACK



BACK





WINTER JACKET



INSULATED

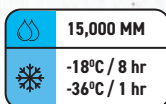
T400 PW3 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 2 SIZE XS
EN ISO 20471 CLASS 3 SIZE S UPWARDS
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.323 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3



300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester, 170g
 Orange/Black XS-4XL, Orange/Grey S-3XL, Orange/Navy S-4XL, Red/Black S-3XL, Yellow/Black XS-6XL, Yellow/Grey S-3XL, Yellow/Navy S-4XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable ID pocket
- Quick dry knitted cuff for a snug and comfortable fit
- Contrast fleece collar for protection against dirt



GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



RED/BLACK



YELLOW/BLACK



ORANGE/BLACK



BACK



YELLOW/NAVY



ORANGE/NAVY



YELLOW/GREY



ORANGE/GREY





INSULATED

PW382 PW3 HI-VIS WOMEN'S WINTER JACKET

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.323 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2



**MADE FOR
WOMEN**



300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g



100% Polyester, 60g



100% Polyester, 170g



Orange/Black XS-3XL, Yellow/Black XS-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Detachable ID pocket
- Quick dry knitted cuff for a snug and comfortable fit
- Contrast fleece collar for protection against dirt



15,000 MM



-18°C / 8 hr
-36°C / 1 hr



1

300D
OXFORD
WEAVE



2xPU
COATING



DELTM
ECO



INSULATEX
THERMAL INSULATION



YELLOW/BLACK



BACK



FEATURES



WINTER JACKET



VERSATILE WORKWEAR






PW261 PW2 HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.336 (M².K/W), 2, X

 **300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g**
 **190T: 100% Polyester, Taffeta, 52g**
 **Body: 100% Polyester, 190g**
 **Sleeves: 100% Polyester, 120g**
 **Orange/Black S-4XL, Yellow/Black S-4XL**

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 2 side zip pockets for secure storage
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts
- Ideal for corporate wear and custom finishes



	15,000 MM
	-18°C / 8 hr -36°C / 1 hr



ORANGE/BLACK



BACK



YELLOW/
BLACK



CONTRAST WINTER JACKET

EN 342

INSULATED

S466 HI-VIS CONTRAST WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.345 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g

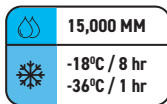
100% Polyester, 60g

100% Polyester, 170g

X Yellow/Navy XS-6XL, Yellow/Black XS-3XL, Yellow/Green S-3XL, Yellow/Grey S-3XL, Yellow/Royal XS-4XL

Y Red/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal pocket for safe storage



S467 HI-VIS CONTRAST WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.345 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

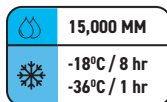
300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g

100% Polyester, 60g

100% Polyester, 170g

X Orange/Navy XS-5XL, Orange/Black S-3XL, Orange/Grey S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth



SHARED FEATURES

WINTER TRAFFIC JACKET

S460 HI-VIS WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.345 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford,
Stain Resistant Finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange XS-6XL, Yellow XXS-8XL



	15,000 MM
	-18°C / 8 hr -36°C / 1 hr



S461 / RT34 HI-VIS BREATHABLE WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3
RT34: RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:2 X
WP 10,000MM, MVP 10,000G/M²/24HRS
EN 342 0.345 (M².K/W), 2, X
RT34: Orange S-XXL

300D Breathable: 100% Polyester 300D Oxford,
Stain Resistant Finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Yellow S-3XL
RT34: Orange S-XXL



	10,000 MM
	10,000 MVP
	-18°C / 8 hr -36°C / 1 hr



RT30 HI-VIS WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.345 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford,
Stain Resistant Finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange XS-5XL



	15,000 MM
	-18°C / 8 hr -36°C / 1 hr



WINTER JACKET

PLANET

EC60 ECO HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X WP 15,000MM
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

- 300D ECO: 100% Recycled Polyester, 300D Oxford Weave, Stain Resistant finish, Double PU Coated, 190g
- 100% Recycled Polyester, 52g
- Body: 100% Recycled Polyester, 190g
- Sleeves: 100% Recycled Polyester, 120g
- Orange S-4XL, Yellow S-4XL

· Eco-conscious certified recycled fabric



EN 342
INSULATED



LW74 HI-VIS WOMEN'S WINTER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:1 X WP 15,000MM
EN 342 0.345 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange XS-3XL, Yellow XS-3XL

- EN342 Protection against cold certified up to -40°C
- Zipped pockets
- Quilt lined for thermal insulation
- Curved back hem for added protection



MADE FOR WOMEN



S462 HI-VIS CONTRAST WINTER CLASSIC JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.345 (M².K/W), 2, X

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Yellow S-3XL

- EN342 Protection against cold certified up to -40°C
- Hook and loop cuffs for a secure fit
- Internal chest pocket
- Contrast panels for protection against dirt





LINED

PW389 PW3 HI-VIS WOMEN'S RAIN JACKET

EN ISO 20471 CLASS 2




RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X

WP 10,000MM, MVP 10,000G/M²/24HRS

ANSI/ISEA 107 TYPE R CLASS 2

ANSI/ISEA 107 TYPE P CLASS 2

 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester Mesh, 60g
 Orange/Black XS-XXL, Yellow/Black XS-XXL

- Waterproof and breathable with taped seams to prevent water penetration
- Internal pocket for safe storage
- Quick dry knitted cuff for a snug and comfortable fit
- Underarm pit zips for enhanced breathability
- Waterproof zips to prevent water penetration
- Reflective trim for increased visibility and safety

♀ MADE FOR WOMEN

✓ NEW



GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE





PW386 118 



PW381 129 





PW385 153 

 300D OXFORD WEAVE BREATHABLE

 EXPU COATING

 TEXPEL ECO

 RIS

 10,000 MM
 10,000 MVP



SHELL RAIN JACKET

LINED



CD860 WX2 ECO HI-VIS RAIN JACKET

EN ISO 20471 CLASS 2 FOR SIZE S

EN ISO 20471 CLASS 3 FOR SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM



- 300D ECO: 100% Recycled Polyester, 300D Oxford Weave, Stain Resistant finish, Double PU Coated, 190g
- 190T: 100% Polyester, Taffeta, 52g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Eco-conscious certified recycled fabric
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Made using recycled polyester
- Waterproof with taped seams preventing water penetration
- Drawcord hood and hem for a secure and comfortable fit
- Pack away hood for added functionality

15,000 MM



NEW



PW265 PW2 HI-VIS RAIN JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- Main body and hood lining: 100% polyester Mesh, 80gm Sleeve lining: 100% Polyester, 52gm Inner collar lining: 100% polyester Mirco Fleece, 280gm
- Orange/Black S-4XL, Yellow/Black S-4XL

- Waterproof with taped seams preventing water penetration
- Detachable hood
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts
- 3 pockets for ample storage
- Side zip pockets

15,000 MM



NEW



WATERPROOF JACKET

RT63 HI-VIS BREATHABLE INTERACTIVE RAIN TRAFFIC JACKET

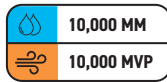
EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM MVP 10,000G/M²/24HRS

- 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- 100% Polyester Mesh, 60g
- Orange S-3XL

- Waterproof and breathable with taped seams to prevent water penetration



LINED



RT60 HI-VIS BREATHABLE RAIN TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

- 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- 100% Polyester Mesh, 60g
- Orange S-3XL, Yellow S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Internal chest pocket
- Inner knitted cuff



S160 HI-VIS RAIN LITE TRAFFIC JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 5,000MM

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

- 100% Polyester, 150D Oxford Weave, PVC Coated, 200g
- 100% Polyester Mesh, 60g
- Orange S-3XL, Yellow XS-3XL




- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit



WATERPROOF JACKET

S760 HI-VIS BREATHABLE CONTRAST RAIN JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 4:3 X WP 10,000MM MVP 10,000G/
M²/24HRS

 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 Body: 100% Polyester Mesh, 60g Sleeve: 100% Polyester, 60g
 X Yellow/Navy XS-4XL

- Waterproof and breathable with taped seams to prevent water penetration






LINED



S166 HI-VIS CONTRAST RAIN LITE TRAFFIC JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X WP 5,000MM




 100% Polyester, 150D Oxford Weave, PVC Coated, 200g
 100% Polyester Mesh, 60g
 X Yellow/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit



LW70 HI-VIS WOMEN'S BREATHABLE RAIN JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/
M²/24HRS
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester Mesh, 60g
 X Yellow XS-3XL

- Waterproof and breathable with taped seams to prevent water penetration



SHARED FEATURES



C467 HI-VIS 3-IN-1 BOMBER JACKET

EN ISO 20471 CLASS 3

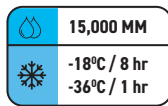
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester Fur Lining, 400g
Sleeve: 100% Polyester Filling, 120g
Orange XS-3XL, Yellow S-3XL

- EN342 Protection against cold certified up to -40°C
- 8 pockets for ample storage
- Ribbed cuffs for added comfort
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer



C466 HI-VIS 3-IN-1 CONTRAST WINTER BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

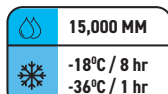
EN 342 0.344 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester Fur Lining, 400g
Sleeve: 100% Polyester Filling 120g
Orange/Black XS-4XL, Yellow/Black XS-4XL, Yellow/Navy S-3XL

- EN342 Protection against cold certified up to -40°C
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer
- Zipped pockets
- Hook and loop cuffs for a secure fit



3-IN-1 WINTER BOMBER JACKET

3x1

INSULATED

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
SPLASH
ECO

15,000 MM



C465 HI-VIS 3-IN-1 CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester Fur Lining, 400g
Sleeve: 100% Polyester 120g
Orange/Navy XS-5XL, Yellow/Black S-3XL, Yellow/Grey S-3XL, Yellow/Navy XS-6XL
Red/Navy S-3XL

XS 6XL

RIS

-18°C / 8 hr
-36°C / 1 hr



EN 342



G465 GLOWTEX HI-VIS 3-IN-1 CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester Fur Lining, 400g
Sleeve: 100% Polyester 120g
Yellow/Navy S-4XL

4XL

-18°C / 8 hr
-36°C / 1 hr



1
OUTER JACKET
WITH FUR LINING



2
OUTER JACKET
WITHOUT FUR
LINING



3
BODYWARMER

EN 342



S365 HI-VIS 3-IN-1 CONTRAST PREMIUM BOMBER JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 X WP 15,000MM

ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, knitted with brushed back, 300g
Yellow/Black S-5XL

5XL



1
OUTER JACKET



2
OUTER JACKET
WITH INNER
JACKET



3
INNER
JACKET



SHARED FEATURES

2-IN-1 WINTER BOMBER JACKET

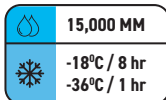


C468 HI-VIS 2-IN-1 CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.336 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange XS-4XL, Yellow S-4XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Fully lined and padded to trap the heat and increase warmth

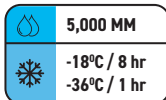


C464 HI-VIS 2-IN-1 CONTRAST ESSENTIAL LITE BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM
EN 342 0.336 (M².K/W), 2, X

100% Polyester, 150D Oxford Weave, PVC Coated, 200g
100% Polyester Fleece, 300g
Sleeve: 100% Polyester filling 120g
Orange/Navy S-3XL, Yellow/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Fully lined and padded to trap the heat and increase warmth



2x1



EN 342

INSULATED



GARMENT BENEFITS

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket

2x1



EN 342

INSULATED

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
ECO

RIS

15,000 MM

-18°C / 8 hr
-36°C / 1 hr

S463 HI-VIS WINTER BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.336 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange XS-6XL, Yellow XXS-8XL
- Red S-3XL

- Fleece lined collar to trap the heat and increase warmth
- Hook and loop cuffs for a secure fit

XXS **8XL**



RT32 HI-VIS WINTER BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.336 (M².K/W), 2, X

ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange XS-5XL

XS **5XL**



S266 HI-VIS CONTRAST WINTER BOMBER JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.336 (M².K/W), 2, X

- 300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
- 100% Polyester, 60g
- 100% Polyester, 170g
- Orange/Navy S-3XL, Yellow/Navy XS-3XL

- Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth

XS



SHARED FEATURES

HI-VIS BOMBER JACKET

LINED

RT62 HI-VIS BREATHABLE RAIN BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X
WP 10,000MM MVP 10,000G/M²/24HRS

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
100% Polyester Mesh, 60g
Orange S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Internal chest pocket
- Inner ribbed cuffs for warmth and comfort
- Fleece lined collar to trap the heat and increase warmth
- Side elastic waist for ultimate wearer comfort

300D
OXFORD
WEAVE

BREATHABLE

2xPU
COATING

TEXPEL
SPLASH
ECO

RIS

10,000 MM

10,000 MVP



S161 HI-VIS RAIN LITE BOMBER JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X WP 5,000MM

100% Polyester, 150D Oxford Weave, PVC Coated, 200g
100% Polyester Mesh, 60g
Yellow S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Side access pockets
- Pack away hood for added functionality
- Hook and loop cuffs for a secure fit
- Contrast fleece collar for protection against dirt

150D
OXFORD
WEAVE

TEXPEL
SPLASH
ECO

5,000 MM




S469 HI-VIS REVERSIBLE BODYWARMER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)


ANSI/ISEA 107 TYPE R CLASS 2

ANSI/ISEA 107 TYPE P CLASS 2

 **300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g**

 **65% Polyester, 35% Cotton, 260g**

 **100% Polyester, 200g**

 **Orange S-5XL, Yellow XS-5XL**


- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quilt lined for thermal insulation
- 4 pockets for ample storage
- Reversible garment for multi use
- Interactive inner garment
- Certified to EN ISO 20471 after 50x washes





S267 HI-VIS CONTRAST BODYWARMER

EN ISO 20471 CLASS 2

 **300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g**

 **100% Polyester, 60g**

 **100% Polyester, 160g**

 **Yellow/Navy S-3XL**

- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Lined for added warmth and comfort
- Internal chest pocket
- Zipped pockets
- Dual ID holder allows use of both portrait and landscape ID card display
- Certified to EN ISO 20471 after 50x washes



SHARED FEATURES



PW351 PW3 HI-VIS WINTER TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.356 (M².K/W), 2, X
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester, 160g
 Orange/Black S-4XL, Yellow/Black S-5XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 16 pockets for ample storage
- Detachable bib and braces for greater versatility

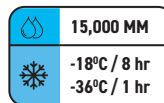
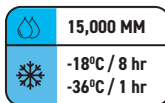


PW352 PW3 HI-VIS WINTER COVERALL

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.344 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester, 200g
 Orange/Black S-3XL, Yellow/Black S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Front zip opening for easy access



INSULATED BIB AND BRACE AND BRACE AND COVERALL



EN 342

INSULATED



S489 HI-VIS CONTRAST WINTER BIB AND BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.341 (M².K/W), 2, X
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester, 170g
 Orange S-3XL, Yellow XS-4XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Multiple utility pockets providing ample storage



S485 HI-VIS CONTRAST WINTER COVERALL

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.341 (M².K/W), 2, X
ANSI/ISEA 107 TYPE R CLASS 3 TYPE P CLASS 3

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 100% Polyester, 60g
 100% Polyester, 170g
 Orange/Navy S-6XL, Yellow/Black S-7XL, Yellow/Navy XS-6XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Inner ribbed cuffs for warmth and comfort



SHARED FEATURES



RAIN TROUSERS AND COVERALL



✓ NEW



PW356 PW3 HI-VIS RAIN TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM MVP 10,000G/M²/24HRS

- 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- 100% Polyester Mesh, 60g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 16 pockets for ample storage
- Detachable bib and braces for greater versatility
- Zip off holster pockets for added versatility
- Side zip leg opening for easy access



✓ NEW



PW355 PW3 HI-VIS RAIN COVERALL

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM MVP 10,000G/M²/24HRS

- 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- Body: 100% Polyester Mesh, 60g
- Sleeves: 100% Polyester Taffeta, 52g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Front zip opening for easy access
- Underarm pit zips for enhanced breathability



BREATHABLE RAIN PROTECTION



S388 HI-VIS BREATHABLE RAIN BIB AND BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 Orange S-3XL, Yellow S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Back patch pocket
- Double rule pocket
- Elasticated back panel
- Adjustable straps for a secure fit



S488 HI-VIS BREATHABLE CONTRAST RAIN BIB AND BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 Orange/Navy S-4XL, Yellow/Black S-5XL, Yellow/Navy XS-5XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Back patch pocket
- Double rule pocket
- Elasticated back panel
- Adjustable side opening for added flexibility



SHARED FEATURES



WATERPROOF TROUSERS



PW342 PW3 HI-VIS EXTREME RAIN TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X WP 11,000MM, MVP 50,000 G/M²/24HRS
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, stain resistant finish, PU Membrane, 200g
 X Orange/Black S-XXL, Yellow/Black S-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Premium stain resistant finish repels oil, water and grime
- 8 pockets for ample storage
- High cut padded back waistband keeps lower back warm



♀ MADE FOR WOMEN

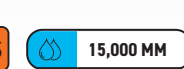


PW386 PW3 HI-VIS WOMEN'S RAIN TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X
WP 15,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 X Orange/Black XS-XXL, Yellow/Black XS-XXL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Multiple side zip compartments for secure storage
- Rule pocket
- Contrast panels for protection against dirt
- Side zip leg opening for easy access



WATERPROOF TROUSERS



RT31 HI-VIS RAIN TRAFFIC TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g
 Orange S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots



RT61 HI-VIS BREATHABLE RAIN TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 Orange XS-5XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots



S487 HI-VIS BREATHABLE RAIN TROUSERS

EN ISO 20471 CLASS 1
EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M²/24HRS

300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
 Orange S-XXL, Yellow XS-3XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quick and easy side access
- Zipped ankles for easy fitting over work boots



WATERPROOF TROUSERS



✓ NEW



S480 HI-VIS RAIN TRAFFIC TROUSERS

EN ISO 20471 CLASS 1
EN 343 CLASS 3:1 X WP 15,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
Orange XS-3XL, Yellow XS-6XL

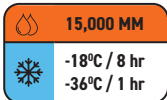
- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quick and easy side access
- Stud adjustable hems for a secure fit
- Fully elasticated waistband for ultimate wearer comfort
- Reflective tape for increased visibility

S598 HI-VIS WINTER TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.330 (M².K/W), 2, X
ANSI/ISEA 105: 2016 SUPPLEMENTAL CLASS E

300D Industry: 100% Polyester, 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester, 170g
Orange/Navy S-3XL, Yellow/Navy S-3XL




- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Two side pass through pockets
- Zippered ankles for easy fitting over work boots
- Fully lined and padded to trap the heat and increase warmth
- Contrast panels for protection against dirt



RAINWEAR ESSENTIALS

H443 HI-VIS CONTRAST CLASSIC RAIN JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3
AS/NZS 4602.1 CLASS D/N

 190T: 100% Polyester, Plain Weave, PVC coated, 200g
 Yoke Only: 100% Polyester Mesh, 60g
 X Orange/Navy S-3XL, Yellow/Black S-5XL, Yellow/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- Drawcord hood and hem for a secure and comfortable fit
- Inner elasticated cuff
- Vented back yoke and eyelets for added breathability and comfort

 5,000 MM



190T
PLAIN
WEAVE



TEXPEL
SPLASH ECO

RIS



H444 HI-VIS CONTRAST CLASSIC RAIN TROUSERS

EN ISO 20471 CLASS 1
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E
AS/NZS 1906.4

 190T: 100% Polyester, Plain Weave, PVC coated, 200g
 X Orange/Navy S-3XL, Yellow/Black S-6XL, Yellow/Navy S-3XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Fully elasticated waistband for ultimate wearer comfort
- Stud adjustable hems for a secure fit
- Twin-stitched seams for extra durability
- Contrast panels for protection against dirt

 5,000 MM



190T
PLAIN
WEAVE

TEXPEL
SPLASH ECO



SHARED FEATURES

RAINWEAR ESSENTIALS

190T
PLAIN
WEAVE

TEXPEL
SLASH ECO

RIS

5,000 MM



H440



H448 HI-VIS PACKAWAY RAIN SUIT

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM

190T: 100% Polyester, Plain Weave, PVC coated, 200g
Jacket Yoke Only: 100% Polyester Mesh, 60g
Orange S-4XL, Yellow S-4XL

4XL

H440 HI-VIS RAIN JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 TYPE CLASS 3 / TYPE P CLASS 3

190T: 100% Polyester, Plain Weave, PVC coated, 200g
Yoke Only: 100% Polyester Mesh, 60g
Orange XS-6XL, Yellow XS-6XL

XS 6XL

H441



H441 HI-VIS RAIN TROUSERS

EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

190T: 100% Polyester, Plain Weave, PVC coated, 200g
Orange XS-5XL, Yellow XS-6XL

XS 6XL

RAINWEAR ESSENTIALS



H442 HI-VIS RAIN COAT 100CM

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM

 190T: 100% Polyester, Plain Weave, PVC coated, 200g
 Yoke Only: 100% Polyester Mesh, 60g
 Orange S-4XL, Yellow S-4XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Extra protection against the cold with an extended 100cm back
- Drawcord hood and hem for a secure and comfortable fit



H445 HI-VIS RAIN COAT 122CM

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 TYPE R CLASS 3 / TYPE P CLASS 3

 190T: 100% Polyester, Plain Weave, PVC coated, 200g
 Yoke Only: 100% Polyester Mesh, 60g
 Orange S-3XL, Yellow S-5XL

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Extra protection against the rain with a longer 122cm length
- Drawcord hood and hem for a secure and comfortable fit










JACKET

INSULATED

S490 SEALTEX ULTRA HI-VIS WINTER JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X WP 5,000MM
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

 Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g
 100% Polyester, 60g
 Body: 100% Polyester, 170g Sleeve: 100% Polyester, 100g
 X Yellow S-3XL
 Y Orange S-3XL

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 3 pockets for ample storage
- Pack away hood for added functionality
- Inner ribbed cuffs for warmth and comfort



S491 SEALTEX ULTRA HI-VIS RAIN JACKET

EN ISO 20471 CLASS 3
EN 343 CLASS 3:2 X WP 5,000MM MVP 3,000G/M²/24HRS
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

 Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g
 X Yellow XS-5XL

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit







RAIN JACKET

RT50 SEALTEX ULTRA HI-VIS RAIN JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:2 X WP 5,000MM, MVP 3,000G/
M²/24HRS

 Sealtex Ultra: 100% Polyester, Tricot Knit,
PU Coated, 185g
 X Orange XS-3XL

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit





	5,000 MM
	3,000 MVP



S496 SEALTEX ULTRA HI-VIS CONTRAST RAIN JACKET

EN ISO 20471 CLASS 3

EN 343 CLASS 3:2 X WP 5,000MM, MVP 3,000G/
M²/24HRS

 Sealtex Ultra: 100% Polyester, Tricot Knit,
PU Coated, 185g
 X Yellow/Navy S-XXL

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit



	5,000 MM
	3,000 MVP



SHARED FEATURES



RAIN TROUSERS



S493 SEALTEX ULTRA HI-VIS RAIN TROUSERS

EN ISO 20471 CLASS 1

EN 343 CLASS 3:2 X WP 5,000MM MVP 3,000G/M²/24HRS

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

 **Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g**
 **Yellow XS-5XL**

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Fully elasticated waistband for ultimate wearer comfort
- Stud adjustable hems for a secure fit
- Heat applied reflective tape for added visibility



RT51 SEALTEX ULTRA HI-VIS RAIN TROUSERS

EN ISO 20471 CLASS 2

EN 343 CLASS 3:2 X WP 5,000MM, MVP 3,000G/M²/24HRS

 **Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g**
 **Orange S-3XL**

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Fully elasticated waistband for ultimate wearer comfort
- Stud adjustable hems for a secure fit
- Heat applied reflective tape for added visibility





BIB AND BRACE AND COVERALL



S497 SEALTEX ULTRA HI-VIS RAIN BIB AND BRACE

EN ISO 20471 CLASS 2

EN 343 CLASS 3:2 X WP 5,000MM, MVP 3,000G/M²/24HRS

 **Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g**
 **Orange S-XXL**

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Concealed chest pocket
- Stud adjustable hems for a secure fit
- Adjustable straps with durable buckle closure

S495 SEALTEX ULTRA HI-VIS RAIN COVERALL

EN ISO 20471 CLASS 3

EN 343 CLASS 3:2 X WP 5,000MM, MVP 3,000G/M²/24HRS

 **Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated, 185g**
 **Yellow S-3XL**
 **Orange S-3XL**

- Waterproof with welded seams to prevent water penetration
- Breathable and windproof fabric with mechanical stretch properties
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Quick and easy side access
- Pack away hood for added functionality
- Stud adjustable cuffs for a secure fit



SHARED FEATURES



SOFTSHELL JACKET (3L)




DX475 DX4 HI-VIS SOFTSHELL (3L)


EN ISO 20471 CLASS 3


RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

WATERPROOF / BREATHABILITY

WP 8,000MM, MVP 3,000G/M²/24HR

 **RipShell:** 92% Polyester, 8% Elastane Ripstop laminated to 100% Polyester Micro Fleece (3L), 310g

 **100% Polyester Mesh,** 165g

 **Orange/Black S-4XL, Yellow/Black S-4XL**

- Durable, breathable, windproof and water resistant fabric
- 7 pockets for ample storage
- Internal pockets for safe storage
- Grown on hood is stylish and practical
- Pre-bent sleeves allow for increased freedom of movement
- Drawcord adjustable hem



YELLOW/BLACK



BACK

3 LAYER (3L) SOFTSHELL



WATERPROOF

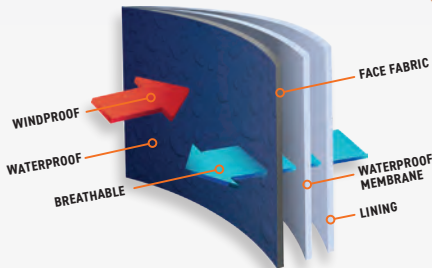


BREATHABLE



WINDPROOF

Face fabric is laminated to the lining fabric using a waterproof membrane.





SOFTSHELL (3L)

T402 PW3 HI-VIS SOFTSHELL (3L)

EN ISO 20471 CLASS 2 : SIZE XS

EN ISO 20471 CLASS 3 : SIZE S UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 : SIZE XS /

TYPE R CLASS 3 : SIZE S UPWARDS

WATERPROOF / BREATHABILITY

WP 8,000MM, MVP 3,000G/M²/24HR



NEW
COLOUR

- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
- Orange/Black, Orange/Grey, Orange/Navy, Yellow/Black, Yellow/Grey, Yellow/Navy, Red/Black

- Durable, breathable, windproof and water resistant fabric
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zip pockets

REG
XS-6XL
S-3XL
XS-4XL
S-4XL
XS-4XL
S-3XL
S-4XL



PW381 PW3 HI-VIS WOMEN'S SOFTSHELL (3L)

EN ISO 20471 CLASS 2

WATERPROOF / BREATHABILITY -

WP 8,000MM, MVP 3,000G/M²/24HR

ANSI/ISEA 107 TYPE R CLASS 2

ANSI/ISEA 107 TYPE P CLASS 2

- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
- Yellow/Black XS-XXL

- Durable, breathable, windproof and water resistant fabric
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Heat applied segmented reflective tape for added visibility
- Side zip pockets



MADE FOR
WOMEN



PW375 PW3 HI-VIS CLASS 1 SOFTSHELL (3L)

EN ISO 20471 CLASS 1

WATERPROOF / BREATHABILITY -

WP 8,000MM, MVP 3,000G/M²/24HR

- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
- Black/Orange S-4XL, Black/Yellow XS-4XL

- Durable, breathable, windproof and water resistant fabric
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zip pockets
- Concealed phone pocket



SHARED FEATURES

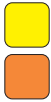
SOFTSHELL (3L)



S428 HI-VIS 2-IN-1 SOFTSHELL (3L)

EN ISO 20471 CLASS 2 (BODYWARMER)
EN ISO 20471 CLASS 3 (FULL JACKET)
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2 (BODYWARMER)
ANSI/ISEA 107 TYPE R CLASS 3 (FULL JACKET)
WATERPROOF / BREATHABILITY - WP 8,000MM, MVP 3,000G/M²/24HR

94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
Orange XS-4XL, Yellow XS-4XL



S424 HI-VIS CLASSIC SOFTSHELL (3L)

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
WATERPROOF / BREATHABILITY - WP 8,000MM, MVP 3,000G/M²/24HR

94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
Orange S-3XL, Yellow S-3XL



S425 HI-VIS CONTRAST SOFTSHELL (3L)

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
WATERPROOF / BREATHABILITY - WP 8,000MM, MVP 3,000G/M²/24HR

94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
Orange/Navy S-3XL, Yellow/Navy S-5XL



S429 HI-VIS CONTRAST SOFTSHELL (3L)

EN ISO 20471 CLASS 3
ANSI/ISEA 107 TYPE R CLASS 3
WATERPROOF / BREATHABILITY - WP 8,000MM, MVP 3,000G/M²/24HR

94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
Yellow S-3XL



SOFTSHELL (2L)

WX2 **PLANET**

✓ **NEW**

CD875 WX2 ECO HI-VIS SOFTSHELL (2L)

EN ISO 20471 CLASS 2 FOR SIZE S

EN ISO 20471 CLASS 3 FOR SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% GRS Polyester 2L Softshell bonded to 100% GRS Polyester Micro Polar Fleece, 280g
- Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane, 270g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Eco-conscious certified recycled fabric
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Durable, breathable, windproof and water resistant fabric
- Ideal for corporate wear and custom finishes



TEXPEL
SPLASH ECO

RIS



PW2

PW275 PW2 HI-VIS SOFTSHELL (2L)

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece (3L), 280g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Durable, breathable, windproof and water resistant fabric
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts

4XL

TEXPEL
SPLASH ECO

RIS



PLANET

✓ **NEW**

EC24 ECO HI-VIS SOFTSHELL (2L)

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% GRS Polyester 2L Softshell bonded to 100% GRS Polyester Micro Polar Fleece, 440g
- Orange S-4XL, Yellow S-4XL

- Durable, breathable, windproof and water resistant fabric
- Eco-conscious certified recycled fabric
- 5 pockets for ample storage
- Concealed mobile phone pocket



4XL

TEXPEL
SPLASH ECO

RIS



SHARED FEATURES



BAFFLE AND BODYWARMER

INSULATED

4x Stretch



DX473 DX4 HI-VIS HYBRID BAFFLE JACKET

EN ISO 20471 CLASS 2 SIZES S-M
EN ISO 20471 CLASS 3 SIZE L UPWARDS
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Ripstop, 85g
- 100% Polyester Knit bonded to 100% Polyester Fleece, 2 Layer, 330g
- Insulatex Lining, 120g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Body-mapped design helps balance insulation and increase freedom of movement
- Lightweight flexible HiVisTex.Pro segmented reflective tape for increased visibility
- 6 pockets for ample storage
- Zippered chest pockets
- Side zip pockets
- Internal pockets for safe storage



DX479 DX4 HI-VIS HYBRID BAFFLE BODYWARMER

EN ISO 20471 CLASS 1 SIZE: S
EN ISO 20471 CLASS 2 SIZE: M-4XL
RIS 3279 TOM ISSUE 2 (ORANGE ONLY) SIZE: M UPWARDS

- 100% Polyester Ripstop, 85g
- 100% Polyester Knit bonded to 100% Polyester Fleece, 2 Layer, 330g
- 100% Polyester Mesh, 165g
- Insulatex Lining, 120g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Body-mapped design helps balance insulation and increase freedom of movement
- Lightweight flexible HiVisTex.Pro segmented reflective tape for increased visibility
- Heat applied segmented reflective tape for added visibility
- Inner soft Insulatex™ lining traps heat fast keeping the wearer warm and protected from the elements
- Chin guard for added comfort and stability
- Zippered chest pocket

✓ NEW





BAFFLE, GILET, BODYWARMER

INSULATED



PW371 PW3 HI-VIS BAFFLE JACKET

EN ISO 20471 CLASS 2 SIZE S

EN ISO 20471 CLASS 3 SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Ripstop, 85g
- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Fleece, 310g
- 100% Polyamide, 190g
- 100% Polyester Wadding, 170g
- Orange/Black S-5XL, Yellow/Black S-5XL

- Premium stain resistant finish repels oil, water and grime
- Inner soft Insulatex lining offering warmth and comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side zip pockets



PW374 PW3 HI-VIS REVERSIBLE BODYWARMER

EN ISO 20471 CLASS 1 : SIZE S-M

EN ISO 20471 CLASS 2 : SIZE L-3XL

RIS 3279 TOM ISSUE 2 (ORANGE ONLY) : SIZE L-3XL

ANSI/ISEA 107 TYPE O CLASS 1 : SIZES S-M

ANSI/ISEA 107 TYPE R CLASS 2 : SIZES L UPWARDS

- Titanmill Plus: 65% Polyester, 35% Cotton, 245g
- 100% Polyester, 300g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Heavyweight quilt lining for maximum thermal insulation
- 6 pockets for ample storage
- Reversible garment for multi use
- D-ring for keys or ID cards



PW325 HI-VIS SOFTSHELL GILET (3L)

EN ISO 20471 CLASS 1 SIZE: S

EN ISO 20471 CLASS 2 SIZE: M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY) SIZE: M UPWARDS

WATERPROOF / BREATHABILITY WP 8,000MM,

MVP 3,000G/M²/24HR

- 94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, 310g
- Orange/Black S-4XL, Yellow/Black S-4XL

- Durable, breathable, windproof and water resistant fabric
- Durable water repellent fabric
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 4 pockets for ample storage



SHARED FEATURES

HEATED TUNNEL JACKET

INSULATED



INNOVATIVE HEAT TECHNOLOGY

Heated jackets are constructed using innovative carbon fibre technology, featuring three panels on critical points of the body.

Each jacket includes a 10,000MA USB rechargeable battery that powers the heat technology (3-4 hours charging required). The built-in controls allow the wearer to switch between three settings of heat; high, medium, low.

The heated panels will give temperatures between 25-45°C and can last up to 10 hours, depending on setting.

S548 HI-VIS ULTRASONIC HEATED TUNNEL JACKET

EN ISO 20471 CLASS 2 : SIZE S

EN ISO 20471 CLASS 3 : SIZE M UPWARDS

 100% Polyester Pongee Ripstop with TPU Membrane bonded to 100% Polyester Tricot Knit, 150g

 100% Polyester Taffeta, 55g

 100% Polyester, 260g

 X Yellow/Black S-3XL

- Premium water resistant fabric
- Heat sealed seams for increased water and wind resistance
- Battery powered carbon fibre heated panels bring extra warmth to the wearer
- Elasticated cuffs for a secure fit
- Drawcord adjustable hem
- Premium stain resistant finish repels oil, water and grime



WATER RESISTANT



POWERED HEAT



PILOT JACKETS

PW3



PW302 PW3 HI-VIS 3-IN-1 PILOT JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Kingsmill Polycotton: 55% Cotton, 45% Polyester, 240g
- 100% Polyester, 60g
- Inner Garment: 100% Polyester, 280g
- 100% Polyester Wadding, 120g
- Orange/Black S-3XL, Yellow/Black S-3XL

- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Interactive inner bodywarmer
- 6 pockets for ample storage
- Fully elasticated waistband for ultimate wearer comfort



520g

3x1

HS



PJ50 HI-VIS 3-IN-1 CONTRAST PILOT JACKET

EN ISO 20471 CLASS 3

ANSI/ISEA 107 TYPE R CLASS 3

EN 342 THERMAL INSULATION 0.331 (M2 K/W) CLASS 2

- Kingsmill Polycotton: 55% Cotton, 45% Polyester, 240g
- 100% Polyester Fur Lining, 460g
- 100% Polyester, 60g
- Sleeve: 100% Polyester Filling, 120g
- Orange/Navy S-4XL, Yellow/Black S-3XL, Yellow/Navy S-5XL

- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Detachable sleeves, fur liner and fur collar provide multi-way options for the wearer
- 7 pockets for ample storage
- Knitted cuffs and hem



730g

3x1

EN 342



S769 HI-VIS BREATHABLE 2-IN-1 CONTRAST REVERSIBLE JACKET

EN ISO 20471 CLASS 1

- 300D Breathable: 100% Polyester 300D Oxford, Stain Resistant Finish, Double PU Coated, 190g
- Body: 100% Polyester Peach Finish, 100g
- Sleeve: 100% Polyester, 60g
- Body: 100% Polyester, 160g
- Sleeve: 100% Polyester, 80g
- Orange/Navy S-XXL, Yellow/Navy XS-4XL

- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Taped seams to provide additional protection
- ID card holder for ID card display
- Ribbed cuffs for added comfort



2x1



SHARED FEATURES



HOODED FLEECE

PW335 HI-VIS TECHNICAL FLEECE

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester, knitted with brushed back, 380g
- 94% Polyester, 6% Elastane laminated to 100% Polyester Micro Polar Fleece, 310g
- X Orange/Black S-5XL, Yellow/Black S-5XL

- Knitted fabric with brushed backing
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 3 pockets for ample storage
- Two lower pockets
- Zipped chest pocket
- Grown on hood is stylish and practical

✓ NEW



GET THE COLLECTION



PW330



PW309

187



PW306

153



PW307

155



SCAN QR CODE
TO VIEW THE FULL
PW3 COLLECTION
ONLINE



ORANGE/BLACK



BACK





FLEECE

✓ NEW

LINED



PW274 PW2 HI-VIS FLEECE

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Anti-Pill finish Fleece, 250g
100% Polyester Mesh, 80g
Orange/Black S-4XL, Yellow/Black S-4XL

- Anti-pill durable fleece fabric
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts
- Internal pockets for safe storage
- Drawcord adjustable hem
- Internal phone pocket



PW231 PW2 HI-VIS FLEECE BODYWARMER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Anti-Pill finish Fleece, 250g
Back body lining: 100% polyester Mesh, 80gm
Front body lining: 100% Polyester, 60gm
Orange/Black S-4XL, Yellow/Black S-4XL

- Anti-pill durable fleece fabric
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts
- 3 pockets for ample storage
- Two lower pockets
- Internal phone pocket



✓ NEW

LINED



SHARED FEATURES

FLEECE



EC70 ECO HI-VIS FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Recycled Polyester, Anti Pill finish
Fleece, 270g
Orange S-4XL, Yellow S-4XL

- Eco-conscious certified recycled fabric
- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- Internal phone pocket



F300 HI-VIS FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14058 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 3
AS/NZS 4602.1 CLASS D/N

100% Polyester, Anti-Pill finish Fleece, 300g
Body: 100% Polyester Mesh, 60gm Sleeve/
Pocket Lining: 100% Polyester Taffeta,
60gm
Orange XS-5XL, Yellow XS-5XL

- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Interactive zip for added functionality



LINED



F301 HI-VIS CONTRAST FLEECE

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14058 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 3
AS/NZS 4602.1 CLASS D/N

100% Polyester, Anti-Pill finish Fleece, 300g
Body: 100% Polyester Mesh, 60gm Sleeve/
Pocket Lining: 100% Polyester Taffeta,
60gm
Orange/Navy XS-5XL, Yellow/Navy XS-5XL

- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Front zip opening for easy access



LINED



FLEECE



✓ NEW

40+
UPF

2



F303 HI-VIS WINDBREAKER FLEECE

EN ISO 20471 CLASS 2 FOR SIZE S

EN ISO 20471 CLASS 3 FOR SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

WATERPROOF / BREATHABILITY WP 8.000MM, MVP 3.000G/M²/24HR

100% Polyester Micro Fleece TPU 8000/3000 Membrane, bonded to 100% Polyester Micro Fleece with Texpel Splash Finish, 280g
Orange S-3XL, Yellow S-3XL



✓ NEW

40+
UPF

2



F302 HI-VIS 1/2 ZIP FLEECE

EN ISO 20471 CLASS 2 FOR SIZE S

EN ISO 20471 CLASS 3 FOR SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Anti-Pill finish Fleece, 250g
Orange S-3XL, Yellow S-3XL

Elastic waist with toggle for a secure and comfortable fit



40+
UPF

2



F250 HI-VIS ESSENTIAL FLEECE

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

AS/NZS 4602.1 CLASS D/N

100% Polyester, Anti-Pill finish Fleece, 250g
Orange XS-3XL, Yellow XS-3XL

- Anti-pill durable fleece fabric
- Reflective tape for increased visibility
- 2 side zip pockets for secure storage
- Elastic waist with toggle for a secure and comfortable fit



4

2



RT44 HI-VIS REVERSIBLE BODYWARMER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 1 (ORANGE ONLY)

Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
65% Polyester, 35% Cotton, 260g
100% Polyester, 200g
Orange S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 4 pockets for ample storage
- Reversible garment for multi use



SHARED FEATURES

ROAD AND RAIL (RWS COMPLIANT)

R460 RWS HI-VIS WINTER TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X WP 15,000MM
EN 342 0.345 (M².K/W), 2, X

300D Industry: 100% Polyester, 300D Oxford,
Stain Resistant finish, Double PU Coated, 190g
100% Polyester, 60g
100% Polyester Taffeta, 52g
100% Polyester, 170g
Orange S-4XL

- Storm flap front to protect against the elements
- Detachable lining for added versatility in all weather conditions
- Drawcord adjustable hem

4XL

300D
OXFORD
WEAVE

TEXPEL
SPLASH
ECO

2xPU
COATING

RIS

15,000 MM
-18°C / 8 hr
-36°C / 1 hr



DETACHABLE LINING



2x1
EN 342
INSULATED

UK
CA
4



NEW

R461 RWS HI-VIS 3-IN-1 TRAFFIC JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 4:3 X WP 10,000MM, MVP 10,000G/
M²/24HRS

300D Breathable: 100% Polyester 300D Oxford,
Stain Resistant Finish, Double PU Coated, 190g
100% Polyester Mesh, 60g
Inner Jacket: 100% Polyester, Anti-Pill finish
Fleece, 300g
100% Polyester, Anti-Pill finish Fleece, 300g
Orange S-4XL

- Waterproof and breathable with taped seams to prevent water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- Hook and loop cuffs for a secure fit
- Fleece lined collar to trap the heat and increase warmth
- Knitted cuff for comfort and warmth
- Detachable lining for added versatility in all weather conditions

4XL

300D
OXFORD
WEAVE

TEXPEL
SPLASH
ECO

2xPU
COATING

RIS

10,000 MM
10,000 MVP



3x1
LINED

13

ROAD AND RAIL (RWS COMPLIANT)

✓ **NEW**

270g



✓ **NEW**



R477 RWS HI-VIS HOODIE
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange S-4XL

- 1 pocket for secure storage
- Kangaroo pocket for ample storage



R440 RWS HI-VIS STRETCH WORK TROUSERS
EN ISO 20471 CLASS 1

Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane, 270g
Orange

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
30 - 48	76 - 124	46 - 64	36 - 60



✓ **NEW**



R476 RWS HI-VIS EXECUTIVE VEST
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester Warp Knit, 124g
Orange S-4XL

- Front zip opening for easy access
- Internal lower patch pockets
- Phone and pen holder pocket
- Dual ID holder allows use of both portrait and landscape ID card display



✓ **NEW**



R413 RWS HI-VIS T-SHIRT S/S
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Bird Eye Knit, 150g
Orange S-4XL



- Moisture wicking fabric helping to keep the body cool and dry
- Generous fit for wearer comfort
- Heat applied segmented reflective tape for added visibility
- Ribbed collar



X BACK COVERALL

245g

E052 HI-VIS X BACK CONTRAST COVERALL
EN ISO 20471 CLASS 2

 Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Yellow/Green S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 5 pockets for ample storage
- Concealed zip opening for added security
- Side elastic waist for ultimate wearer comfort
- Knitted cuff for comfort and warmth



**IDEAL FOR
DEMANDING
WORK
ENVIRONMENTS**

KINGSMILL  **TEXPEL**
POLYCOTTON  SPLASH RESISTANT

X BACK JACKET




C565 HI-VIS 3-IN-1 X BACK CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 2


EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.344 (M².K/W), 2, X

 **300D Industry: 100% Polyester, 300D Oxford, Stain Resistant finish, Double PU Coated, 190g**

 **100% Polyester, 60g**

 **100% Polyester Fur Lining, 400g**

 **Sleeve: 100% Polyester Filling, 120g**

 **Yellow/Green S-3XL**

- Waterproof with taped seams preventing water penetration
- Extremely water resistant eco-conscious fabric finish, water beads away from fabric surface
- EN342 Protection against cold certified up to -40°C
- Internal chest pocket
- Knitted cuffs and hem
- Jacket can be worn three ways for multi use



VISIBLE FROM ALL DIRECTIONS

1 OUTER JACKET WITH FUR LINING



BACK



2 OUTER JACKET WITHOUT LINING





3 BODYWARMER

300D
OXFORD
WEAVE

2xPU
COATING

TEXPEL
SPLASH
ECO

	15,000 MM
	-18°C / 8 hr -36°C / 1 hr



HIGH VISIBILITY WORKWEAR

EXTENSIVE RANGE
OF EXCEPTIONAL
WORKWEAR
CAREFULLY
DESIGNED TO
PROVIDE PREMIUM
HIGH-VISIBILITY
PROTECTION



HIGH VISIBILITY WORKWEAR

STRETCH HOLSTER TROUSERS



STRETCH WORK TROUSERS



STRETCH SERVICE TROUSERS



HOLSTER TROUSERS



WORK TROUSERS



COVERALLS



SERVICE TROUSERS



JOGGERS



BIB AND BRACES



SHORTS



WORK JACKETS





ELEVATED ENDURANCE WORKWEAR

ELEVATED ENDURANCE WORKWEAR

This dynamic collection is ergonomically designed delivering a level of freedom and unrestricted movement not seen before in the market. The use of lightweight materials provide the perfect balance of durability and flexibility. Precision design and construction techniques combined with high performance fabrics and trims keep you protected from the outside while feeling comfortable on the inside.



GET THE COLLECTION



EV460



EV473

SCAN TO VIEW
THE FULL EV4
COLLECTION
ONLINE



EV460

FC08

EV442



HOLSTER POCKET TROUSERS

EV442 EV4 HI-VIS STRETCH DETACHABLE HOLSTER CLASS 1 TROUSERS

EN ISO 20471 CLASS 1

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN
USED IN COMBINATION WITH S156)

- Titanmill Ultra Stretch: 92% Nylon, 8% Elastane, 230g
- Titanmill Plus Ripstop: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 235g
- CorePro Armour: 72% Nylon, 16% Polyester, 12% PU 260g
- Yellow/Black, Orange/Grey

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 17 pockets for ample storage, including a rule pocket
- ID card holder for ID card display
- Stretch crotch gusset provides maximum flexibility and reduces stress
- FlexiHem™ hem adjuster secures the trouser at the ankle holding it firmly in place to reduce entrapment



ORANGE/GREY



YELLOW/BLACK

	INCH	CM	EU	FR
REG	28 - 48	72 - 124	44 - 64	36 - 60
TALL	28 - 48	72 - 124	44 - 64	36 - 60



FEATURES

✓ NEW

240g

SLIM FIT

4x
Stretch

EV475

COREPRO ARMOUR
RE-ENFORCEMENT

MAXIMUM STRENGTH
AND STRETCH FABRIC

INNER BOOT CLIP

REFLECTIVE PRINT FOR
INCREASED VISIBILITY
AND SAFETY

FLEXIHEM™





HOLSTER POCKET TROUSERS



240g

SLIM FIT

DX442 DX4 HI-VIS DETACHABLE HOLSTER POCKET TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN
USED IN COMBINATION WITH S156)

- Titanmill Pro Stretch: 92% Polyester, 8% Elastane, 240g
- Titanmill Plus Ripstop: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 235g
- CorePro: 88% Nylon 12% Elastane 245g
- Yellow/Black, Orange/Black

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 16 pockets for ample storage
- ID card holder for ID card display
- Rule pocket
- Stretch crotch gusset provides maximum flexibility and reduces stress



ZIP OFF HOLSTER
POCKETS

4-WAY STRETCH
FABRIC

MULTI-FUNCTIONAL
POCKETS

TWO TIER KNEE PAD
POCKETS

GET THE COLLECTION



DX411



DX481 172

SCAN QR CODE TO
VIEW THE FULL
DX4 COLLECTION
ONLINE



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60





HOLSTER TROUSERS AND SHORTS



245g

SLIM FIT



DX445 DX4 HI-VIS DETACHABLE HOLSTER POCKET CLASS 1 TROUSERS

EN ISO 20471 CLASS 1

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Titanmill Pro Stretch:** 93% Polyester, 7% Elastane, 245g
- Titanmill Plus Ripstop:** 65% Polyester, 35% Cotton Ripstop Weft Stretch, 235g
- CorePro:** 88% Nylon 12% Elastane 245g
- Yellow/Black**

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 16 pockets for ample storage
- ID card holder for ID card display
- Rule pocket
- Stretch crotch gusset provides maximum flexibility and reduces stress

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



✓ NEW

240g



DX446 DX4 HI-VIS HOLSTER POCKET SHORTS

EN ISO 20471 CLASS 1

- Titanmill Pro Stretch:** 92% Polyester, 8% Elastane, 240g
- Titanmill Plus Ripstop:** 65% Polyester, 35% Cotton Ripstop Weft Stretch, 235g
- Yellow/Black, Orange/Black**

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 14 pockets for ample storage
- Zip off holster pockets for added versatility
- Side elastic waist for ultimate wearer comfort
- Stretch crotch gusset provides maximum flexibility and reduces stress

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
30 - 46	76 - 116	46 - 62	38 - 58



SHARED FEATURES



CRAFT TROUSERS

4x stretch

235g

SLIM FIT

DX454 DX4 HI-VIS CRAFT TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Titanmill Plus Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 235g
 X Orange/Black, Yellow/Black

✓ NEW

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 16 pockets for ample storage
- Zip off holster pockets for added versatility
- Top-loading knee pad pockets for quick and easy access
- Hammer loop for secure storage of work tools



GET THE COLLECTION



DX430 95



DX416 177



DX456



DX451

SCAN QR CODE TO
VIEW THE FULL
DX4 COLLECTION
ONLINE



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28-48	72-124	44-64	36-60

TITANMILL PLUS

RIS

150



SHARED FEATURES





SERVICE TROUSERS



SLIM FIT

✓ NEW



235g

✓ NEW



270g



DX453 DX4 HI-VIS SERVICE TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Titanmill Pro Stretch: 92% Polyester, 8% Elastane, 235g
- Titanmill Plus Ripstop: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 230g
- CorePro: 88% Nylon, 12% Elastane, 245g
- RIS Orange/Black, Yellow/Black

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 7 pockets for ample storage
- Rule pocket
- Stretch crotch gusset provides maximum flexibility and reduces stress
- Side elastic waist for ultimate wearer comfort

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



IMPROVED FIT



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

DX457 DX4 HI-VIS CLASS 1 CRAFT TROUSERS

EN ISO 20471 CLASS 1
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Titanmill Pro Stretch: 93% Polyester, 7% Elastane, 270g
- Titanmill Plus Ripstop: 92% Polyester, 8% Elastane, 235g
- CorePro: 88% Nylon, 12% Elastane, 245g
- RIS Black/Orange, Black/Yellow

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 16 pockets for ample storage
- Zip off holster pockets for added versatility
- Top-loading knee pad pockets for quick and easy access
- Hammer loop for secure storage of work tools



SHARED FEATURES



T832

PW3

GET THE COLLECTION

SCAN QR CODE TO VIEW THE FULL PW3 COLLECTION ONLINE



KX346

PW3

FLEXI JOGGER

270g

SLIM FIT

✓ **NEW**

4x stretch



KX346 PW3 HI-VIS FLEXI JOGGER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 93% Polyester, 7% Elastane, 270g
- 95% Polyester, 5% Elastane, 160g
- Orange/Black S-3XL, Yellow/Black S-3XL

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 5 pockets for ample storage
- Easy access cargo pockets



KX341 PW3 HI-VIS FLEXI CLASS 1 JOGGER

EN ISO 20471 CLASS 1

- 93% Polyester, 7% Elastane, 270g
- 65% Polyester, 35% Cotton, 245g
- Black/Orange S-3XL, Black/Yellow S-3XL

- 4-way stretch fabric for ease of movement and added comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 5 pockets for ample storage
- Easy access cargo pockets



SHARED FEATURES



STRETCH WORK TROUSERS



STANDARD
FIT



IMPROVED
FIT



IMPROVED
FIT



LIGHTWEIGHT



MADE FOR
WOMEN



245g



190g



245g



PW306 PW3 HI-VIS STRETCH HOLSTER POCKET TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)

- Titanmill Plus Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 245g
- 100% Polyester 600D Oxford, PU Coated, 210g
- Orange/Black, Yellow/Black

PW303 PW3 HI-VIS LIGHTWEIGHT STRETCH WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)

- Titanmill Plus Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 190g
- 100% Polyester 600D Oxford, PU Coated, 210g
- Orange/Black, Yellow/Black

PW385 PW3 HI-VIS WOMEN'S STRETCH WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)

- Titanmill Plus Stretch: 65% Polyester, 33% Cotton, 2% Elastane, 245g
- 100% Polyester 600D Oxford, PU Coated, 210g
- Orange/Black, Yellow/Black



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



REG: 29"(74CM) ADJUSTABLE TO 31"(79CM)

INCH	CM	EU	FR
26 - 38	68 - 96	38 - 50	40 - 52



SHARED FEATURES



WORK TROUSERS

RELAXED
FIT



IMPROVED
FIT



NEW
COLOUR

300g



IMPROVED
FIT

300g



T501 PW3 HI-VIS HOLSTER POCKET WORK TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- Titanmill Plus: 65% Polyester, 35% Cotton, 300g
- 100% Polyester 600D Oxford, PU Coated, 210g
- Orange/Black, Orange/Navy, Red/Black, Yellow/Black, Yellow/Navy

- Durable polycotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 12 Pockets for ample storage
- Concealed drop down ID holder on holster pocket

PW340 PW3 HI-VIS WORK TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

- Titanmill Plus: 65% Polyester, 35% Cotton, 300g
- 100% Polyester 600D Oxford, PU Coated, 210g
- Orange/Black, Orange/Navy, Yellow/Black, Yellow/Navy

- Durable polycotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 10 pockets for ample storage
- Side elastic waist for ultimate wearer comfort



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

SHORT: 29"(74CM)

28 - 42	72 - 108	44 - 58	36 - 54
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REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

SHORT: 29"(74CM)

28 - 42	72 - 108	44 - 58	36 - 54
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TROUSERS BIB AND BRACE

RELAXED
FIT



300g



300g



PW344 PW3 HI-VIS BIB AND BRACE

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Titanmill Plus: 65% Polyester, 35% Cotton, 300g

100% Polyester 600D Fabric, 210g

Orange/Black S-3XL, Yellow/Black S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 10 pockets for ample storage
- Hammer loop for secure storage of work tools
- Reinforced panels in high wear areas for maximum durability
- Adjustable hem to accommodate all leg lengths

PW307 PW3 HI-VIS CLASS 1 HOLSTER POCKET TROUSERS

EN ISO 20471 CLASS 1

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Titanmill Plus: 65% Polyester, 35% Cotton, 300g

100% Polyester 600D Oxford, PU Coated, 210g

Orange/Black, Yellow/Black

- Durable polycotton fabric with Texpel stain resistant finish
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 12 Pockets for ample storage
- Zip off holster pockets for added versatility
- Side elastic waist for ultimate wearer comfort
- Adjustable hem to accommodate all leg lengths



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



SHARED FEATURES



JACKET AND SHORTS

T500 PW3 HI-VIS WORK JACKET

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

- Titanmill Plus: 65% Polyester, 35% Cotton, 300g
- 100% Polyester 600D Fabric, 210g
- Orange/Black S-3XL, Orange/Navy S-3XL, Yellow/Black S-3XL, Yellow/Navy S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- 4 pockets for ample storage
- Radio loops for easy clipping of a radio



300g



300g



PW343 PW3 HI-VIS HOLSTER POCKET SHORTS

EN ISO 20471 CLASS 1

- Titanmill Plus: 65% Polyester, 35% Cotton, 300g
- 100% Polyester 600D Fabric, 210g
- Orange/Black, Yellow/Black

- Durable polycotton fabric with Texpel stain resistant finish
- 9 pockets for ample storage
- Zip off holster pockets for added versatility



INCH	CM	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54

PW348 PW3 HI-VIS SHORTS

EN ISO 20471 CLASS 1

- Titanmill Plus: 65% Polyester, 35% Cotton, 300g
- 100% Polyester 600D Fabric, 210g
- Orange/Black, Yellow/Black

- Durable polycotton fabric with Texpel stain resistant finish
- 5 pockets for ample storage
- Gripper elasticated inner waistline helping keep upper body garments in place



INCH	CM	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54



WORK TROUSERS



GET THE COLLECTION

SCAN QR CODE TO
VIEW THE FULL
PW3 COLLECTION
ONLINE



T180 181 p



LW72 181 p



T181 183 p



CD861

WX2

GET THE COLLECTION

SCAN QR CODE TO
VIEW THE FULL WX2
COLLECTION ONLINE



CD889

FT05

WX2™

4x Stretch




✓ **NEW**

245g



CD861 WX2 ECO HI-VIS WORK JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Kingsmill Polycotton Eco: 65% Recycled Polyester, 35% Cotton, 245g
 Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane, 195g
 Orange/Black S-4XL, Yellow/Black S-4XL

- Durable polycotton fabric for high performance and maximum wearer comfort
- Reflective tape for increased visibility
- 6 pockets for ample storage
- Zipped chest pocket



KINGSMILL
POLYCOTTON 

KINGSMILL
POLYESTER 

Stretch

PLANET





JACKET AND TROUSERS



SLIM FIT

✓ NEW

245g

✓ NEW

195g



CD889 WX2 ECO HI-VIS HOLSTER POCKET TROUSERS

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill Polycotton Eco: 65% Recycled Polyester, 35% Cotton, 245g

Kingsmill Polycotton Eco Stretch: 93% Recycled Polyester, 7% Elastane, 270g

Orange/Black 28-48, Yellow/Black 28-48

- Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- Knee pad pockets with stretch panels for ease of movement
- 4-way stretch fabric for ease of movement and added comfort
- Zipped and flapped cargo pockets for secure storage

CD888 WX2 ECO HI-VIS CLASS 1 SERVICE TROUSERS

EN ISO 20471 CLASS 1

Kingsmill Polycotton Eco: 65% Recycled Polyester, 35% Cotton, 195g

Kingsmill Polycotton Eco Stretch: 93% Recycled Polyester, 7% Elastane, 190g

Orange/Black 28-48, Yellow/Black 28-48

- 4-way stretch fabric for ease of movement and added comfort
- 4 pockets for ample storage
- Adjustable hem - regular to long leg
- Zipped pockets

KINGSMILL
POLYCOTTON



PLANET



KINGSMILL
POLYCOTTON



PLANET



SHARED FEATURES

GARMENT BENEFITS

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Anti-scratch design with no exposed metal parts
- Non-magnetic - nickel and ferrous free
- Adjustable hem to accommodate all leg lengths

KINGSMILL
POLYCOTTON

TEXPEL
SPLASH OIL-STAIN

RIS

245g

STANDARD
FIT



PW241 PW2 HI-VIS SERVICE TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Black, Yellow/Black

- 5 pockets for ample storage

245g

STANDARD
FIT



PW242 PW2 HI-VIS HOLSTER POCKET TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 14404: 2004 + A1: 2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Black, Yellow/Black

- 11 pockets for ample storage
- Two tier knee pad pockets allowing two positioning options

245g

STANDARD
FIT



PW244 PW2 HI-VIS BIB AND BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Black S-3XL, Yellow/Black S-3XL

- 7 pockets for ample storage

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

PORTWEST TEXO CONTRAST WORKWEAR

KINGSMILL
POLYCOTTON

TEXPEL
SPLASH OIL-STAIN

RIS

GARMENT BENEFITS

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Twin-stitched seams for extra durability
- Contrast colouring for added style



245g

245g

TX50 LILLE HI-VIS CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 X Yellow/Navy S-3XL



245g

RELAXED
FIT

TX51 LYON HI-VIS CONTRAST WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 X Orange/Navy XS-4XL, Orange/Navy Tall M-XXL, Yellow/Navy XS-4XL, Yellow/Navy Tall M-XXL



TX52 DIJON HI-VIS CONTRAST WORK BIB AND BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 X Orange/Navy S-XXL

- 10 pockets for ample storage
- Elasticated back panel



TX55 NANTES HI-VIS CONTRAST WORK COVERALL

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 X Orange/Navy S-3XL, Yellow/Navy S-3XL

- 12 Pockets for ample storage
- Multiple utility pockets providing ample storage

XS **4XL**



SHARED FEATURES

CONTRAST WORKWEAR



GARMENT BENEFITS

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Twin-stitched seams for extra durability
- S478 + TX71 certified to EN ISO 20471 Class 3 ensemble
- TX70 + TX72 certified to EN ISO 20471 Class 3 ensemble

245g

STANDARD
FIT



TX71 SEVILLE HI-VIS CONTRAST WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Navy S-XXL, Yellow/Navy S-XXL

245g



TX72 GIRONA HI-VIS CONTRAST WORK BIB AND BRACE

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Navy S-3XL, Yellow/Navy S-3XL

245g



TX70 MADRID HI-VIS CONTRAST BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Navy S-3XL, Yellow/Navy S-3XL

JACKET AND TROUSERS

PLANET



245g

STANDARD FIT



EC40 ECO HI-VIS WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton Eco: 65% Recycled Polyester, 35% Cotton, 245g
 X Orange, Yellow

- Eco-conscious certified recycled fabric
- 9 pockets for ample storage
- Half elasticated waist for a secure and comfortable fit
- Knee pad pockets to facilitate knee pads
- Adjustable hem to accommodate all leg lengths

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



MADE FOR WOMEN



245g

STANDARD FIT



LW71 HI-VIS WOMEN'S THREE BAND WORK TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 X Orange XS-XXL, Yellow XS-XXL

- Durable polycotton fabric with Texpel stain resistant finish
- 7 pockets for ample storage
- Internal kneepad pockets for better appearance
- Easy access cargo pockets
- Adjustable hem to accommodate all leg lengths



280g

STANDARD FIT



RT40 HI-VIS POLYCOTTON BOMBER JACKET

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
 X Orange S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Zipped chest pocket
- Bartacked at all stress points




SHARED FEATURES

WORK TROUSERS AND JOGGER



RT46 HI-VIS RAIL WORK TROUSERS
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange XS-4XL, Orange Tall S-3XL


- Durable polycotton fabric with Texpel stain resistant finish
- 9 pockets for ample storage
- Two back patch pockets
- Half elasticated waist for a secure and comfortable fit
- Handy waistband D ring for keys or ID cards

RT49 HI-VIS THREE BAND WORK TROUSERS
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- 9 pockets for ample storage
- Half elasticated waist for a secure and comfortable fit
- Handy waistband D ring for keys or ID cards
- Knee pad pockets to facilitate knee pads

RT48 HI-VIS THREE BAND JOGGER
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 65% Polyester, 35% Cotton, 300g
 Orange S-XXL

- Knitted fabric with brushed backing
- 5 pockets for ample storage
- Water resistant knee patches
- Drawcord adjustable waist for a comfortable fit
- Elasticated hem for a secure and comfortable fit



WORK TROUSERS

GARMENT BENEFITS

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- 3 pockets for ample storage
- Side access pockets

280g

RELAXED
FIT



RT45 HI-VIS POLYCOTTON SERVICE TROUSERS

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
 Orange XS-5XL, Orange Tall S-XXL

- Jetted back pocket
- Elasticated back waist for a secure fit

280g

STANDARD
FIT



E041 HI-VIS POLYCOTTON SERVICE TROUSERS

EN ISO 20471 CLASS 1
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
 Orange S-XXL

- Jetted back pocket
- Elasticated back waist for a secure fit

245g



E046 HI-VIS WORK TROUSERS

EN ISO 20471 CLASS 1
ANSI/ISEA 107 SUPPLEMENTAL CLASS E

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Yellow XS-4XL

- Two back patch pockets
- Double rule pocket



KINGSMILL
POLYCOTTON



TEXPEL
SPLASH OIL-STAIN

KINGSMILL
POLYCOTTON



TEXPEL
SPLASH OIL-STAIN



KINGSMILL
POLYCOTTON



TEXPEL
SPLASH OIL-STAIN



SHARED FEATURES

CLASS 1 TROUSERS



245g
STANDARD
FIT

✓ **NEW**

190g
STANDARD
FIT



E049 HI-VIS CONTRAST CLASS 1 SERVICE TROUSERS EN ISO 20471 CLASS 1 ANSI/ISEA 107 SUPPLEMENTAL CLASS E

 Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Navy S-XXL, Yellow/Black S-3XL, Yellow/Navy S-3XL,
Yellow/Navy Tall M-XXL

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Multiple pockets for ample storage

L049 HI-VIS LIGHTWEIGHT CONTRAST CLASS 1 SERVICE TROUSERS EN ISO 20471 CLASS 1 ANSI/ISEA 107 SUPPLEMENTAL CLASS E

 Kingsmill Polycotton: 65% Polyester, 35% Cotton, 190g
 Orange/Navy S-3XL, Yellow/Black S-3XL, Yellow/Navy S-3XL,
Yellow/Teal S-3XL

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Multiple pockets for ample storage



SHORTS



245g

STANDARD
FIT



E043 HI-VIS CONTRAST SHORTS

EN ISO 20471 CLASS 1

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 Orange/Navy XS-3XL, Yellow/Grey XS-3XL, Yellow/Navy XS-3XL



KINGSMILL
POLYCOTTON



TEXPEL
SPLASH OIL-STAIN

✓ NEW



190g

STANDARD
FIT



L043 HI-VIS LIGHTWEIGHT POLYCOTTON SHORTS

EN ISO 20471 CLASS 1

ANSI/ISEA 107 SUPPLEMENTAL CLASS E

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 190g
 Orange/Navy S-3XL, Yellow/Navy S-3XL, Yellow/Teal S-3XL

KINGSMILL
POLYCOTTON



TEXPEL
SPLASH OIL-STAIN



LIGHTWEIGHT



SHARED FEATURES

BALLISTIC SERVICE TROUSERS

245g

STANDARD
FIT



S919 HI-VIS BALLISTIC SERVICE TROUSERS

EN ISO 20471 CLASS 1

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
 100% Nylon, 235g
 Orange/Navy S-3XL

- Durable polycotton fabric for high performance and maximum wearer comfort
- Ballistic nylon panels offer maximum protection against glass, metal shards and other dangerous materials.
- Reflective tape for increased visibility
- 7 pockets for ample storage
- Two back patch pockets

KINGSMILL
POLYCOTTON



BIB AND BRACE AND COVERALL

GARMENT BENEFITS

- Durable polycotton fabric with Texpel stain resistant finish
- Reflective tape for increased visibility
- Side access pockets

KINGSMILL
POLYCOTTON

RIS


TEXPEL
SPLASH OIL-STAIN



280g



RT43 HI-VIS POLYCOTTON SERVICE BIB AND BRACE
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
 Orange S-3XL



- 7 pockets for ample storage
- Adjustable side opening for added flexibility
- Adjustable straps with durable buckle closure



280g



RT42 HI-VIS POLYCOTTON SERVICE COVERALL
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Kingsmill Polycotton: 80% Polyester, 20% Cotton, 280g
 Orange XS-5XL, Orange Tall M-3XL

- 4 pockets for ample storage
- Concealed zip opening for added security
- Back elastic for ease of movement



HIGH VISIBILITY LEISUREWEAR

BE SEEN, STAY
SAFE WITH OUR
OUTSTANDING
RANGE OF
HIGH-VISIBILITY
LEISUREWEAR
PRODUCTS
DESIGNED TO
KEEP WEARERS
PROTECTED AND
COMFORTABLE



DX412



DX440



HIGH VISIBILITY LEISUREWEAR

HOODIE



DX477 173



DX484 173



DX482 173



DX483 173



PW327 174



PW377 174



DX481 172



B304 176



B305 176



B315 176



B316 176



B317 176



R477 141

SWEATSHIRT



PW277 175



PW326 175



PW370 175



PW376 175



PW379 175



B303 176



B306 176



B308 176



EC13 176

LONG SLEEVE POLO SHIRT



T184 178



PW220 179



EC11 180



S271 180



S277 180



S279 180

SHORT SLEEVE POLO SHIRT



DX412 181



LW72 181



PW212 181



T180 181



EC10 182



RT22 182



S171 182



S174 182



S175 182



S477 182



S479 182



PW212 181

LONG SLEEVE T-SHIRT



DX416 177



PW312 178



T185 178



PW221 179



S178 180



S278 180



S280 180

SHORT SLEEVE T-SHIRT



EXECUTIVE VEST



H-TAPE VEST



2 BANDS VEST



TOOL VEST





MID LAYER



DX481 DX4 HI-VIS LIGHTWEIGHT MID LAYER

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 92% Polyester, 8% Elastane, 210g
- 92% Nylon, 8% Elastane, 210g
- Orange/Black S-4XL, Yellow/Black S-4XL

- 4-way stretch fabric for ease of movement and added comfort
- Heat applied segmented reflective tape for added visibility
- Internal pockets for safe storage
- Elasticated cuffs for a secure fit
- Thumb loop
- Engineered with an active fit

ORANGE/
BLACK



YELLOW/BLACK



DX442



172



SHARED FEATURES



SWEATSHIRT AND HOODIE

✓ NEW



DX484 DX4 HI-VIS HOODIE

EN ISO 20471 CLASS 2 SIZES S-M

EN ISO 20471 CLASS 3 SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Interlock Bonded to 100% Polyester Fleece, 330g
- 100% Polyester Mesh, 165g
- Orange/Black S-5XL, Yellow/Black S-5XL

- 100% polyester mechanical stretch bonded to 100% polyester fleece
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 2 side zip pockets for secure storage
- 1/4 length centre front zip for added comfort and versatility



✓ NEW



DX482 DX4 HI-VIS 1/4 ZIP HOODIE

EN ISO 20471 CLASS 2 SIZE S

EN ISO 20471 CLASS 3 SIZE M UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Interlock Bonded to 100% Polyester Fleece, 330g
- 100% Polyester Mesh, 165g
- Orange/Black S-5XL, Yellow/Black S-5XL

- 100% polyester mechanical stretch bonded to 100% polyester fleece
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 2 side zip pockets for secure storage
- 1/4 length centre front zip for added comfort and versatility



✓ NEW



DX483 DX4 HI-VIS OVERHEAD HOODIE

EN ISO 20471 CLASS 2 SIZES S-M

EN ISO 20471 CLASS 3 SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Anti-Pill Finish, Double Sided Bonded Fleece, 330g
- Orange/Black S-4XL, Yellow/Black S-4XL

- 100% polyester mechanical stretch bonded to 100% polyester fleece
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Drawcord hood and hem for a secure and comfortable fit
- Heat applied reflective tape for added visibility



✓ NEW



DX477 DX4 HI-VIS FUNNEL NECK SWEATSHIRT

EN ISO 20471 CLASS 2 SIZE9 S-M

EN ISO 20471 CLASS 3 SIZE L UPWARDS

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester Interlock Bonded to 100% Polyester Fleece, 330g
- 100% Polyester Mesh, 165g
- Orange/Black S-5XL, Yellow/Black S-5XL

- 100% polyester mechanical stretch bonded to 100% polyester fleece
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 6 pockets for ample storage
- Zippered chest pockets



SHARED FEATURES



ZIPPED HOODIE

SLIM FIT

✓ NEW

PW377 PW3 ZIPPED CLASS 1 WINTER HOODIE

EN ISO 20471 CLASS 1

65% Polyester, 35% Cotton, 300g
100% Polyester Borg Fleece, 300g
Orange/Black S-4XL, Yellow/Black S-4XL

- Knitted fabric with brushed backing
- Fleece lining for added warmth and comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 2 side zip pockets for secure storage
- Hood for added protection against the elements
- Ribbed hem for a comfortable fit



4XL



PW327 PW3 HI-VIS ZIP HOODIE

EN ISO 20471 CLASS 2 SIZES S-M
EN ISO 20471 CLASS 3 SIZE L+
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Black S-5XL, Yellow/Black S-5XL

- Knitted fabric with brushed backing
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Stylish unisex design for multi functional use
- 6 pockets for ample storage
- Hood for added protection against the elements
- Ribbed cuffs for added comfort



✓ NEW

5XL RIS



SWEATSHIRT

PW3

✓ **NEW**

PW3

PW3

NEW COLOUR



PW326 PW3 HI-VIS 1/4 ZIP SWEATSHIRT

EN ISO 20471 CLASS 2 SIZES S
EN ISO 20471 CLASS 3 SIZE M+
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Black S-5XL, Yellow/Black S-5XL



PW370 PW3 HI-VIS ZIP SWEATSHIRT

EN ISO 20471 CLASS 2 SIZES S-M
EN ISO 20471 CLASS 3 SIZES L-5XL
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2 SIZES S-M
ANSI/ISEA 107 TYPE R CLASS 3 SIZES L-5XL

100% Polyester, 280g
Orange/Black S-5XL, Yellow/Black S-5XL



PW379 PW3 HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 2 SIZE: S
EN ISO 20471 CLASS 3 SIZES: M-4XL
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2 SIZE: S
ANSI/ISEA 107 TYPE R CLASS 3 SIZES: M-4XL

65% Polyester, 35% Cotton, 300g
Orange/Black S-4XL, Yellow/Black S-4XL, Red/Black S-4XL



PW3

✓ **NEW**

PW2



PW376 PW3 HI-VIS CLASS 1 SWEATSHIRT

EN ISO 20471 CLASS 1

65% Polyester, 35% Cotton, 300g
Orange/Black S-5XL, Yellow/Black S-5XL



PW277 PW2 HI-VIS SWEATSHIRT

EN ISO 20471 CLASS 2 S-M
EN ISO 20471 CLASS 3 L-4XL
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Black S-4XL, Yellow/Black S-4XL



SHARED FEATURES

SWEATSHIRT AND HOODIE

RIS **PLANET**



EC13 ECO HI-VIS SWEATSHIRT
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

65% Recycled Polyester, 35% Cotton, 300g
Orange S-4XL, Yellow S-4XL

27

4XL

RIS



B303 HI-VIS SWEATSHIRT
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

65% Polyester, 35% Cotton, 300g
Orange XS-5XL, Yellow XS-5XL
Red S-3XL

XS

5XL

RIS



B308 XENON HI-VIS RUGBY SHIRT
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 3
ANSI/ISEA 107 TYPE P CLASS 3

65% Polyester, 35% Cotton, 300g
100% Polyester 600D Oxford, PU Coated, 210g
Orange XS-4XL, Yellow XS-6XL

XS

6XL

RIS



B306 HI-VIS CONTRAST SWEATSHIRT
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Navy S-4XL, Yellow/Navy S-4XL

4XL

RIS



B315 HI-VIS CONTRAST ZIPPED HOODIE
EN ISO 20471 CLASS 2 SIZES S-M
EN ISO 20471 CLASS 3 SIZES L-5XL
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2 SIZES S-M
ANSI/ISEA 201 TYPE R CLASS 3 SIZES L-5XL

65% Polyester, 35% Cotton, 300g
Orange/Black S-5XL, Yellow/Black S-5XL

5XL

RIS



B304 HI-VIS HOODIE
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE P CLASS 3
ANSI/ISEA 107 TYPE R CLASS 3

65% Polyester, 35% Cotton, 300g
Orange S-4XL, Yellow S-4XL

4XL

RIS



B305 HI-VIS ZIPPED HOODIE
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange XS-4XL, Yellow XS-4XL

2

XS

4XL

RIS



B316 HI-VIS CONTRAST HOODIE
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Navy S-3XL, Yellow/Navy S-3XL

1

XS

4XL

RIS



B317 HI-VIS CONTRAST ZIPPED HOODIE
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

65% Polyester, 35% Cotton, 300g
Orange/Navy S-3XL, Yellow/Navy S-3XL

2

XS

4XL



T-SHIRT LONG SLEEVED



SLIM FIT

✓ NEW



DX416 DX4 HI-VIS T-SHIRT L/S

EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Ezeecool: 100% Polyester, Pin Mesh, 150g
 Orange/Black S-4XL, Yellow/Black S-4XL

- Moisture wicking fabric helping to keep the body cool and dry
- Ideal for corporate wear and custom finishes
- Contrast colouring for added style
- Taped neck seam for extra comfort
- Slim fit design is form-fitting yet unrestrictive
- Heat applied segmented reflective tape for added visibility

 LIGHTWEIGHT



SHARED FEATURES



DX475

DX443



POLO & T-SHIRT LONG SLEEVED



T184 PW3 HI-VIS COTTON COMFORT POLO SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

 55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black S-5XL, Orange/Navy S-5XL,
Yellow/Black XS-5XL, Yellow/Navy XS-5XL

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket





T185 PW3 HI-VIS COTTON COMFORT T-SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3



 55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black S-5XL, Orange/Navy S-5XL,
Yellow/Black S-5XL, Yellow/Navy S-5XL

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket



PW312 PW3 HI-VIS COTTON COMFORT CLASS 1 T-SHIRT L/S

EN ISO 20471 CLASS 1

 55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black S-4XL, Yellow/Black S-4XL

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Side vents for added comfort



 **NEW**





POLO & T-SHIRT LONG SLEEVED

SLIM FIT

✓ NEW

PW220 PW2 HI-VIS POLO SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, 144g
X Orange/Black S-4XL, Yellow/Black S-4XL

- Moisture wicking fabric effectively absorbs moisture away from skin
- High cotton content for superior comfort
- 100% metal free
- Ideal for corporate wear and custom finishes
- Slim fit design is form-fitting yet unrestrictive
- Contrast colouring for added style



4XL



PW221 PW2 HI-VIS T-SHIRT L/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, 144g
X Orange/Black S-4XL, Yellow/Black S-4XL

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Ribbed collar
- Contrast colouring for added style
- Ideal for corporate wear and custom finishes
- Slim fit design is form-fitting yet unrestrictive



SLIM FIT

✓ NEW

4XL



SHARED FEATURES

POLO & T-SHIRT LONG SLEEVED

EC11 ECO HI-VIS POLO SHIRT L/S (6 PACK)

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Recycled Polyester, Bird Eye Knit, 175g
Orange S-4XL, Yellow S-4XL

- Eco-conscious certified recycled fabric
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable



S271 HI-VIS COTTON COMFORT POLO SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
Orange S-3XL, Yellow S-3XL

S277 HI-VIS POLO SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

100% Polyester, Bird Eye Knit, 175g
Orange XS-6XL, Yellow XS-6XL



S279 HI-VIS CONTRAST POLO SHIRT L/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

100% Polyester, Bird Eye Knit, 175g
Orange/Navy S-4XL, Yellow/Navy XS-4XL



S278 HI-VIS COTTON COMFORT T-SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 3

ANSI/ISEA 107 TYPE P CLASS 3

55% Cotton, 45% Polyester, Knit, 175g
Orange S-3XL, Yellow S-3XL

S178 HI-VIS T-SHIRT L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Bird Eye Knit, 150g
Orange S-3XL, Yellow S-3XL



S280 HI-VIS COTTON COMFORT CONTRAST T-SHIRT L/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
Orange/Navy S-3XL, Yellow/Navy S-3XL

POLO SHIRT

DX4



4XL

HS



DX412 DX4 HI-VIS ZIP POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester Pin Mesh, 150g
Orange/Black S-4XL, Yellow/Black S-4XL

- Ideal for corporate wear and custom finishes
- Superior styling with a contrast collar and fluorescent stripe
- Contrast colouring for added style

EZEEOOOL

RIS

stretch

LIGHTWEIGHT

PW3



XS 5XL

HS



T180 PW3 HI-VIS COTTON COMFORT POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 / TYPE P CLASS 2

55% Cotton, 45% Polyester, Knit, 175g
Orange/Black XS-5XL, Orange/Navy S-3XL, Yellow/Black XS-5XL, Yellow/Navy S-3XL

- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Chest pocket

RIS

COTTON COMFORT

MADE FOR WOMEN



♀



XS

LW72 HI-VIS WOMEN'S COTTON COMFORT PRO POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 / TYPE P CLASS 2

55% Cotton, 45% Polyester, Knit, 175g
Orange/Black XS-XXL, Orange/Grey XS-XXL, Yellow/Black XS-XXL, Yellow/Grey XS-XXL

- High cotton content for superior comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- Superior styling with a contrast collar and fluorescent stripe

RIS **COTTON COMFORT**

PW2



4XL



PW212 PW2 HI-VIS COTTON COMFORT POLO SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, 144g
Orange/Black S-4XL, Yellow/Black S-4XL

- High cotton content for superior comfort
- Non-magnetic - nickel and ferrous free
- Anti-scratch design with no exposed metal parts

RIS

COTTON COMFORT

LIGHTWEIGHT



SHARED FEATURES

POLO SHIRT

GARMENT BENEFITS

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Reflective tape for increased visibility
- Superior styling with a contrast collar and fluorescent stripe









EC10 ECO HI-VIS POLO SHIRT S/S (6 PACK)
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)




 100% Recycled Polyester, Bird Eye Knit, 175g
 X Orange S-4XL, Yellow S-4XL







S477 HI-VIS POLO SHIRT S/S
RT22 HI-VIS POLO SHIRT S/S
EN ISO 20471 CLASS 2
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2
RT22: RIS 3279 TOM ISSUE 2 (ORANGE ONLY)



 100% Polyester, Bird Eye Knit, 175g
 X S477: Yellow XS-7XL, RT22: Orange XS-5XL
 Y S477: Red S-3XL







S171 HI-VIS COTTON COMFORT POLO SHIRT S/S
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 55% Cotton, 45% Polyester, Knit, 175g
 X Orange XS-4XL, Yellow XS-4XL







S175 HI-VIS LIGHTWEIGHT CONTRAST POLO SHIRT S/S
EN ISO 20471 CLASS 1



 100% Polyester, Bird Eye Knit, 150g
 X Yellow/Navy S-4XL, Yellow/Teal S-4XL







S479 HI-VIS CONTRAST POLO SHIRT S/S
EN ISO 20471 CLASS 1
ANSI/ISEA 107 TYPE O CLASS 1



 100% Polyester, Bird Eye Knit, 175g
 X Orange/Navy XS-4XL, Yellow/Navy XS-5XL







S174 HI-VIS COTTON COMFORT CONTRAST POLO SHIRT S/S
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 55% Cotton, 45% Polyester, Knit, 175g
 X Orange/Navy S-4XL, Yellow/Navy S-4XL

 LIGHTWEIGHT

T-SHIRT



DX413 DX4 HI-VIS T-SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EzeeCool: 100% Polyester, Pin Mesh, 150g

Orange/Black S-4XL, Yellow/Black S-4XL

- Moisture wicking fabric helping to keep the body cool and dry
- Ideal for corporate wear and custom finishes
- Superior styling with a contrast collar and fluorescent stripe
- Contrast colouring for added style



Stretch

HS



COTTON COMFORT

EZEECOOL



LIGHTWEIGHT

PW3



PW3



COTTON COMFORT

NEW COLOUR



T181 PW3 HI-VIS COTTON COMFORT T-SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

ANSI/ISEA 107 TYPE P CLASS 2

55% Cotton, 45% Polyester, Knit, 175g
 Orange/Black XS-5XL, Orange/Grey S-3XL, Orange/Navy S-4XL, Yellow/Black XS-5XL, Yellow/Grey S-3XL, Yellow/Navy S-3XL, Red/Black S-4XL



COTTON COMFORT

HS



PW310 PW3 HI-VIS V-NECK MESH INSERT T-SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

55% Cotton, 45% Polyester, Knit, 175g
 100% Polyester Mesh, 125g
 Orange/Black S-4XL, Yellow/Black S-4XL

PW3

COTTON COMFORT

PW2



HS



PW311 PW3 HI-VIS COTTON COMFORT CLASS 1 T-SHIRT S/S

EN ISO 20471 CLASS 1

ANSI/ISEA 107 TYPE O CLASS 1

55% Cotton, 45% Polyester, Knit, 175g
 Black/Orange S-4XL, Black/Yellow XS-4XL



COTTON COMFORT



PW213 PW2 HI-VIS COTTON COMFORT T-SHIRT S/S

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, 144g
 Orange/Black S-4XL, Yellow/Black S-4XL



LIGHTWEIGHT



DX413

DX445



SHARED FEATURES

T-SHIRT H-TAPE

GARMENT BENEFITS

- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Quality wicking fabric finish enhances drying and aids stain removal
- Reflective tape for increased visibility
- Generous fit for wearer comfort

REFLECTIVE TAPE FOR
INCREASED VISIBILITY

EC12



4XL



S179 HI-VIS COTTON COMFORT MESH INSERT T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, 175g
100% Polyester Mesh, 125g
Orange S-4XL, Yellow S-4XL



5XL



S170 HI-VIS COTTON COMFORT T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 3

55% Cotton, 45% Polyester, Knit, 175g
Orange S-5XL, Yellow S-5XL



EC12 ECO HI-VIS T-SHIRT S/S (6 PACK)

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2

100% Recycled Polyester, Bird Eye Knit, 150g
Orange S-4XL, Yellow S-4XL

LIGHTWEIGHT



XS 6XL



S478 HI-VIS T-SHIRT S/S

EN ISO 20471 CLASS 2
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2

100% Polyester, Bird Eye Knit, 150g
Yellow XS-6XL
Red S-3XL



XS 5XL



RT23 HI-VIS T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2

100% Polyester, Bird Eye Knit, 150g
Orange XS-5XL



6XL



S378 HI-VIS CONTRAST T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2
ANSI/ISEA 107 TYPE P CLASS 2

100% Polyester, Bird Eye Knit, 150g
Orange/Navy S-3XL, Yellow/Navy S-6XL



LIGHTWEIGHT

LIGHTWEIGHT

LIGHTWEIGHT

T-SHIRT 2 BAND



GARMENT BENEFITS

- Moisture wicking fabric helping to keep the body cool and dry
- High cotton content for superior comfort
- Reflective tape for increased visibility
- Designed with a comfort fit



S172 HI-VIS COTTON COMFORT T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
Orange XS-4XL, Yellow XS-4XL



C394 HI-VIS COTTON COMFORT MESH INSERT T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
100% Polyester Mesh, 125g
Orange S-3XL, Yellow S-3XL

S173

S790



S173 HI-VIS COTTON COMFORT CONTRAST T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
Orange/Navy XS-4XL, Yellow/Navy XS-4XL



C395 HI-VIS CONTRAST MESH INSERT T-SHIRT S/S

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit, 175g
100% Polyester Mesh, 125g
Orange/Navy S-3XL, Yellow/Navy S-3XL

FC67



SHARED FEATURES

VESTS

Extensive range of high visibility high performance vests meeting the varied demands of every work environment. Available in a range of colours and fabrics offering maximum comfort for the wearer.

MeshAir™ fabric is lightweight and fully breathable which provides full airflow and excellent ventilation, making it ideal for working in warmer conditions.



WOVEN FABRIC

65% Polyester, 35% Cotton



MESH FABRIC

100% Polyester Full Mesh



KNITTED FABRIC

100% Polyester Solid Warp Knit



50% MESH 50% SOLID KNIT VESTS

50% Mesh, 50% Solid Knit combining both fabrics above



PW308

TOOL VEST



245g

HS

12



PW3

PW308 PW3 HI-VIS CLASS 1 TOOL VEST
EN ISO 20471 CLASS 1

Titanmill Plus: 65% Polyester, 35% Cotton, 245g
Yellow/Black S-3XL

- Durable polycotton fabric for high performance and maximum wearer comfort
- Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility
- 12 Pockets for ample storage
- Front zip opening for easy access
- Radio loop for easy clipping of a radio
- Adjustable waist for a perfect fit



245g

10



KS63 HI-VIS TOOL VEST
EN ISO 20471 CLASS 2

Kingsmill Polycotton: 65% Polyester, 35% Cotton, 245g
Yellow M-XXL

- Durable polycotton fabric for high performance and maximum wearer comfort
- Reflective tape for increased visibility
- 10 pockets for ample storage
- D-ring for keys or ID cards
- Dual ID holder allows use of both portrait and landscape ID card display
- Adjustable waist for a perfect fit

TITANMILL PLUS

TEXPEL
SPLASH OIL-STAIN

KINGSMILL POLYCOTTON



TEXPEL
SPLASH OIL-STAIN

EXECUTIVE VEST



PW3

PW309 PW3 HI-VIS EXECUTIVE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2

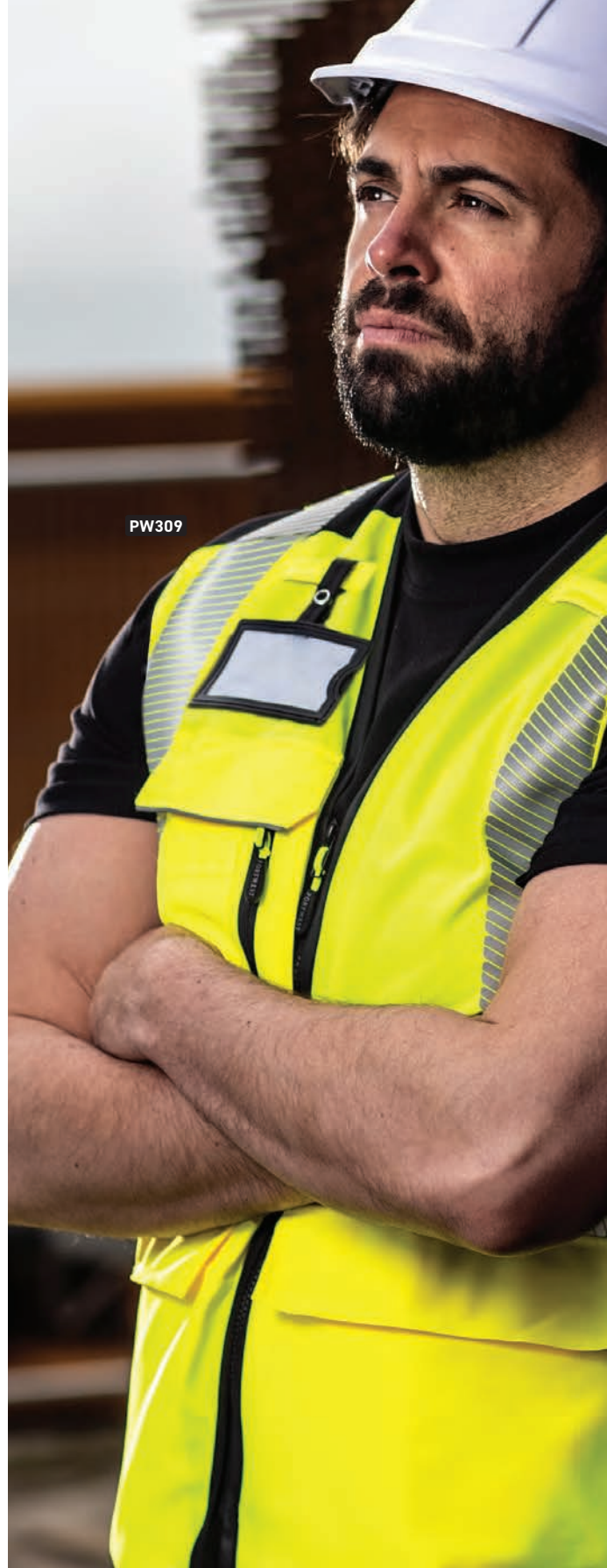
ANSI/ISEA 107 TYPE P CLASS 2

 100% Polyester Warp Knit, 124g
 Orange/Black S-4XL, Yellow/Black S-4XL

- Lightweight and comfortable
- Heat applied segmented reflective tape for added visibility
- Front zip opening for easy access
- 7 pockets for ample storage
- Phone and pen holder pocket
- Detachable ID pocket



SHARED FEATURES



PW309

EXECUTIVE VEST



S476 BERLIN HI-VIS EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ANSI/ISEA 107 TYPE R CLASS 2

100% Polyester, Warp Knit, 124g
X Orange XS-5XL, Yellow XS-7XL
Y Red S-3XL



RADIO LOOP FOR EASY CLIPPING OF A RADIO

DUAL ID HOLDER ALLOWS USE OF BOTH PORTRAIT AND LANDSCAPE ID CARD DISPLAY

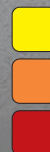
FRONT ZIP OPENING FOR EASY ACCESS

TWO LOWER PATCH POCKETS

PHONE AND PEN HOLDER POCKET

D-RING FOR KEYS OR ID CARDS

7 POCKETS FOR AMPLE STORAGE



S475 HI-VIS EXECUTIVE JACKET

EN ISO 20471 CLASS 3

100% Polyester, Warp Knit, 124g
X Yellow S-3XL

- Front zip opening for easy access
- 7 pockets for ample storage
- Two lower patch pockets
- Phone and pen holder pocket
- Dual ID holder allows use of both portrait and landscape ID card display
- Hook and loop cuffs for a secure fit



LONG SLEEVE



EXECUTIVE VEST



C357 HI-VIS TABLET POCKET EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester Warp Knit, 124g
Orange S-4XL, Yellow S-4XL



C376 ATHENS HI-VIS MESH EXECUTIVE VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange XS-3XL, Yellow XS-3XL



C496 MADRID HI-VIS HALF MESH EXECUTIVE VEST

EN ISO 20471 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 2

100% Polyester, Warp Knit, 124g
100% Polyester Mesh, 110g
Orange S-3XL, Yellow XS-4XL



C476 WARSAW HI-VIS CONTRAST EXECUTIVE VEST

EN ISO 20471 CLASS 1
ANSI/ISEA 107 TYPE O CLASS 1

100% Polyester, Warp Knit, 124g
Orange/Grey S-3XL, Orange/Navy S-3XL,
Yellow/Black S-3XL, Yellow/Grey S-3XL,
Yellow/Navy XS-5XL, Yellow/Royal S-3XL



S376 PRAGUE HI-VIS EXECUTIVE VEST

EN ISO 20471 CLASS 2

100% Polyester, Warp Knit, 124g
Yellow/Orange S-3XL



C377 HI-VIS MESH CONTRAST EXECUTIVE VEST

EN ISO 20471 CLASS 1

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange/Navy S-3XL, Yellow/Navy S-3XL



C276 PARIS HI-VIS CONTRAST EXECUTIVE VEST

EN ISO 20471 CLASS 1

100% Polyester, Warp Knit, 124g
Yellow/Navy S-3XL, Yellow/Red S-3XL



F476 IONA EXECUTIVE VEST

EN 17353 TYPE B3

100% Polyester, Warp Knit, 124g
Bottle Green S-3XL, Navy S-3XL, Red S-3XL, Royal Blue S-3XL



RT26 HI-VIS ZIP EXECUTIVE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester Warp Knit, 124g
Orange S-XXL



SHARED FEATURES

H-TAPE VEST

PLANET



EC76 ECO HI-VIS VEST (10 PACK)

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 / TYPE P CLASS 2

100% Recycled Polyester, Warp Knit, 124g
Orange S/M - 4XL/5XL, Yellow S/M - 4XL/5XL



C375 HI-VIS BAND AND BRACE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Warp Knit, 124g
Orange S-3XL, Yellow S-3XL



C370 HI-VIS MESH BAND AND BRACE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

MeshAir Hi-Vis: 100% Polyester Mesh, 150g
Orange S/M - 4XL/5XL, Yellow S/M - 4XL/5XL



C470 HI-VIS BAND AND BRACE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 / TYPE P CLASS 2

100% Polyester, Warp Knit, 124g
Orange S/M - 6XL/7XL, Yellow S/M - 6XL/7XL
Red S/M - XXL/3XL



C481 HI-VIS BAND AND BRACE CONTRAST VEST

EN ISO 20471 CLASS 2

100% Polyester, Warp Knit, 124g
Yellow/Orange S/M - XXL/3XL



C372 HI-VIS BAND AND BRACE ZIP VEST S/S

EN ISO 20471 CLASS 2 SIZES S-M

EN ISO 20471 CLASS 3 SIZES L-3XL

100% Polyester Warp Knit, 124g
Yellow S-3XL



C472 HI-VIS BAND AND BRACE VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

ANSI/ISEA 107 TYPE R CLASS 2 / TYPE P CLASS 2

100% Polyester, Warp Knit, 124g
Orange S/M - XXL/3XL, Yellow S/M - 4XL/5XL



RT20 HI-VIS ZIP LONG LENGTH VEST

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Warp Knit, 160g
Orange S-4XL



C473 HI-VIS BAND AND BRACE JACKET L/S

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

100% Polyester, Warp Knit, 124g
Orange S/M - XXL/3XL, Yellow S/M - XXL/3XL

2 BAND VEST



C494 HI-VIS HALF MESH TWO BAND VEST

EN ISO 20471 CLASS 1
ANSI/ISEA 107 TYPE R CLASS 2

- 100% Polyester, Warp Knit, 124g
- MeshAir Hi-Vis: 100% Polyester Mesh, 110g
- Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL



C374 HI-VIS MESH TWO BAND VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- MeshAir Hi-Vis: 100% Polyester Mesh, 150g
- Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL



C474 HI-VIS TWO BAND VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester, Warp Knit, 124g
- Orange S/M-4XL/5XL, Yellow S/M-4XL/5XL
- Red S/M-XXL/3XL



F474 IONA VEST

EN 17353 TYPE B3

- 100% Polyester, Warp Knit, 124g
- Bottle Green S/M-4XL/5XL, Navy S/M-XXL/3XL, Pink S/M-XXL/3XL, Purple S/M-XXL/3XL, Red S/M-XXL/3XL, Royal Blue S/M-4XL/5XL



F374 MESH AIR IONA VEST

EN 17353 TYPE B3

- MeshAir: 100% Polyester Mesh, 150g
- Bottle Green S/M-XXL/3XL, Red S/M-XXL/3XL, Royal Blue S/M-XXL/3XL



C475 HI-VIS TWO BAND DUAL ID HOLDER VEST

EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- 100% Polyester, Warp Knit, 124g
- Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL



JN14 HI-VIS JUNIOR BAND AND BRACE VEST

EN 17353 TYPE AB3

- 100% Polyester Warp Knit, 124g
- Orange S-L, Yellow S-L



CHILDREN'S SIZES



C890 YOUTH'S
COVERALL



A340 HI-VIS
GRIP GLOVE -
LATEX

ACCESSORIES

Designed with functionality and durability in mind, our accessories build on the needs of the worker where low light conditions is an issue, taking your workwear to the next level.



B029



B029 BEANIE USB RECHARGEABLE LED HEAD LIGHT
ROHS

100% Acrylic, Knit
Black One Size, Grey One Size, Navy One Size, Orange One Size, Yellow One Size



B033 WORKMAN'S LED BEANIE
ROHS

100% Acrylic, Knit
Navy One Size



B034 TWO TONE LED RECHARGEABLE BEANIE
ROHS

100% Acrylic, Knit
Black/Grey One Size



B028 RECHARGEABLE TWIN LED BEANIE
ROHS

100% Acrylic, Knit
Black One Size, Navy One Size



B030 REPLACEMENT BEANIE HEAD LIGHT
ROHS

ABS 20g
Black One Size
6.5cm x 4.5cm x 1.5cm



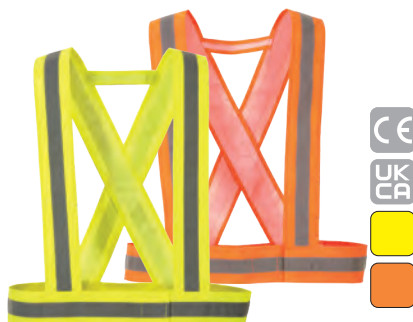
HB10 HI-VIS BASEBALL CAP

65% Polyester, 35% Cotton, 245g
Orange/Navy One Size, Yellow/Navy One Size



HV56 HI-VIS TROUSERS BRACES
EN 13356

100% Polyester
Yellow One Size



HV55 HI-VIS STRAP
EN 13356

100% Polyester, PVC Coated, 190g
Orange One Size, Yellow One Size



ID40 TPU ID HOLDER (25 PACK)

100% Polyester 300D Oxford Weave, PU Coated, 190g
Black One Size


ACCESSORIES

HF50 HI-VISTEX FLAME RESISTANT REFLECTIVE TAPE 100M

EN ISO 20471
EN ISO 14116

HV50 HI-VISTEX 50MM REFLECTIVE TAPE 100M

EN ISO 20471

 Woven Polyester-Cotton
 Silver One Size



PA70 USB RECHARGEABLE LED HEAD LIGHT



ROHS
CE

 ABS 95g
 Black One Size
8cm x 4.8cm x 3.8cm



PA50 LED HEAD LIGHT

ROHS
CE

 ABS 69g
 Silver One Size
7.8cm x 5.4 cm x 4cm



PA63 DUAL POWER HEAD LIGHT


ROHS
CE

 ABS 89g
 Yellow/Black One Size
7.3cm x 6.2 cm x 4.7 cm



PA71 USB RECHARGEABLE HEAD LIGHT

ROHS
CE

 ABS 75g
 Black One Size
6cm x 4cm x 4.5cm



PA72 LED CAP LIGHT



ROHS
CE

 ABS 42g
 Black One Size
8.3cm x 5.5cm x 2.5cm



HV12 USB RECHARGEABLE LIGHT CLIP

ROHS
CE

 ABS 26g
 Black One Size
L6cm x W3.3cm x H2.5cm

FLAME RESISTANT MULTI NORM



FLAME RESISTANT MULTI NORM PROTECTION

WHEN WORKING IN HIGH-RISK WORK ENVIRONMENTS WHERE EXPOSURE TO FLAMES, SPARKS, AND HEAT IS A POSSIBILITY, NOTHING BUT THE MOST ADVANCED LEVEL OF PROTECTION WILL DO.

Suitable across industries, Portwest's range of flame resistant and multi-norm workwear is designed to keep you safe, protected and comfortable in all climates. Years of experience in addition to in-depth market research, innovative technologies, science-based solutions contribute to the design of each product within this range.

We understand the critical importance of safeguarding workers against potential hazards, and this range offers high quality garments that meet stringent global industry standards while prioritising comfort and durability.

MODAFLAME™
216

ARAFLAME™
238

BIZFLAME™
240

**SEALTEX™
FLAME**
247



MODAFLAME™

PREMIUM INHERENT FLAME PROTECTION

Modaflame™ is a high specification fabric constructed from an inherently flame resistant yarn, composed of a special blend of Modacrylic Fibre, Cotton and Carbon Fibre. Modacrylic fibres provide inherent permanent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High Cotton content gives the fabric comfort, warmth and a soft handle. Carbon Fibre woven into the fabric gives inherent anti-static properties.

MODAFLAME™
RAIN+ HV



EN ISO 11612



EN ISO 11611



EN 1149



IEC 61482-2



EN 13034



EN ISO 20471



EN 343

MODAFLAME™ RAIN+ HV 350g

Constructed from 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating, bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing. This fabric provides anti-static flame resistance, and offers chemical, electric arc and waterproof protection. Modaflame™ Rain+ HV (Yellow) is additionally certified to EN ISO 20471. Modaflame™ Rain+ HV (Orange) is additionally certified to EN ISO 20471 and RIS 3279.

MODAFLAME™
SOFTSHELL



EN ISO 11612



EN ISO 11611



EN 1149



IEC 61482-2



EN 13034

MODAFLAME™ SOFTSHELL 350g

Constructed from 100% Polyester laminated to a TPU flame resistant membrane and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece. This multi norm 3 layer softshell fabric is the latest evolution offering excellent flame, chemical, electric arc and waterproof protection.

MODAFLAME™
SOFTSHELL HV



EN ISO 11612



EN ISO 11611



EN 1149



IEC 61482-2



EN 13034



EN ISO 20471

MODAFLAME™ SOFTSHELL HV 350g

Modaflame™ Softshell HV is constructed as per Modaflame™ Softshell. Modaflame™ Softshell HV (Yellow) is additionally certified to EN ISO 20471. Modaflame™ Softshell HV (Orange) is additionally certified to EN ISO 20471 and RIS 3279.

MODAFLAME™
WORK



EN ISO 11612



EN ISO 11611



EN 1149



IEC 61482-2



EN 13034



ASTM F1959/ F1959M-12

MODAFLAME™ WORK 280g

Modaflame™ Work is an inherently flame resistant fabric. This special blend combines 60% Modacrylic Fibre with 39% Cotton and 1% Carbon Fibre. Modaflame™ Work is extremely comfortable, hardwearing and offers full anti static protection.

PS54

MV70

MV71

FC57



MODAFLAME™ WORK STRETCH 280g

60% Modacrylic, 35% Cotton, 4% Elastane and 1% Carbon Fibre, Modaflame™ Work Stretch features added stretch for ease of movement and greater flexibility.



MODAFLAME™ WORK HV 280g

Modaflame™ Work HV is constructed as per Modaflame™ Work but is additionally certified to EN ISO 20471.



MODAFLAME™ WORK HVO 280g

Modaflame™ Work HVO is constructed as per Modaflame™ Work but is additionally certified to EN ISO 20471 and RIS 3279.



MODAFLAME™ KNIT 200g, 300g

Constructed from an inherently fire resistant yarn of 60% Modacrylic, 39% Cotton and 1% Carbon Fibre. Modaflame™ Knit is strong, durable, and highly innovative. The high performance fibres are blended without any chemical treatment giving Modaflame™ Knit it's unparalleled soft, natural touch and appearance.



MODAFLAME™ KNIT HV 210g

Modaflame™ Knit HV is constructed as per Modaflame™ Knit but is additionally certified to EN ISO 20471.



MODAFLAME™ KNIT HVO 220g, 300g

Modaflame™ Knit HVO is constructed as per Modaflame™ Knit but is additionally certified to EN ISO 20471 and RIS 3279.



MODAFLAME™ FLEECE 280g

Modaflame™ Fleece is strong, durable inherently fire resistant fabric in a brush finish.



MODAFLAME™ FLEECE HV 280g

Modaflame™ Fleece HV is constructed as per Modaflame™ Fleece but is additionally certified to EN ISO 20471.



PS54

FR74

MV46



ULTIMATE INHERENT FLAME PROTECTION

Araflame™ is an inherently flame resistant fabric developed for excellence, using innovative technology. The flame resistant properties are permanent and will not diminish with washing. Constructed from Meta-Aramid which provides outstanding heat and flame resistance combined with Para-Aramid for strength, Araflame™ is inherently anti-static by incorporating Carbon Fibre.



ASTM F1959

ARAFLAME™ WORK 150g

Araflame™ Work is an inherently flame resistant fabric, constructed from 93% Meta-Aramid combined with 5% Para-Aramid for strength, and 2% carbon fibre provides anti-static protection.

Flame Resistant performance exceeds international safety standards for flame, electric arc and welding protection (EN ISO 11612, EC 61482-2 and ASTM F1959).

Inherently Flame Resistant Araflame guaranteed to hold its flame resistant properties indefinitely after multiple washes.

Extremely robust Araflame will not ignite, melt or shrink when exposed to heat.

The fabric exceeds EN1149-5.

Exceptional tensile strength ensures the fabric can withstand the most challenging work environments.

This fabric has high shrink resistance and won't lose its colour after multiple washes.

Outstanding results for burn injury prediction when tested to the optional test ISO 13506 under EN ISO 11612.



ARAFLAME™ WORK HVO 260g

Araflame™ Work HVO is a highly innovative flame resistant fabric. Constructed using 57% Aramid, 42% Polyester and 1% Carbon Fibre. Araflame™ Work HVO offers the ultimate in inherent flame resistant protection with high visibility. This state of the art fabric offers full protection against multiple hazards.

Modaflame™, Araflame™, Aluflame™, Bizflame™, Bizweld™ are trademarks of Portwest®.

BIZFLAME™

PREMIUM FLAME RESISTANCE



EN ISO
11612



EN ISO
11611



EN
1149



IEC
61482-2



EN
13034

ASTM
F1959/
F1959M-12



EN ISO
20471



EN 343



RIS 3279

350g, 280g, 210g, 160g

Bizflame™ has a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. All of the Bizflame fabrics use the highest quality raw materials, ensuring the perfect balance of comfort and strength.

- High ATPV on Bizflame™ fabric.
- Outstanding results for burn injury prediction when tested to the optional test ISO 13506 under EN ISO 11612.
- Anti-Static carbon fibres provide built in anti-static properties exceeding EN1149-5 standard.
- Exceptional tensile strength ensures the fabric can withstand superior job-rated abrasion and tear resistance.
- High level of breathability and moisture wicking properties provides lasting comfort for the wearer.



BIZFLAME™ RAIN+ HV

BIZFLAME™ RAIN+ HV

Bizflame™ Rain+ HV offers multi norm protection of high visibility with excellent flame resistant properties, protection against rain and chemicals and a high ARC rating.

BIZFLAME™ RAIN

BIZFLAME™ RAIN

Bizflame Rain multi norm fabrics offers protection from flames, static and chemical, with the added benefit of four weather protection.

BIZFLAME™ RAIN HV

BIZFLAME™ RAIN HV

Bizflame™ Rain HV is a multi-standard fabric that is anti-static and flame resistant and is designed to offer waterproof protection against adverse weather conditions.

BIZFLAME™ WORK

BIZFLAME™ WORK

Bizflame™ Work is constructed from high-performance flame resistant fabric with added carbon fibre for inherent anti-static protection. Durable and comfortable with excellent tear and tensile strength.

BIZFLAME™ WORK STRETCH

BIZFLAME™ WORK STRETCH

Bizflame™ Work Stretch combines lightweight flame resistant fabric with a high performance stretch used in key movement areas.

BIZFLAME™ WORK HV

BIZFLAME™ WORK HV:

Bizflame™ Work HV is constructed as per Bizflame™ Work and is additionally certified to EN ISO 20471.

BIZFLAME™ INDUSTRY

BIZFLAME™ INDUSTRY

Bizflame™ Industry is blended from 80% Cotton, 19% Polyester and 1% Carbon Fibre. Providing excellent abrasion, shrinkage, and colour fastness this fabric is tough enough to withstand industrial laundering.

BIZFLAME™ 88/12

BIZFLAME™ 88/12

Bizflame™ 88/12 guarantees high performance and maximum comfort. High cotton content gives an ultra soft handle while the nylon offers excellent abrasion and tear resistance.

BIZFLAME™ 88/12 STRETCH

BIZFLAME™ 88/12 STRETCH

Bizflame™ 88/12 Stretch is constructed with 86% Cotton, 12% Nylon and 2% Elastane. This high-performance fabric has a soft hand feel, excellent abrasion and tear resistance and added stretch comfort.

BIZFLAME™ 88/12 HV

BIZFLAME™ 88/12 HV

Bizflame™ 88/12 HV is constructed as per Bizflame™ 88/12 and is additionally certified to EN ISO 20471.

BIZFLAME™ KNIT

BIZFLAME™ KNIT

High performance, smooth fabric made from 99% Cotton, 1% Carbon Fibre. Lightweight but offering outstanding protection against electric arc with a minimum ATPV rating of 10Cal/cm².

BIZFLAME™ VEST HV

BIZFLAME™ VEST HV:

Bizflame™ Vest HV is constructed from a warp knitted Polyester, providing durable flame resistant protection. Available with 2% Carbon Fibre to make an inherently anti-static vest.

MARKET LEADING COMPONENTS AND DESIGN FEATURES

Portwest use the latest research and technology, coupled with premium fabrics and components to guarantee complete worker protection against heat and flame.



FLAME RESISTANT LABELLING

All flame resistant garments are clearly labelled showing all of the certified standards the garment has achieved. Ensuring that the protection level of the wearer is easily identifiable in the workplace.



HiVisTex™ PRO FLAME

HIVISTEX™ PRO FR REFLECTIVE TAPE

HiVisTex™ PRO retroreflective flame resistant tape offers excellent freedom of movement due to its segmented construction, and is fully tested and certified to international flame resistance standards. Lightweight and flexible, this high-performance heat applied tape offers excellent reflectivity.



HiVisTex™ FLAME

FLAME RESISTANT INDUSTRIAL WASH REFLECTIVE TAPE

Sewn on flame resistant reflective tape suitable for industrial washing. Tape is twin stitched on garments offering maximum security and durability.

FLAME RESISTANT FEATURES



FLAME RESISTANT SEWING THREAD

Durable flame resistant sewing thread for added protection and safety



TWO WAY BRASS ZIPS

Durable, strong and long lasting brass zips ideal for non-static environments



ADJUSTABLE LEG LENGTH

Adjustable hem to accommodate all leg lengths



NON METAL ZIPS

Suitable for hazardous environments that present potential risks from static electricity and damage to surfaces



TRIPLE STITCHED SEAMS

Triple-stitched seams for extra durability



FLAME RESISTANT RIBBED CUFF

Flame resistant ribbed cuff for added safety



ADJUSTABLE HOOK AND LOOP CUFFS

Fully adjustable hook and loop cuffs giving a secure fit and maximum wearer comfort



ADJUSTABLE ELASTICATED BACK WAIST

Adjustable elastic on inside back waist for a secure fit

ARC FLASH LAYERED PROTECTION



LAYERING ARC FLASH GARMENTS RESULTS IN HIGHER ATPV PROTECTION.

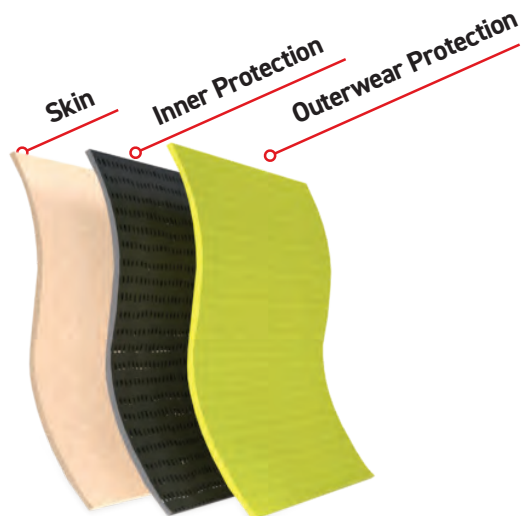
THE POWER OF LAYERING

When two or more electric arc flash protective garments are worn in combination, a higher level of arc flash protection is achieved. When wearing layers, a layer of air with a naturally low electrical conductivity is trapped between each garment, this helps to increase the overall insulation and protection.

The total Arc Thermal Protective Value (ATPV) of layered arc flash garments cannot be worked out by adding the ATPV of each garment, because of the additional layer of air, it may be higher than the sum of the ATPV of each garment. The following page details different combinations of our garments that we have tested to demonstrate their total ATPV protection when worn together.

ADDITIONAL BENEFITS OF LAYERING

Layering provides increased comfort and it also allows for the wearer to adjust their level of protection based on the task.



Mid Layer Protection

+

Outer Layer Protection

=

Combined Performance

FR10  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	FR25  <p>ELIM: 8.6 cal/cm² ATPV: 9.8 cal/cm²</p>	<div>ELIM 14 Cal/Cm²</div> <div>ATPV 21 Cal/Cm²</div>
FR11  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	BIZ2  <p>ELIM 8.3cal/cm² ATPV 10.9cal/cm²</p>	<div>ELIM 30 Cal/Cm²</div> <div>ATPV 36 Cal/Cm²</div> <div>EBT 40 Cal/Cm²</div>
FR10  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	MV28  <p>ELIM: 6.4 cal/cm² ATPV 6.8 cal/cm²</p>	<div>ELIM 19 Cal/Cm²</div> <div>ATPV 21 Cal/Cm²</div>
FR10  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	FR30  <p>ELIM: 5.9 cal/cm² ATPV: 5.5 cal/cm²</p>	<div>ELIM 19 Cal/Cm²</div> <div>ATPV 15 Cal/Cm²</div>
FR12  <p>ELIM: 9.2 cal/cm² ATPV: 15 cal/cm²</p>	FR605  <p>ELIM: 25 cal/cm² ATPV: 29 cal/cm²</p>	<div>ELIM 45 Cal/Cm²</div> <div>ATPV 51 Cal/Cm²</div>
FR11  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	AF73  <p>ELIM: 3.8 cal/cm² ATPV: 4.5 cal/cm²</p>	<div>ELIM 19 Cal/Cm²</div> <div>ATPV 22.6 Cal/Cm²</div>
FR77  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	MV25  <p>ELIM: 6.4 cal/cm² ATPV 6.8 cal/cm²</p>	<div>ELIM 19 Cal/Cm²</div> <div>ATPV 21 Cal/Cm²</div>
FR10  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	BIZ5  <p>ELIM: 8.3 cal/cm² ATPV: 10.9 cal/cm²</p>	<div>ELIM 30 Cal/Cm²</div> <div>ATPV 36 Cal/Cm²</div> <div>EBT 40 Cal/Cm²</div>
FR12  <p>ELIM: 9.2 cal/cm² ATPV: 15 cal/cm²</p>	FR50  <p>ELIM: 8.6 cal/cm² ATPV: 9.8 cal/cm²</p>	<div>ELIM 45 Cal/Cm²</div> <div>ATPV 47 Cal/Cm²</div>
FR89  <p>ELIM: 9.1 cal/cm² ATPV: 11 cal/cm²</p>	MV72  <p>ELIM: 11 cal/cm² ATPV: 16 cal/cm²</p>	<div>ELIM 32 Cal/Cm²</div> <div>ATPV 38 Cal/Cm²</div>
FR11  <p>ELIM: 4.4 cal/cm² EBT: 5.5 cal/cm²</p>	FR21  <p>ELIM: 9 cal/cm² ATPV: 9.7cal/cm²</p>	<div>ELIM 25 Cal/Cm²</div> <div>ATPV 27 Cal/Cm²</div> <div>EBT 30 Cal/Cm²</div>
FR96  <p>ELIM: 8.2 cal/cm² ATPV: 8.7 cal/cm²</p>	MV72  <p>ELIM: 11 cal/cm² ATPV: 16 cal/cm²</p>	MV70  <p>ELIM: 32 cal/cm² ATPV: 39 cal/cm²</p> <div>ELIM 70 Cal/Cm²</div> <div>ATPV 87 Cal/Cm²</div>



HEAT AND FLAMES



THE RISK

Heat exposure can occur through either; direct contact (conduction), liquids and gas including air (convection) or through electromagnetic waves (radiation). Flame risk is caused from exposure to the stream of hot, burning gas from something on fire (flames). Accidental splattering or spraying of molten metal is also a workplace risk factor.

WHO IS AT RISK?

Workers in industries including: electrical utilities, petrochemical, transportation road and rail, metalworking, foundries, cement works and craftspeople.

INJURIES

Burn injuries can range from mild to severe and they can even be fatal.



STANDARDS

EN ISO 11612 HEAT AND FLAME



EN ISO 11612 protective clothing where there is a need for clothing with limited flame spread properties.

THE TEST

You must pass either A1 or A2 tests AND one other from B, C, D, E or F

TEST	TYPE	LEVELS
A1 or A2	Limited flame spread*	
B	Convective heat	3 levels
C	Radiant heat	4 levels
D	Molten aluminium splash	3 levels
E	Molten iron splash	3 levels
F	Contact heat	3 levels

Optional testing and manikin testing for overall burn prediction..

*This test must be carried out on fabric and seams

EN ISO 14116 LIMITED FLAME SPREAD

EN ISO 14116

Protective clothing to protect against occasional and brief contact with small igniting flames reducing the possibility of the clothing burning and thereby itself constituting a hazard.

THE TEST

Three different categories for flame spread, Index 1, 2 and 3 as detailed below:

Index	REQUIREMENTS
1	No flame spread
	No flaming debris
	No afterglow shall spread
2	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
3	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
	The afterflame must last no longer than 2 seconds



WELDING

THE RISK

Protection against sparks, brief contact with fire and minimise the risk of electric shock from brief, accidental contact with electrical conductors.

WHO IS AT RISK?

Those working in welding and allied processes.

INJURIES

Burns from fire, sparks, or flammable material, infrared radiation exposure and electrocution.

STANDARDS

EN ISO 11611
WELDING



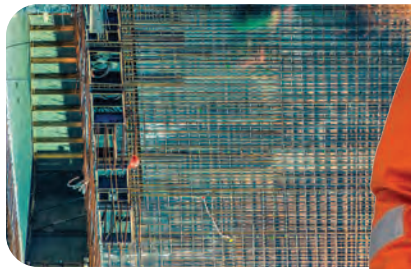
EN ISO 11611 Protective clothing for use in welding and allied processes

THE TEST

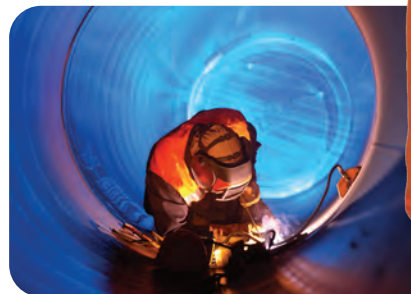
The standard specifies two classes with specific performance requirements.

Class 1 is protection against less hazardous welding techniques and situations, causing lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations, causing higher levels of spatter and radiant heat.



FR68



FR66



FW57

FLASH FIRE

THE RISK

Flash Fire is a sudden, intense fire which is short in duration but severe in potential danger.

WHO IS AT RISK?

Workers in industries prone to flash fires include oil and gas, refineries, extraction and pipeline services, gas utility services, petrochemical plants, mining, and metal or glass foundries.

INJURIES

Severe burn injuries

STANDARDS

NFPA® 2112 
FLASH FIRE

The **NFPA® 2112** standard on Flame Resistant Clothing for Protection of Industrial Personnel Against Short-Duration Thermal Exposures from Fire.

THE TEST

Flame resistant fabrics must pass a comprehensive list of thermal tests, including the following:

- **ASTM F2700 – Heat Transfer Performance (HTP) Test** - This test is a measure of the unsteady state heat transfer properties of garment materials.
- **ASTM D6413 – Vertical Flammability (Flame Resistance) Test** - This test is used to determine how easily fabrics ignite and continue to burn once ignited.
- **Thermal Shrinkage Resistance Test** - This test measures a fabrics resistance to shrinkage when exposed to heat.
- **Heat Resistance Test** - This test measures how fabrics and components react to the high heat that could occur during a flash fire.
- **ASTM F1930-11 – Thermal Manikin Test** This test provides an overall evaluation of how the fabric performs in a standardized coverall design after three-second thermal exposure.
- **FTMS 191A – Thread melting resistance** Thread used in flame resistant garments must withstand temperatures of up to 500°F.





CHEMICAL

THE RISK

Risk of potential exposure to a light chemical spray, liquid aerosols or low pressure, low volume chemical splashes against which a complete liquid permeation barrier is not required.

WHO IS AT RISK?

Workers in industrial, mining and agricultural settings, and those working in petrochemistry, energy, refinery, maintenance and offshore sectors.

INJURIES

Eye or skin irritation, chemical burns, problems swallowing, headaches, stomach problems.

STANDARDS

EN 13034
PROTECTIVE CLOTHING
AGAINST LIQUID CHEMICALS



EN 13034 LIQUID CHEMICALS

Protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment).

The standard covers both chemical protective units (Type 6) and partial body protection (Type PB[6]).

THE TEST

Type 6 suits are tested using a fine spray of dye. The test subject wears an absorbent suit underneath the one to be tested, which absorbs any leaks and is stained by the dye. Success or failure is determined by measuring the total area of any stains on suits tested.

A range of other tests is specified, including resistance to abrasion, tear strength, tensile strength, resistance to puncture, resistance to ignition, resistance to penetration by liquid chemicals and seam strength.





ELECTRIC ARC FLASH



THE RISK

An Electric Arc and the resulting Arc Flash is the rapid and dangerous release of energy due to an electrical arcing fault. The extreme heat creates a large amount of thermal radiant energy and produces electrical shock. The risk occurs when working both at low and high voltage.

WHO IS AT RISK?

Those working with and around low and high voltage electricity.

INJURIES

Thermal burns, hearing loss, blindness, nerve damage, cardiac arrest, shrapnel injury (blast) and potential death.



STANDARDS

IEC 61482-2
THERMAL HAZARDS OF
AN ELECTRIC ARC



IEC 61482-2 protective clothing against the thermal arc hazards of an electric arc.

THE TEST

The standard has 2 test methods, to comply with the standard either or both tests must be carried out.

OPEN ARC METHOD
IEC 61482-1-1

The open arc test method is used to determine the thermal insulating properties of a fabric when exposed to the energy of an electric arc. All results are in cal/cm² the higher the value, the greater the protection. There are 3 possible values determined during this test method:

ATPV is the maximum incident energy that protective garment can be exposed to before the wearer would have a 50% probability of 2nd degree burns.

EBT is the incident energy on a material that results in a 50% probability of breakopen.

ELIM (Incident Energy Limit): This value is the highest incident thermal energy to which the garment can be exposed with a 0% risk of the wearer getting a second-degree burn injury.

BOX TEST METHOD
IEC 61482-1-2

During the test the specimen is exposed to an electric arc, simulating typical exposure conditions for a short circuit current, confined in a box for 0.5 seconds.

- For APC 1, the specimen is exposed to a current of 4 kA (400 V, 168 kJ)
- For APC 2, the specimen is exposed to a current of 7 kA (400V, 320 kJ)

NFPA 70E



ELECTRICAL SAFETY IN THE WORKPLACE





NFPA® 70E electrical safety related work practices for workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506.

THE TEST

NFPA 70E standard provides table 130.7(C)(16) as a guideline for the selection of protective apparel when working within the arc flash boundary. The higher the ARC rating value, the greater the protection.

ARC 1 (which is low risk)

ARC 4 (which is high risk and requires FR clothing with a minimum arc rating of 40).

ARC RATED PPE	CLOTHING DESCRIPTION	REQUIRED MINIMUM ARC RATING OF PPE/CAL/CM2
	1 ARC: Arc rated FR Shirt and FR pants or FR Coverall	4
	2 ARC: Arc rated FR Shirt and FR pants or FR Coverall	8
	3 ARC: Arc rated FR Shirt and FR pants or FR Coverall, and arc flash suit selected so that the system arc rating meets the required minimum	25
	4 ARC: Arc rated FR Shirt and FR pants or FR Coverall and arc flash suit selected so that the system arc rating meets the required minimum	40

ASTM F1959/F1959M

ASTM F1959/F1959M is the test method for determining the ARC rating of materials for clothing.





STATIC ELECTRICITY

THE RISK

An electrical charge caused by an imbalance of electrons on the surface of a material.

WHO IS AT RISK?

Static electricity is an invisible hazard in many production, manufacturing, industrial and (ATEX) explosive environments.

INJURIES

Minor discomfort to serious harm such as burns, falls and cardiac arrest.

STANDARDS

EN 1149

ELECTROSTATIC PROPERTIES



EN 1149 standard specifies a test method for materials to be used in the production of protective clothing with electrostatic dissipation for preventing incendiary discharge.

THE TEST

EN1149 - 1 Test method for measure of surface resistivity.

EN1149 - 3 Test method for measurement of charge decay.

EN1149 - 5 Material performance and design requirements.



FR710



FR402

FD37



LAUNDERING OF FR FABRICS

THE FLAME RESISTANT FINISH IS RETAINED FOR THE NORMAL LIFE CYCLE OF THE GARMENT PROVIDED THAT THE CARE INSTRUCTIONS ARE ADHERED TO.



WASHING / DRYING PROCEDURE:

Pre-treatment:

If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid soap applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pre-treatment to penetrate and loosen the stain. Never use chlorine bleach or washing detergents containing bleach as these may discolour and will reduce the flame resistance properties of the fabric. Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion.

WASHING:

Always wash contaminated workwear separately, do not mix with non workwear.

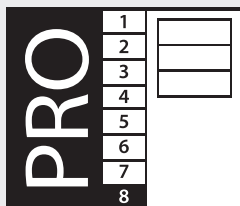
Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimize surface abrasion and help maintain the surface appearance of the fabric. Zips should be closed during washing.

LOAD SIZE:

To ensure a more efficient, cleaner wash, avoid overloading the machine so the garments can move freely through the wash and rinse cycles.

DRYING:

Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.



INDUSTRIAL LAUNDERING:

Portwest styles labelled with a 'PRO' symbol are suitable for industrial laundering according to ISO 15797.

ISO 15797 is the international standard specifying the industrial washing and finishing procedures that a product can withstand.

All Portwest industrial launderable products marked with the EN ISO 15797 label, are tested according to washing procedure 8, for coloured workwear, that can tolerate tunnel finishing.

THE FLAME RESISTANT FINISH IS RETAINED FOR THE NORMAL LIFE CYCLE OF THE GARMENT PROVIDED THAT THE CARE INSTRUCTIONS ARE ADHERED TO.

INHERENTLY FLAME RESISTANT

RAINWEAR JACKET AND TROUSER

MODAFLAME



MV70 216

MV71 217

SOFTSHELL JACKETS

MODAFLAME



MV72 218

MV73

FR704

WORKWEAR JACKETS

MODAFLAME

ALUFLAME



WORKWEAR TROUSERS

MODAFLAME

ALUFLAME



WORKWEAR COVERALLS

MODAFLAME

ARAFLAME



For information on our flame resistant styles not detailed in this high visibility catalogue see WWW.PORTWEST.COM

SWEATSHIRTS / HOODIE / FLEECE

MODAFLAME



POLO SHIRTS / T-SHIRTS / BASE LAYER

MODAFLAME



INHERENT ACCESSORIES

MODAFLAME

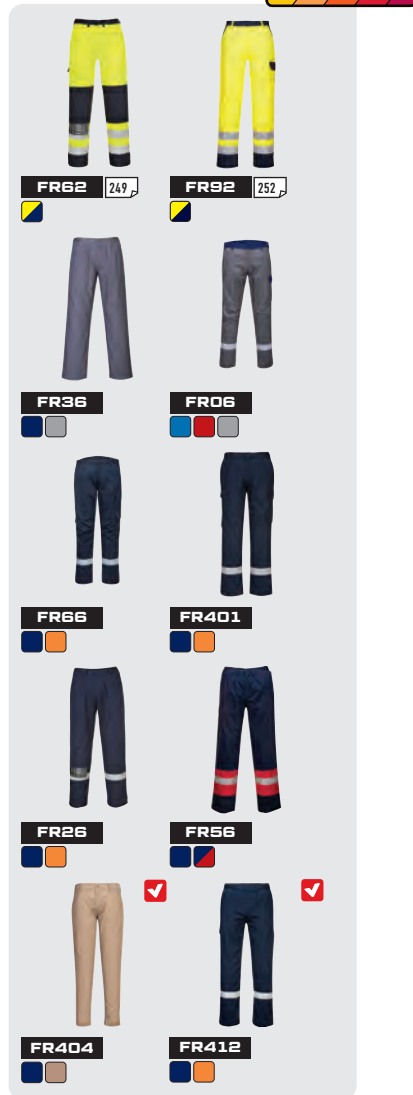


TREATED FLAME RESISTANT

RAINWEAR JACKETS



WORK TROUSERS



RAINWEAR TROUSERS / COVERALLS



WORKWEAR JACKETS



HIGH VISIBILITY VESTS



For information on our flame resistant styles not detailed in this high visibility catalogue see WWW.PORTWEST.COM

COVERALLS

BIZFLAME

BIZWELD



BIB AND BRACE

BIZFLAME

BIZWELD

ACCESSORIES

BIZWELD

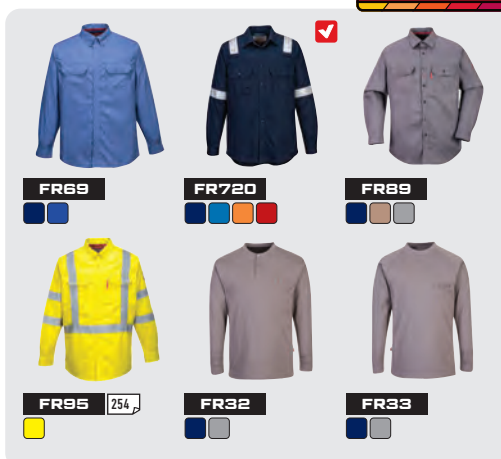


WORK SHIRTS

BIZFLAME

SPLIT COWHIDE LEATHER

STRUCTURAL FIRE SUITS



MODAFLAME™ RAIN+ HV



ELIM
32
Cal/Cm²

520g

LINED

FABRIC INFORMATION

Constructed from 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating, bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight 350g. The fabric offers great flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.

MV70 MODAFLAME RAIN MULTI NORM ARC JACKET

EN ISO 11612 A1 + A2, B1, C1, E3, F1

EN ISO 11611 CLASS 2 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 32 CAL/CM²

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

Modaflame Rain+ HV: 98% Polyester, 2% Carbon Fibre, PU Coated, bonded to 60% Modacrylic, 40% Cotton, 350g

100% Cotton Flame Resistant Lining, 170g

X Orange/Navy S-4XL, Yellow/Navy S-4XL

- Protection against radiant, convective and contact heat
- Waterproof and breathable with taped seams to prevent water penetration
- Internal pockets for safe storage
- FR cotton lined for added warmth and comfort
- Pre-bent sleeves allow for increased freedom of movement
- Hook and loop cuffs for a secure fit



INTERACTIVE WITH:



MODAFLAMETM RAIN+ HV



ELIM
32
Cal/Cm²

520g

2x1
LINED

MV71 MODAFLAME RAIN MULTI NORM ARC TROUSERS

EN ISO 11612 A1 + A2, B1, C1, E3, F1

EN ISO 11611 CLASS 2 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 32 CAL/CM²

EN 13034 TYPE 6

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

Modaflame Rain+ HV: 98% Polyester, 2% Carbon Fibre, PU Coated, bonded to 60% Modacrylic, 40% Cotton, 350g 100% Cotton Flame Resistant Lining, 170g
Orange/Navy S-3XL, Yellow/Navy S-3XL
Reg: 31" or 79cm adjustable to Tall 33" or 84cm

- Protection against radiant, convective and contact heat
- Lightweight, waterproof fabric with taped seams prevents water penetration
- Zip-off back turns this bib into a trouser for added versatility
- Adjustable hem to accommodate all leg lengths
- Adjustable straps with durable buckle closure
- Pre-bent knees allow for increased freedom of movement

ARC FLASH HAND PROTECTION



A780

VISORS



PS96



PS97



ZIP OFF FUNCTION AT THE BACK
TURNS THIS INTO A TROUSER

MODAFLAME™ SOFTSHELL HV



ELIM
11
Cal/Cm²

350g

FABRIC INFORMATION

Constructed from 100% Polyester that is laminated to a TPU flame resistant membrane and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece, total weight 350g. This multi norm 3 layer softshell fabric is the latest evolution offering excellent flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.

MV72 MODAFLAME MULTI NORM ARC SOFTSHELL JACKET

EN ISO 11612 A1 B1 C2

EN ISO 11611 CLASS 2 A1

EN 1149 -5

IEC 61482-2 IEC 61482-1-2 APC 2

IEC 61482-2 IEC 61482-1-1 ELIM 11 CAL/CM²

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Modaflame Softshell HV: 100% Polyester, laminated to TPU FR membrane, bonded with 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 350g

Orange/Navy S-4XL, Yellow/Navy S-4XL

- Inherent flame resistant qualities will not diminish with washing
- Protects against radiant and convective heat
- Zipped pockets
- Drawcord adjustable hem
- Storm flap front to protect against the elements
- Hook and loop cuffs for a secure fit



INTERACTIVE WITH:



MV70

216

S779



MODAFLAME™
RAIN+ HV

PS54

MV70

A780

MV71

PS10

FR714

FR406

PS53

FR715

FR409

MODAFLAME™ WORK HVO



FABRIC INFORMATION

Constructed from 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, Modaflame™ Work HVO uses advanced technology to provide protection in a multi-risk environment. Inherently flame resistant and anti-static, this unique blend of fibres has highly effective moisture management properties and a comfortable handle. Certified to a range of standards including EN ISO 20471 and RIS 3279, Modaflame™ Work HVO provides outstanding versatility and protection.

✓ **NEW**

ELIM
7
Cal/Cm²

300g



PW3

FR722 PW3 FR HVO WORK JACKET

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
Orange/Black S-3XL



✓ **NEW**

ELIM
7
Cal/Cm²

300g



PW3

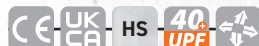
FR414 PW3 FR HVO WORK TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre
Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
Orange/Black



Stretch



SHARED FEATURES

Stretch

REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

MODAFLAME™ WORK HV



FABRIC INFORMATION

Modacrylic fibres provide inherent permanent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fibre woven into the fabric gives inherent anti-static properties.

✓ **NEW**

ELIM
6.4
Cal/Cm²

280g



PW3

FR714 PW3 FR HI-VIS WORK JACKET

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 3

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
Yellow/Black S-3XL



✓ **NEW**

ELIM
6.4
Cal/Cm²

280g



PW3

FR406 PW3 FR HI-VIS WORK TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
Yellow/Black



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

MODAFLAME™ WORK HV



FABRIC INFORMATION

The PW3™ FR Hi-Vis Women's Work Jacket and Trouser are designed and tested by women. Made from our renowned Modaflame™ inherent fabric for a multi risk environment. These garments feature additional tailoring around the waist and hips ensures maximum comfort over long periods of time. Designed in line with the average women's height and arm length measurements reduces the risk of trip and snagging. Clever design features include stretch panels, multiple zipped pockets for secure storage.

♀ **MADE FOR WOMEN**

ELIM
6.4
Cal/Cm²

280g



✓ **NEW**

♀ **MADE FOR WOMEN**

ELIM
6.4
Cal/Cm²

280g



✓ **NEW**

PW3

FR715 PW3 FR HI-VIS WOMEN'S WORK JACKET

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g

Yellow/Black XS-XXL



PW3

FR409 PW3 FR HI-VIS WOMEN'S WORK TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

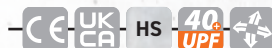
Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g

Yellow/Black



REG: 29"(74CM) ADJUSTABLE TO 31"(79CM)

UK	INCH	CM	EU	FR
8 - 20	26 - 38	68 - 96	38 - 50	40 - 52



SHARED FEATURES

MODAFLAME™
WORK HV



✓ **NEW**

ELIM
6.4
Cal/Cm²

280g

PW3

FR407 PW3 FR HI-VIS HOLSTER TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 2

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g

Yellow/Black

- Inherent flame resistant qualities will not diminish with washing
- Reinforced panels in high wear areas for maximum durability
- Zip off holster pockets for added versatility
- Heat applied segmented reflective tape for added visibility
- Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- Adjustable hem to accommodate all leg lengths



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64/66	36 - 60/62

WEAR WITH:



FR716 PW3 FLAME RESISTANT CLASS 1 SWEATSHIRT

MODAFLAME™
WORK HV



✓ **NEW**

ELIM
6.4
Cal/Cm²

280g

PW3

**FR416 PW3 FR HI VIS CLASS 1
HOLSTER TROUSERS**

EN ISO 11612 A1+A2, B1, C1, F1
EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN ISO 20471 CLASS 1

Modaflame Work HV: 60% Modacrylic,
39% Cotton, 1% Carbon Fibre, 280g

Modaflame Work Stretch: 60%
Modacrylic, 35% Cotton, 4% Elastane,
1% Carbon Fibre, 280g

Yellow/Black

- Inherent flame resistant qualities will not diminish with washing
- Reinforced panels in high wear areas for maximum durability
- Zip off holster pockets for added versatility
- Heat applied segmented reflective tape for added visibility
- Innovative stretch panelling in key movement areas provides excellent comfort and flexibility
- Adjustable hem to accommodate all leg lengths



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64/66	36 - 60/62



MODAFLAME™
WORK HV



EN
13034

EN ISO
20471

PW3™



✓ **NEW**

ELIM
6.4
Cal/Cm²

280g



PW3™

FR507 PW3 FR HI-VIS COVERALL

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g

Yellow/Black S-3XL

Reg: 31" or 79cm adjustable to Tall 33" or 84cm



FEATURES

2x stretch

✓ **NEW**

ELIM
7
Cal/Cm²

300g



PW3

FR509 PW3 FR HVO COVERALL

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
- Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
- Orange/Black S-3XL
Reg: 31" or 79cm adjustable to Tall 33" or 84cm



MODAFLAME™
WORK HVO



✓ **NEW**

ELIM
7
Cal/Cm²

300g



PW3

FR415 PW3 FR HVO HOLSTER TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

- Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
- Modaflame Work Stretch: 60% Modacrylic, 35% Cotton, 4% Elastane, 1% Carbon Fibre, 280g
- Orange/Black



REG: 31"(79CM) ADJUSTABLE TO 33"(84CM)

INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60

2x stretch



SHARED FEATURES

MODAFLAME™ WORK HVO



FABRIC INFORMATION

Constructed from 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, Modaflame™ Work HVO uses advanced technology to provide protection in a multi-risk environment. Inherently flame resistant and anti-static, this unique blend of fibres has highly effective moisture management properties and a comfortable handle. Certified to a range of standards including EN ISO 20471 and RIS 3279, Modaflame™ Work HVO provides outstanding versatility and protection.

ELIM
7
Cal/Cm²

300g



MV35 MODAFLAME RIS ORANGE/NAVY JACKET

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
Orange/Navy S-3XL

ELIM
7
Cal/Cm²

300g



MV36 MODAFLAME RIS ORANGE/NAVY TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 2
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
Orange/Navy S-XXL

MODAFLAME™ WORK HVO



ELIM
7
Cal/Cm²

300g



ELIM
7
Cal/Cm²

300g



MV91 MODAFLAME RIS ORANGE COVERALL

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
Orange S-3XL

MV29 MODAFLAME RIS NAVY/ORANGE COVERALL

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 7 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
ASTM F1959/F1959M-14E1 ATPV 8.1 CAL/CM² (HAF 73%)

Modaflame Work HVO: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre, 300g
Orange/Navy S-3XL



SHARED FEATURES

MODAFLAME™ WORK HV



FABRIC INFORMATION

Modacrylic fibres provide inherent permanent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fibre woven into the fabric gives inherent anti-static properties.

ELIM
6.4
Cal/Cm²

280g



MV26 HI-VIS MODAFLAME TROUSERS

EN ISO 11612 A1+A2, B2, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 1
ASTM F1959/F1959M-12 ATPV=8.4 CAL/CM² (HAF=75.8%)

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
Yellow/Navy S-3XL, Yellow/Navy Tall M-XXL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat

ELIM
6.4
Cal/Cm²

280g



MV25 HI-VIS MODAFLAME JACKET

EN ISO 11612 A1+A2, B2, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2
ASTM F1959/F1959M-12 ATPV=8.4 CAL/CM² (HAF=75.8%)

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
Yellow/Navy S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat

MODAFLAME™
WORK HV



ELIM
6.4
Cal/Cm²

280g



MV46 HI-VIS MODAFLAME TROUSERS

EN ISO 11612 A1+A2, B2, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

ASTM F1959/F1959M-12 ATPV=8.4CAL/CM²(HAF=75.8%)

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

Yellow/Navy S-3XL

Reg: 31" or 79cm adjustable to Tall 33" or 84cm



ELIM
6.4
Cal/Cm²

280g



MV28 HI-VIS MODAFLAME COVERALL

EN ISO 11612 A1+A2, B2, C1, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV=8.4 CAL/CM² (HAF=75.8%)

Modaflame Work HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g

Yellow/Navy S-5XL, Yellow/Navy Tall M-XXL



SHARED FEATURES

MODAFLAME™
KNIT HV



PW3

FR716 PW3 FLAME RESISTANT CLASS 1 SWEATSHIRT

EN ISO 11612 A1, B1, C1, F1
EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 9.2 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 1

ASTM F1959/F1959M-12 ATPV=16 CAL/CM² (HAF=86%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 300g

Yellow/Black S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- High cotton content for superior comfort
- Ribbed cuffs for added comfort
- Ribbed hem for a comfortable fit
- Outstanding colour fastness and shrinkage results



✓ **NEW**

ELIM
9.2
Cal/Cm²

300g



MODAFLAME™
KNIT HVO



RIS

EN ISO 11612

EN 1149

IEC 61482-2

EN ISO 20471

FR703 FLAME RESISTANT RIS SWEATSHIRT

EN ISO 11612 A1 B1 C1 F1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 8.CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Modaflame Knit HVO: 45% Modacrylic, 25% Polyester, 23% Cotton, 6% Aramid, 1% Carbon Fibre, 300g

Orange S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Knitted fabric with brushed backing
- Rib collar and cuffs



ELIM
8
Cal/Cm²

300g

FR



232



SHARED FEATURES

MODAFLAME™ FLEECE HV



FR31 FLAME RESISTANT ANTI-STATIC HI-VIS FLEECE

EN ISO 11612 A1, B1, C2
EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 5.9 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

Modaflame Fleece HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
 X Yellow S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protects against radiant and convective heat
- Drawcord adjustable hem
- Elasticated cuffs for a secure fit
- Front zip opening for easy access
- Contrast fleece collar for protection against dirt



ELIM
5.9
Cal/Cm²

280g

2



MODAFLAME™ KNIT HV



EN ISO
11612

EN
1149

IEC
61482-2

EN ISO
20471

FR72 FLAME RESISTANT ANTI-STATIC HI-VIS SWEATSHIRT

EN ISO 11612 A1, B1, C1, F1
EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 9.2 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV=16 CAL/CM² (HAF=86%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 300g
 X Yellow S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Flame resistant ribbed cuff for added safety



ELIM
9.2
Cal/Cm²

300g



SHARED FEATURES

MODAFLAME™
KNIT HV



PW3

FR702 PW3 FLAME RESISTANT HI-VIS POLO SHIRT

EN ISO 11612 A1, B1, C1, F1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 4.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM² (HAF = 66%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton,
1% Carbon Fibre, 210g

Yellow/Black S-3XL, Yellow/Navy S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- High cotton content for superior comfort
- Concealed button closure
- Rib collar and cuffs
- Designed with a comfort fit



ELIM
4.4
Cal/CM²

210g

HS



MODAFLAME™
KNIT HVO



RIS

FR76 FLAME RESISTANT RIS POLO SHIRT

EN ISO 11612 A1, B1, C1, F2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 6 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Modaflame Knit HVO: 45% Modacrylic, 25% Polyester,
23% Cotton, 6% Aramid, 1% Carbon Fibre, 220g

Orange S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Contrast colouring for added style
- Ribbed cuffs for added comfort



ELIM
6
Cal/CM²

220g

FR



234



SHARED FEATURES

FR77 FLAME RESISTANT ANTI-STATIC HI-VIS LONG SLEEVE POLO SHIRT

EN ISO 11612 A1, B1, C1, F1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 4.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM² (HAF = 66%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton,
1% Carbon Fibre, 210g
Yellow S-4XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Flame resistant ribbed cuff for added safety
- Concealed button closure
- High cotton content for superior comfort
- Premium sew on flame resistant reflective tape



ELIM
4.4
Cal/Cm²

210g



FR74 FLAME RESISTANT ANTI-STATIC TWO TONE POLO SHIRT

EN ISO 11612 A1, B1, C1, F1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 4.4 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 2

ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM² (HAF = 66%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton,
1% Carbon Fibre, 210g
Yellow/Navy S-4XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- High cotton content for superior comfort
- Ribbed cuffs for added comfort
- Concealed button closure
- Contrast colouring for added style

ELIM
4.4
Cal/Cm²

210g





PW3

FR701 PW3 FLAME RESISTANT HI-VIS T-SHIRT

EN ISO 11612 A1, B1, C1, F1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 4.4CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM² (HAF = 66%)

Modaflame Knit HV: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 210g

Yellow/Black S-3XL, Yellow/Navy S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Heat applied segmented reflective tape for added visibility
- Designed with a comfort fit
- Ribbed cuffs for added comfort
- Crew neck

ELIM
4.4
Cal/CM²

210g



HS



FR96 FR HI-VIS LONG SLEEVE T-SHIRT

EN ISO 11612 A1+A2, B1, C1

EN ISO 11611 CLASS 1 A1

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 8.2 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV 9 CAL/CM² (HAF 80.8%)

Modaflame Knit HV: 60% Modacrylic, 40% Cotton, 280g

Yellow S-3XL

- Inherent flame resistant qualities will not diminish with washing
- Protects against radiant and convective heat
- High cotton content for superior comfort
- Crew neck
- Generous fit for wearer comfort
- Reflective tape for increased visibility

ELIM
8.2
Cal/CM²

280g



FR



MODAFLAME™
KNIT HV

PS54

MV25

A745

MV46

ARAFLAME®



ARAFLAME™
WORK HVO



260g

FABRIC INFORMATION

Araflame™ Work HVO is a highly innovative flame resistant fabric. Constructed using 57% Aramid, 42% FR Polyester and 1% Carbon fibre. Araflame™ Work HVO offers the ultimate in inherent flame resistant protection with high visibility. This state of the art fabric offers full protection against multiple hazards.

AF91 ARAFLAME HI-VIS MULTI COVERALL

EN ISO 11612 A1, B1, C1, F1

EN ISO 11611 CLASS 1 A1

EN 1149 -5

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

 Araflame Work HVO: 57% Aramid, 42% Polyester, 1% Carbon Fibre, 260g

 x Orange S-5XL

- Inherent flame resistant qualities will not diminish with washing
- Protection against radiant, convective and contact heat
- Rule pocket
- Side access pockets
- Durable, strong and long lasting brass zip
- Hook and loop cuffs for a secure fit



FEATURES

BIZFLAME™
RAIN+ HV



ALL WEATHER PROTECTION

Bizflame™ Rain+ HV is specially developed to give full protection against flame and anti-static hazard and also gives the added benefits of high visibility and adverse weather protection.

BIZFLAME™ RAIN+ HV



GARMENT BENEFITS

Conforming to seven EN standards, Bizflame™ Rain is specially developed to give full protection against flame and anti-static hazard and gives the added benefits of high visibility and adverse weather protection. High quality flame and chemical resistant materials, taped seams and flame resistant reflective tape create a range that makes it possible to work comfortably in extreme weather conditions.



✓ **NEW**

420g



FR605 BIZFLAME RAIN+ HI-VIS LIGHT ARC JACKET

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 25 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 3
EN 343 CLASS 4:1:X

BIZFLAME RAIN+ HV: 60% Polyester, 21% Modacrylic, 18% Cotton, 1% Carbon Fibre, HV 7mm Ripstop Breathable PU coated, 250g

100% Cotton Flame Resistant Lining, 170g
 Yellow/Navy S-3XL

- Flame resistant treated waterproof fabric prevents water penetration
- Protection against radiant, convective and contact heat
- FR cotton lined for added warmth and comfort
- Internal chest pocket



✓ **NEW**

420g



FR410 BIZFLAME RAIN+ HI-VIS LIGHT ARC TROUSERS

EN ISO 11612 A1+A2, B1, C1, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
IEC 61482-2 IEC 61482-1-1 ELIM 25 CAL/CM²
IEC 61482-2 IEC 61482-1-2 APC 1
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 2
EN 343 CLASS 4:1:X

BIZFLAME RAIN+ HV: 60% Polyester, 21% Modacrylic, 18% Cotton, 1% Carbon Fibre, HV 7mm Ripstop Breathable PU coated, 250g

100% Cotton Flame Resistant Lining, 170g
 Yellow/Navy S-3XL

- Flame resistant treated waterproof fabric prevents water penetration
- Protection against radiant, convective and contact heat
- FR cotton lined for added warmth and comfort
- Zipped ankles for easy fitting over work boots



INSULATED

S778 BIZFLAME RAIN HI-VIS ANTISTATIC FR JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

EN 14058 CLASS 3

Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 100% Modacrylic Flame Resistant, 150g
 Orange XS-5XL, Yellow XS-6XL

- Flame resistant treated waterproof fabric prevents water penetration
- Fully lined and padded to trap the heat and increase warmth
- Internal chest pocket
- Storm flap front to protect against the elements
- Ribbed cuffs for added comfort
- Anti-static

570g



40+
UPF



LINED

S774 BIZFLAME RAIN HI-VIS MULTI LITE JACKET

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:3 X

Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 Orange S-3XL, Yellow S-3XL





- Flame resistant treated waterproof fabric prevents water penetration
- Internal chest pocket
- Lightweight and comfortable
- FR cotton lined for added warmth and comfort
- Knitted cuff for comfort and warmth
- External standards label for quick identification of protection levels

420g



S779 BIZFLAME RAIN HI-VIS MULTI-PROTECTION JACKET

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

 Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 Removable Flame Resistant Fleece Liner 350g
 X Orange/Navy S-3XL, Yellow/Navy XS-4XL

- Flame resistant treated waterproof fabric prevents water penetration
- Anti-static
- FR cotton lined for added warmth and comfort
- Fleece lining for added warmth and comfort
- Drawcord adjustable hem
- Contrast colouring for added style

770g







INTERACTIVE WITH:



S773 BIZFLAME RAIN HI-VIS ANTISTATIC FR BOMBER JACKET

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 3
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:1 X

 Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 100% Modacrylic Flame Resistant, 150g
 X Orange XS-4XL, Yellow XS-5XL

- Flame resistant treated waterproof fabric prevents water penetration
- Anti-static
- Internal chest pocket
- Ribbed cuffs for added comfort
- Fully lined and padded to trap the heat and increase warmth
- Premium sew on flame resistant reflective tape

570g



SHARED FEATURES

BIZFLAME™ RAIN HV



WEAR WITH:

S781 BIZFLAME RAIN LINED HI-VIS
ANTISTATIC FR TROUSERS

FR10



GARMENT BENEFITS

A great addition to Bizflame™ Rain HV, this multi-functional high visibility bodywarmer is flame and chemical resistant with anti-static properties, it includes a concealed mobile phone pocket under the storm flap for easy access and a quilted flame resistant lining for maximum protection and comfort.

570g

INSULATED



S776 BIZFLAME RAIN HI-VIS ANTISTATIC FR BODYWARMER

EN ISO 14116 INDEX 3

EN 1149 -5

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g

100% Cotton Flame Resistant Lining, 170g

100% Modacrylic Flame Resistant, 150g

X Orange S-3XL, Yellow S-3XL

- FR cotton lined for added warmth and comfort
- Padded collar for added comfort
- Internal chest pocket



250g



4XL

S780 BIZFLAME RAIN UNLINED HI-VIS ANTISTATIC FR TROUSERS

EN ISO 14116 INDEX 1
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 Orange S-3XL, Yellow S-4XL

- Flame resistant treated waterproof fabric prevents water penetration
- Zipped ankles for easy fitting over work boots
- Back waist buggy for added protection

420g



S781 BIZFLAME RAIN LINED HI-VIS ANTISTATIC FR TROUSERS

EN ISO 14116 INDEX 3
EN 1149 -5
EN 13034 TYPE PB [6]
EN ISO 20471 CLASS 1
RIS 3279 TOM ISSUE 2 (ORANGE ONLY)
EN 343 CLASS 3:3 X

Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 Orange M-3XL, Yellow S-3XL

- Flame resistant treated waterproof fabric prevents water penetration
- FR cotton lined for added warmth and comfort
- Zipped ankles for easy fitting over work boots

BIZFLAME™ RAIN HV

570g

INSULATED



S775 BIZFLAME RAIN HI-VIS MULTI COVERALL

EN ISO 14116 INDEX 3





EN 1149 -5

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

EN 343 CLASS 3:1 X

 Bizflame Rain HV: 98% Polyester, 2% Carbon Fibre, Breathable PU Coated, 250g
 100% Cotton Flame Resistant Lining, 170g
 100% Modacrylic Flame Resistant, 150g
 X Orange/Navy S-3XL, Yellow/Navy S-3XL

- Flame resistant treated waterproof fabric prevents water penetration
- Multiple utility pockets providing ample storage
- Fully lined and padded to trap the heat and increase warmth
- Zipped ankles for easy fitting over work boots
- Storm flap front to protect against the elements
- Contrast panels for protection against dirt

**HI-VIS, FLAME,
CHEMICAL,
ANTI-STATIC AND
WATERPROOF
PROTECTION
COMBINED**



SEALTEX™ FLAME HV



EN ISO
14116



EN
1149



EN
13034



EN ISO
20471



EN 343

GARMENT BENEFITS

Expertly developed to provide high visibility and flame resistant protection, Sealtex™ Flame HV is chemical resistant and waterproof. This lightweight, stretchy and durable fabric offers maximum comfort and outstanding protection.

260g



FR41 SEALTEX FLAME HI-VIS JACKET

EN ISO 14116 INDEX 1
EN 1149 -5
EN 13034 TYPE 6
EN ISO 20471 CLASS 3
EN 343 CLASS 3:1 X

Sealtex Flame HV: 100% Polyester, PU Coated, 260g
 X Orange S-3XL, Yellow XS-5XL

- Waterproof with welded seams to prevent water penetration
- Durable and stretchy with wipe clean finish
- Concealed stud and zip fastening
- Stud adjustable cuffs for a secure fit



260g



FR43 SEALTEX FLAME HI-VIS TROUSERS

EN ISO 14116 INDEX 1
EN 1149 -5
EN 13034 TYPE 6
EN ISO 20471 CLASS 1
EN 343 CLASS 3:1 X

Sealtex Flame HV: 100% Polyester, PU Coated, 260g
 X Orange S-3XL, Yellow S-5XL

- Waterproof with welded seams to prevent water penetration
- Lightweight and comfortable
- Durable and stretchy with wipe clean finish
- Stud adjustable hems for a secure fit



SHARED FEATURES

BIZFLAME™ RAIN+ HV

LINED



ELIM
43
Cal/Cm²

550g



GARMENT BENEFITS

This high visibility jacket is independently certified to seven international standards making it the ideal choice when versatile protection is required. This jacket is flame resistant, waterproof, anti-static and resistant to chemicals. It has anti-electrostatic properties, and high level arc flash protection.

FR79 BIZFLAME RAIN+ HI-VIS ARC JACKET

EN ISO 11612 A1, A2, B1, C1, E2

EN ISO 11611 CLASS 2 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 43 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

EN 343 CLASS 3:3 X

BIZFLAME RAIN+ HV: 80% Cotton, 19% Polyester, 1% Carbon Fibre, PTFE Laminate, PU Coated, 380g

100% Cotton Flame Resistant Lining, 170g

X Yellow/Navy M-XXL

- Flame resistant treated waterproof fabric prevents water penetration
- Protects against radiant and convective heat
- Anti-static
- Internal chest pocket

PROVIDES MULTI-NORM HIGH VISIBILITY PROTECTION



BIZFLAME™ WORK HV



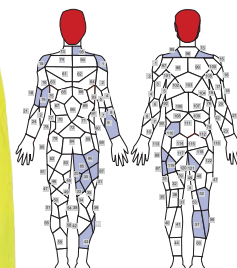
ASTM
F1959/
F1959M-12

GARMENT BENEFITS

Expertly developed to provide multi norm protection. These garments are high visibility and flame resistant and offer welding and arc flash protection. They are chemical resistant with anti-static protection while offering guaranteed wearer comfort. This advanced technology fabric is worn with confidence by thousands of workers across a range of industries offering maximum comfort and outstanding protection.

MANIKIN TEST RESULTS FOR: FR61 & FR62

Burn Injury
Prediction 0%



■ Pain (16%),
■ 1st° Burn (0%)
■ 2nd° Burn (0%)
■ 3rd° Burn (0%)



ELIM
13
Cal/Cm²

345g



FR61 HI-VIS MULTI-NORM JACKET

EN ISO 11612 A1+A2, B1, C1, E3, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 13 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV = 13.6 CAL/CM² (HAF = 82%)

Bizflame Work HV: 99% Cotton, 1% Carbon Fibre, 345g
 Yellow/Navy S-3XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Concealed chest pocket
- Concealed stud and zip fastening



ELIM
13
Cal/Cm²

345g



FR62 HI-VIS MULTI-NORM TROUSERS

EN ISO 11612 A1+A2, B1, C1, E3, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 13 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

ASTM F1959/F1959M-12 ATPV = 13.6 CAL/CM² (HAF = 82%)

Bizflame Work HV: 99% Cotton, 1% Carbon Fibre, 345g
 Yellow/Navy S-3XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Back pocket
- Rule pocket

BIZFLAME™
WORK HV

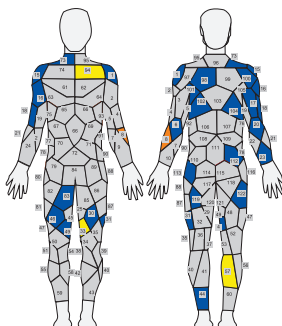


ASTM
F1959/
F1959M-
12

MANIKIN TEST
RESULTS FOR:
FR60

Burn Injury
Prediction
0.9 %

- Pain (21.1%),
- 1st° Burn (2.6%)
- 2nd° Burn (0.9%)
- 3rd° Burn (0.0%)



FR60 HI-VIS MULTI-NORM COVERALL

EN ISO 11612 A1+A2, B1, C1, E3, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 13 CAL/
CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV=13.6 CAL/
CM² (HAF=82%)

Bizflame Work HV: 99% Cotton, 1%
Carbon Fibre, 345g
 Yellow/Navy S-4XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Chest pockets with stud closure
- Quick and easy side access
- Hook and loop cuffs for a secure fit
- Contrast colouring for added style



ELIM
13
Cal/Cm²

345g



OUTSTANDING ACHIEVEMENT:

This innovative product has been awarded the prestigious BSIF award for Best Product. The multi-norm fabric combined with the functional garment design is the result of extensive research and development aimed at creating an industry leading garment.



BIZFLAME™
WORK HV



EN ISO
11612



EN ISO
11611



EN
1149



IEC
61482-2



EN
13034



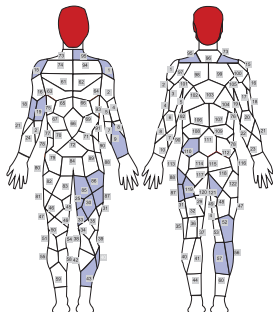
EN ISO
20471

ASTM
F1959/
F1959M-
12

MANIKIN TEST
RESULTS FOR:
FR63 & FR61

Burn Injury
Prediction 0%

- Pain (20.0%),
- 1st° Burn (1.0%)
- 2nd° Burn (0.0%)
- 3rd° Burn (0.0%)



ELIM
13
Cal/Cm²

345g

FR63 HI-VIS MULTI-NORM BIB AND BRACE

EN ISO 11612 A1+A2, B1, C1, E3, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

IEC 61482-2 IEC 61482-1-1 ELIM 13 CAL/CM²

IEC 61482-2 IEC 61482-1-2 APC 1

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM²
(HAF=82%)

Bizflame Work HV: 99% Cotton, 1% Carbon
Fibre, 345g

Yellow/Navy S-3XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Rule pocket
- One back pocket with flap and stud closure

PROPRIETARY FLAME
RESISTANT CHEMICAL
FINISH



FR.IW

7



FEATURES



330g



FR92 BIZFLAME WORK HI-VIS TROUSERS

EN ISO 11612 A1+A2, B1, C1, E3, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
EN ISO 20471 CLASS 2

Bizflame Work HV: 99% Cotton, 1% Carbon Fibre, 330g
 Yellow S-XXL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Rule pocket
- Easy access cargo pocket

330g



FR90 BIZFLAME WORK HI-VIS COVERALL

EN ISO 11612 A1+A2, B1, C1, E3, F1
EN ISO 11611 CLASS 1 A1+A2
EN 1149 -5
EN ISO 20471 CLASS 3

Bizflame Work HV: 99% Cotton, 1% Carbon Fibre, 330g
 Yellow S-3XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Sleeve pocket
- Rule pocket

BIZFLAME™
WORK HV



330g



BIZ7 BIZFLAME WORK HI-VIS ANTI-STATIC COVERALL

EN ISO 11612 A1+A2, B1, C1, E3, F1

EN ISO 11611 CLASS 1 A1+A2

EN 1149 -5

EN ISO 20471 CLASS 3

Bizflame Work HV: 99% Cotton, 1% Carbon Fibre, 330g
 X Yellow/Navy S-4XL

- Protection against radiant, convective and contact heat
- Certified protection against molten metal splash
- Rule pocket
- Quick and easy side access



FEATURES



BIZFLAME™
88/12 HV



ASTM
F1959/
F1959M-12

NFPA 2112 NFPA 70E

GARMENT BENEFITS

Bizflame™ 88/12 HV guarantees high performance flame resistance and maximum comfort. The high cotton content provides an ultra soft handle while the nylon offers excellent abrasion and tear resistance. Bizflame™ 88/12 HV fabric meets EN ISO 20471 Class 3 high visibility standard and is the perfect choice for a variety of work environments.

237g



FR95 BIZFLAME 88/12 FR HI-VIS SHIRT

EN ISO 11612 A1+A2, B1, C1, F1

EN ISO 20471 CLASS 3

NFPA® 70E

NFPA® 2112

ASTM F1506

ASTM F1959/F1959M-12 ATPV 9 CAL CM² (HAF 75.6%)

 Bizflame 88/12 HV: 88% Cotton, 12% Nylon, 237g
 X Yellow S-3XL

- Protection against radiant, convective and contact heat
- Lightweight for enhanced wearer comfort
- Two chest pockets with button and flap closure
- Action back for extra freedom of movement
- Button cuffs for a secure and comfortable fit
- Shirt tail hem stays tucked in

FR.IW



BIZFLAME™ VEST HV

EN ISO
14116



FR85 HI-VIS ANTI STATIC JACKET - FLAME RESISTANT

EN ISO 14116 INDEX 1

EN 1149 -5

EN ISO 20471 CLASS 3

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Bizflame Vest HV: 98% Polyester, 2% Carbon Fibre, Warp Knitted, 120g

Yellow S/M-XXL/3XL, Orange S/M-XXL/3XL

- Anti-static
- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- Non-magnetic - nickel and ferrous free
- Lightweight and comfortable
- Generous fit for wearer comfort

ANTI-STATIC
CARBON
FIBRE

120g



FR71 HI-VIS ANTI STATIC VEST - FLAME RESISTANT

EN ISO 14116 INDEX 1

EN 1149 -5

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Bizflame Vest HV: 98% Polyester, 2% Carbon Fibre, Warp Knitted, 120g

Yellow S/M - 4XL/5XL, Orange S/M - XXL/3XL

- Anti-static
- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- Non-magnetic - nickel and ferrous free
- Lightweight and comfortable
- Generous fit for wearer comfort

ANTI-STATIC
CARBON
FIBRE

120g



EN ISO
14116



FR75 HI-VIS FR VEST

EN ISO 14116 INDEX 1

EN ISO 20471 CLASS 2

RIS 3279 TOM ISSUE 2 (ORANGE ONLY)

Bizflame Vest HV: 100% Polyester, Warp Knitted, 120g

Yellow S/M - 4XL/5XL, Orange S/M - XXL/3XL

- Premium sew on flame resistant reflective tape
- Hook and loop closure for easy access
- Non-magnetic - nickel and ferrous free
- Lightweight and comfortable
- Generous fit for wearer comfort
- Available in sizes up to 5XL

120g



SHARED FEATURES

FIND THE CORRECT SIZE

These size charts show body measurements and should be used as a guide when choosing the correct size. For example a person with a chest circumference of 108cm -112cm would take a size L when choosing a jacket or coverall.



MEN'S CHEST

INTERNATIONAL	XXS		XS			S		M		L			XL		XXL		3XL		4XL		5XL			6XL			7XL			8XL		
CHEST (CM)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164	168	172	176	180	184	188	192	196
CHEST (INCHES)	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	60	62	64	65	66	67	69	71	73	74	76	77
EU	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80	82	84	86	88	90	92	94	96	98



MEN'S WAIST

INTERNATIONAL	XXS		XS		S		M		L		XL		XXL		3XL		4XL		5XL		6XL			
WAIST SIZE (CM)	60	64	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152
WAIST SIZE (INCH)	22	24	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	60
EU SIZE 29" Short	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
EU SIZE 31" Regular	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80	82
EU SIZE 33" Tall	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164
EU SIZE 36" X-Tall	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164
FR SIZE	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76



WOMEN'S CHEST

INTERNATIONAL	XS		S		M		L		XL		XXL		3XL		4XL			
CHEST (CM)	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	134	136	144
CHEST (INCH)	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	53	54	56
EU	30	32	34	36	38	40	42		44	46	48	50		52		54		
FR	32	34	36	38	40	42	44		46	48	50	52		54		56		
IT	36	38	40	42	44	46	48		50	52	54	56		58		60		
UK	4	6	8	10	12	14	16		18	20	22	24		26		28		



WOMEN'S WAIST

INTERNATIONAL	XS		S		M		L		XL		XXL			3XL		4XL		
WAIST SIZE (CM)	60	64	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128
WAIST SIZE (INCH)	22	24	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50
EU	30	32	34	36	38	40	42		44	46	48	50		52		54		
FR	32	34	36	38	40	42	44		46	48	50	52		54		56		
IT	36	38	40	42	44	46	48		50	52	54	56		58		60		
UK	4	6	8	10	12	14	16		18	20	22	24		26		28		
HIP (CM)	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148



MEN'S BODY HEIGHT

UNITS	BODY HEIGHT		LEG LENGTH	
	CM	INCH	CM	INCH
SHORT	160-168	5'3" - 5'6"	74cm	29"
REGULAR	172-180	5'7" - 5'11"	79cm	31"
TALL	184-192	6' 0" - 6'4"	84cm	33"
XTALL	196-204	6'5" - 6'8"	92cm	36"



WOMEN'S BODY HEIGHT

UNITS	BODY HEIGHT		LEG LENGTH	
	CM	INCH	CM	INCH
REGULAR	160-168	5'3" - 5'6"	74cm	29"

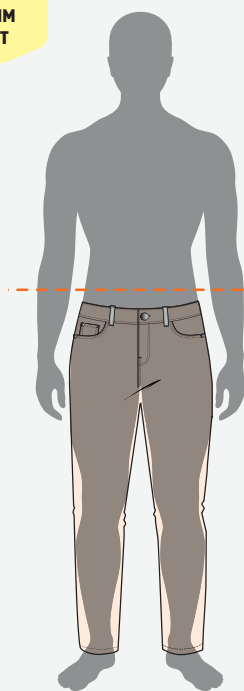


Note: Garment sizes vary depending on the style. To ensure the perfect fit, try them on.

FIT GUIDE

MEN'S TROUSERS

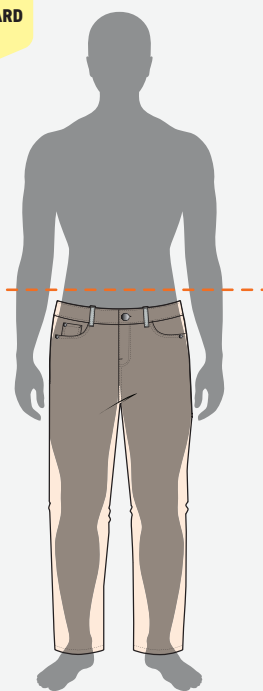
SLIM FIT



SLIM FIT

A fitted cut with active styling, our slim fit trousers are manufactured from the highest quality stretch fabric or feature an element of stretch to give you comfort in any working position.

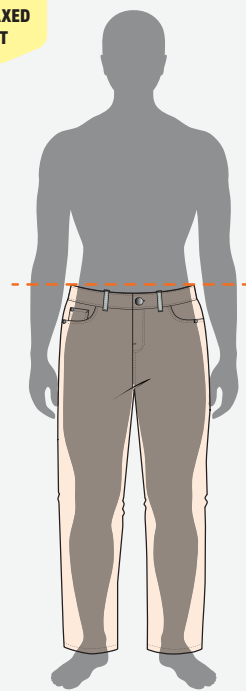
STANDARD FIT



STANDARD FIT

A stylish but traditional fit that follows the shape of the body without being too fitted.

RELAXED FIT



RELAXED FIT


























Relaxed Fit - Our most generous fit, cut to be roomier through the leg for ultimate comfort.

WOMEN'S TROUSERS















Our women's trousers are specifically designed for the female anatomy. The trousers are wider at the hips, and narrower at the waist, with a wide range of sizes to choose from.

KEY SYMBOLS

GARMENTS














	1 layer This symbol indicates that the garment is unlined and is made using only the outer layer of fabric.		2 layer This symbol indicates that the garment has 2 layers - an outer and an inner layer.		3 layer This symbol indicates that the garment has 3 layers - an outer, a mid and an inner layer.
	Breathable garment This symbol indicates that the garment is made of a high performance breathable fabric.		Hood This symbol indicates that the garment comes with a non-detachable hood.		Hood - concealed detachable This symbol indicates that the garment comes with a detachable hood.
	Detachable lining This symbol indicates that the garment has detachable lining.		FR tape Indicates that the garment has flame resistant reflective tape.		FR,IW Indicates that the garment has double-stitched, industrial wash, flame resistant reflective tape.
	Fully elasticated waistband This symbol indicates a fully elasticated waistband on the trouser which allows for all-day comfort for the wearer.		Half elasticated waist This symbol indicates a half elastic waistband which allows for all-day comfort for the wearer.		Heat applied flame resistant tape This symbol indicates that the garment has heat applied flame resistant reflective tape.
	Heat applied reflective tape This symbol indicates that the garment has heat applied reflective tape.		Certified after 50x washes This symbol indicates compliance with EN ISO 20471 after 50 washes* *Minimum requirement under the EN norm is 5 washes.		Interactive garment This symbol indicates zip-in fleece or vest feature to create a one-piece garment.
	Internal tablet pocket This symbol indicates that an internal tablet pocket is included in the garments which carry this symbol.		Multiple storage pockets This symbol indicates that the garment is designed with multiple pockets.		Phone pocket This symbol indicates that a mobile phone pocket is included in the garment.
	RIS symbol This symbol indicates that the garment meets the rail industry standard for high visibility warning clothing. <small>Orange only</small>		Radio loop This symbol indicates that the garments have a radio loop for easy attachment of a radio.		Reversible garment This symbol indicates that garments are reversible.
	Taped seams This symbol indicates that the garment has taped waterproof seams.		Two-way zipper This symbol indicates that the zip can be opened from the top or bottom of the garment.		Welded waterproof seams This symbol indicates that the garment has high-frequency welded waterproof seams.
	Knee pad pockets Many of our products incorporate knee pad pockets. These garments have been developed to carry our range of ergonomically designed knee pads.		3-in-1 wind resistant This symbol indicates that the garment is windproof.		Holster pockets This symbol indicates the trousers have swing away tool pockets.

ALL PRODUCT






	100% metal free 100% metal free.		Anti-scratch design Anti-scratch design with no exposed metal parts.		CE certified This symbol indicates conformity of essential health and safety requirements as set out in European Directives.
	Dual ID holder Dual ID holder allows use of both portrait and landscape ID card display.		Free spec cord Free spec cord with styles showing this symbol.		USB rechargeable This symbol indicates the product has a USB port and is rechargeable.
	Molten metal Optional test for safety helmets, it indicates the resistance to molten metals and hot solids projection.		Print access This symbol indicates that garments have print/embroidery access.		Stretch panelling This symbol indicates the garment has stretch panelling in key movement areas for greater flexibility.
	UKCA marked This symbol indicates UKCA marking.		UPF 40+ This symbol indicates the fabric has a UPF rating of 40+.		Ventilation ports Ventilation ports for maximum breathability.
	Industrial wash 85°C Wash at 85°C industrial wash.		Industrial drier Can with withstand industrial tunnel drying at 155°C.		

KEY SYMBOLS







KEY FEATURES

 Multi-way Garment This symbol indicates the garment is multi-functional and can be worn different ways.	 MADE FOR WOMEN Made for women This symbol indicates that the products have been designed for a women's fit.	 Extended sizes Indicates the size range of the product from smallest to largest size.	 IMPROVED FEATURE Improved Indicates an improvement to the existing product.
 EN 342 Indicates that clothing has tested to EN342 protective clothing against cold.	 MATERNITY FIT Maternity Fit This symbol indicates products that have been specifically designed for pregnant women.	 NEW New style This symbol indicates a new product has been added to the brochure.	 NEW COLOUR New colour Indicates that a new colour/colours have been added to the style.
 INSULATED Insulated This symbol indicates the garment is padded to trap the heat and increase warmth.	 PLANET Portwest planet This symbol indicates eco conscious products made using certified recycled or sustainable fabrics or materials.	 PET bottles used Indicates the number of PET bottles used, calculated using a 550ml bottle and based on a size L product.	 DESIGNED FOR RECYCLING Designed for recycling This symbol indicates that the product is designed for recycling.
 LINED Lined This symbol indicates the garment is lined for added warmth and comfort.	 4-way stretch 4-way stretch fabrics extend in both directions - crosswise and longwise.	 CE CAT III Indicates the product is CE marked as a Category 3 item for complex design.	 2xPU COATING 2xPU Double PU coating for guaranteed waterproofness.
 FIT Fit type Indicates the type of fit to suit body shape. Slim/Regular Fit.	 2-way stretch 2-way stretch fabric is made using an elastane yarn woven into the fabric from edge to edge.	 European flag This symbol indicates that the product is manufactured in the European Union.	















PACK AND CARTON QUANTITY

 Retail box Indicates that the item is shipped with a retail box to aid product presentation for retail sales.	 Garment Hanger This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail sales.	 Retail Bag This symbol indicates that this packaging aids product presentation for retail sales.
 Retail Tag This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail sales.	 Blister packed This symbol indicates that items are blister-packed for retail sales.	

PRODUCT DETAIL SYMBOLS

 Fabric This symbol indicates garment fabric details.	 Wadding This symbol indicates the garment wadding details.
 Contrast Fabric This symbol indicates the garment contrast fabric details.	 X-Colour This symbol indicates the standard colours within that product range.
 Lining This symbol indicates the garment lining details.	 Y-Colour and Z-Colour This symbol indicates a colour that incurs a price higher than the standard colour.

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REIMAGINE YOUR RETAIL SPACE



MAKE A STATEMENT WITH NEW PREMIUM POINT OF SALE AND MERCHANDISING

The talents of our in-house designers doesn't end with the development of over 1400 outstanding safety products, they have also been busy creating a new suite of retail products for you to display our products on.

We want to work with you to help you refresh our retail presence in your shop, expand your Portwest range of products and create a retail space that will enhance our brand presence and drive increased sales performance.

Flexible Retail Solutions Made Just For You

**CONTACT YOUR AREA SALES MANAGER
FOR MORE INFORMATION**





ESTABLISHED

1904

37 STOCK ON
HAND
MILLION

22,000+
INDIVIDUAL SKU'S

12 GLOBAL
WAREHOUSES 



6  FULLY OWNED
FACTORIES

5,300
STAFF EMPLOYED GLOBALLY



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